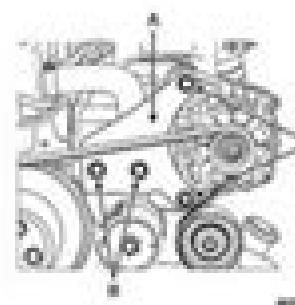


**Lift Bracket****Removal and Installation**

1. Remove the lift bracket bolts.
2. Remove the lift bracket.
3. Install the lift bracket.
4. Install the lift bracket bolts. Tighten the lift bracket to 100 N·m (90 lb·ft).



Install water hose from thermostat housing to manifold (A)

5. Install alternator with mounting bracket (A). Tighten screws (B) to 29-30 N·m (25-41 lb·in). Retighten bolt following the procedures found in the General Information section of this manual. Tighten the alternator screws (C) to 20-22 N·m (18-19 lb·ft).
6. Reconnect throttle cable to anchor block and actuating bracket. Secure with cable zip.
7. Connect battery cables. Start engine and check for fuel leaks.

**Spark Plug****Removal and Installation**

1. Clean the area around the spark plug seat with a rag (prevent oil from entering the cylinders when the plug is removed).
2. Using 1/4 in. spark plug socket, remove spark plug.
3. Set the spark plug gap to 0.045 in (1.14 mm).
4. Install the spark plug.
5. Tighten the spark plug to 35 N·m (32 lb·ft).

**Distributor****Removed**

1. Disconnect the secondary ignition wires (1) from the spark plug and the ignition coil.
2. Disconnect the primary ignition harness (2) from the ignition coil. Do not remove the wires from the distributor unless it is necessary.
3. Remove the distributor hold down bolt (3).

**NOTE!** Use special tool P/N 800063 on 3.00L-B and later engines to remove distributor hold down bolt.

4. Remove the distributor (1) and gasket (3).

**Rocker Arm Cover****Removed**

1. Remove the rocker arm cover bolts.
2. Remove the rocker arm cover.
3. Remove the gasket.

**Installation**

1. Install a new rocker arm cover gasket.
2. Install the valve rocker arm cover.
3. Install the rocker arm bolts. Tighten the rocker arm to 4.3 N·m (40 lb·in).

<http://engine.od.ua>

# Original Volvo Penta B20 Engine Service Manual

**Volvo Penta**

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**Volvo Penta** (Seloc) 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers. It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart. Page 1 of 2     **VOLVO PENTA MD2010, MD2020, MD2030, MD2040** Volvo

Penta, 2014-03-02     **VOLVO PENTA MD5A MARINE DIESEL ENGINE** Albin, 2014-03-01     **VOLVO PENTA MD 5**

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