



Compteurs :

F1 :chariot au-dessus du tas .

FH :benne en position haute

FF :benne fermée

F2 :chariot au-dessus de la trémie ☐

FB :benne en position basse

FO :benne ouverte.

Fonctionnement :

Au départ le chariot est au-dessus du tas, en position haute et la benne est ouverte. L'appui sur un bouton poussoir **Dcy** provoque la descente de la benne sur le tas du sable, sa fermeture, puis sa remontée. En fin de montée le chariot se déplace jusqu'au-dessus de la trémie ; dans cette position il y a descente de la benne, ouverture puis remontée. En fin le chariot repart en arrière à sa position d'origine au-dessus du tas et le cycle s'arrête. Établir le Grafcet du système

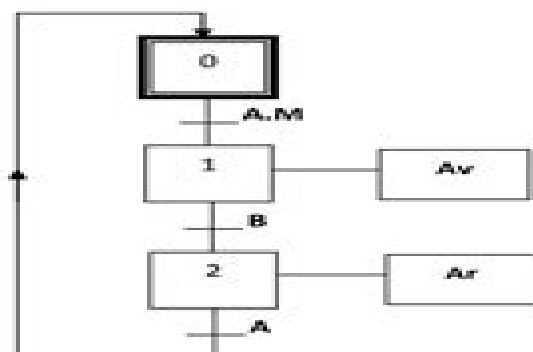
Correction:

1. Exercice 1

a. Tableau d'analyse

Informations (Réceptivités)	Taches (Actions)
Le chariot est à la position initiale ET On appuie sur le Bouton Marche= A.M	-Déplacer le chariot à droite (Av)
Le chariot est arrivé à la position B= B	-Déplacer le chariot à gauche (Ar)
Le chariot est arrivé à la position initiale = A	(Repos)

b. Grafcet:



Exercice Et Solution De Grafset

Yan Bai



Exercice Et Solution De Grafset:

Automatique pour les classes préparatoires, cours et exercices corrigés Claude FOULARD, Jean-Marie FLAUS, Mireille JACOMINO, 1997-06-01 R dig sp cialement pour les l ves des classes pr paratoires aux grandes coles ce livre correspond exactement aux programmes officiels Il s adresse de futurs ing nieurs Dans l esprit des commentaires qui accompagnent ces programmes officiels les auteurs ne se limitent pas donner une suite de formules le choix des concepts et des m thodes est justifi les motivations et les limites d une approche sont pr sent es l aspect historique est d velopp Un soin particulier est apport la pr sentation d un tr s grand nombre d exemples et d exercices avec leurs corrig s qui sont parfois l occasion de compl ter le cours Les auteurs Claude Foulard est professeur d automatique l Institut national Polytechnique de Grenoble INPG tablissement qui regroupe neuf coles d ing nieurs Chercheur au laboratoire d Automatique de Grenoble dont il a t le directeur l auteur enseigne l Automatique depuis 35 ans Jean Marie Flaus est chercheur au laboratoire d automatique de Grenoble Il enseigne galement dans diverses coles d ing nieurs Mireille Jacomino est ma tre de conf rences l INPG et chercheur au laboratoire d Automatique de Grenoble

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