

Control del juego de encallamiento entre los segmentos y las ranuras del pistón.



Realizar la operación mediante un calímetro de espesores.
Antes de efectuar el control limpiar la superficie del pistón.
El valor del juego debe ser de:
- Segmentos nuevos de 0,02 a 0,06 mm.

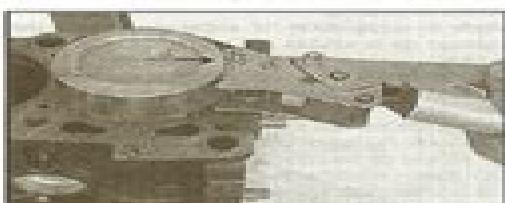
Armado del conjunto biela-bucle-pistón



Montar el conjunto biela-bucle-pistón.
Observar la posición de montaje de la biela con respecto al pistón.
La flecha de la superficie superior del pistón mira hacia el lado de los bucles nacidos de fundición y de la ranura efectuada en el lateral de la biela con su correspondiente bucle.



Montar el bucle mediante el útil U-20000B.
Si lo permite con durazno calentar el pistón a unos 60º.
Colocar los anillos de seguridad.
Montar los segmentos en el pistón con los pinchos adecuados.
Colocar los segmentos desfasados, entre el 120º y teniendo en cuenta que la marca "TOP" no debe mirar hacia la cabeza del pistón.



CULATA.

Montar los conjuntos en el bloque de forma que la numeración de los mismos se corresponda con la de los cilindros.

Antes del montaje lubricar las partes interiores con aceite motor.
Los bucles grabados en el pistón señalan hacia la parte de transmisión.
Efectuar el montaje con una abrasivadora neumática.

Control del juego axial de la biela.

Efectuar la medición con un calímetro de espesores.
El juego axial máximo permitido es de 0,27 mm.

Control del juego radial de la biela.

Con el motor montado puede efectuarse la operación de control del juego utilizando Plastimagnes.

Desmontar el sombrerete de biela.
Limpiar cuidadosamente el sombrerete y la muñequilla de biela.

Colocar sobre la muñequilla o el semicilindro un condón de Plastimagnes en sentido radial.

Montar el sombrerete de biela y apretar el par de 3,0 daNm.
(No girar el cigüeñal).

Desmontar el sombrerete de biela.
Comprobar la anchura del condón de Plastimagnes con la escala de medición.

El límite de desgaste tolerado nos proporciona un juego máximo de 0,12 mm.

Una vez efectuada la comprobación montar los sombreretes de biela.
Aclarar las superficies de apoyo y apretar el par de 3,0 daNm + 60º.

Control de la presión de compresión.

Condiciones de prueba:

- Temperatura del aceite motor: 30º C mínimo.
- Mangueras de gases completamente abiertas.
- Batería en buen estado.
- Bujías separadas.

Desconectar del carburador de encendido, el cable de alta tensión de la bobina y conectarlo a tierra.



Aplicar el compresómetro MAG 13651 en el filtro de la bujía.

Arrancar el motor de arranque hasta que el ventilador no indique aumentos adicionales de presión.

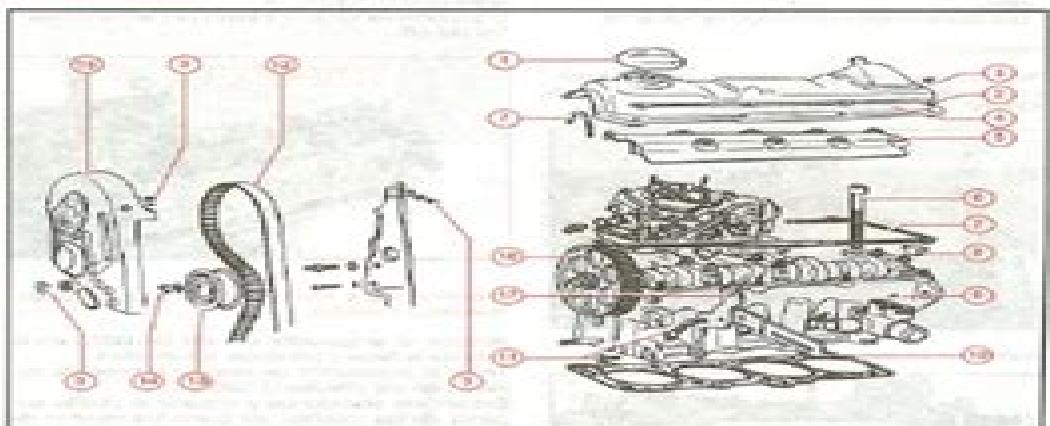
Los valores de compresión (bad) deben estar comprendidos entre:

Motor	Nuevo	Máximo
1.2-1.6-1.8-2.0	9,0 a 13	7,0

La diferencia máxima admisible entre todos los cilindros no debe ser superior a 3 baras.

CULATA

Características



- 1.- Tapón.
- 2.- Listón de apoyo.
- 3.- Tuerca 1,0 daNm.
- 4.- Tapón de culata.
- 5.- Rejilla condensación vaporosa.
- 6.- Tornillo de culata (6,0 daNm) + 180º.
- 7.- Junta de tapa de culata.
- 8.- Tapón.
- 9.- Culata.

- 10.-Junta de culata.
- 11.-Tornillo (2,5 daNm).
- 12.-Cubierta contacta de la distribución.
- 13.-Rodillo sensor.
- 14.-Tuerca fijación rodillo sensor (4,5 daNm).
- 15.-Protector superior de la correa dentada.
- 16.-PRADA de mando del díptico de distribución.
- 17.-Extruso fijación alternador.

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DJ Losen

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Table of Contents Mercede Manual De Taller

1. Understanding the eBook Mercede Manual De Taller
 - The Rise of Digital Reading Mercede Manual De Taller
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercede Manual De Taller
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercede Manual De Taller
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercede Manual De Taller
 - Personalized Recommendations
 - Mercede Manual De Taller User Reviews and Ratings
 - Mercede Manual De Taller and Bestseller Lists

5. Accessing Mercede Manual De Taller Free and Paid eBooks
 - Mercede Manual De Taller Public Domain eBooks
 - Mercede Manual De Taller eBook Subscription Services
 - Mercede Manual De Taller Budget-Friendly Options
6. Navigating Mercede Manual De Taller eBook Formats
 - ePUB, PDF, MOBI, and More
 - Mercede Manual De Taller Compatibility with Devices
 - Mercede Manual De Taller Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercede Manual De Taller
 - Highlighting and Note-Taking Mercede Manual De Taller
 - Interactive Elements Mercede Manual De Taller
8. Staying Engaged with Mercede Manual De Taller
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercede Manual De Taller
9. Balancing eBooks and Physical Books Mercede Manual De Taller
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercede Manual De Taller
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercede Manual De Taller
 - Setting Reading Goals Mercede Manual De Taller
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercede Manual De Taller
 - Fact-Checking eBook Content of Mercede Manual De Taller
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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