

**STEERING AND FRONT AXLE ASSEMBLIES****Description (Figure 45)**

The steering assemblies consist of the steering shaft assembly, the steering gear assembly, the drag link, and the tie rod. The front axle assembly

is composed of the two hub assemblies, two spindles, and front axle.

**Steering Gear Removal (Figure 47)**

1. Disconnect the negative battery cable.
2. Remove the left and upper engine shroud and the bottom cover.

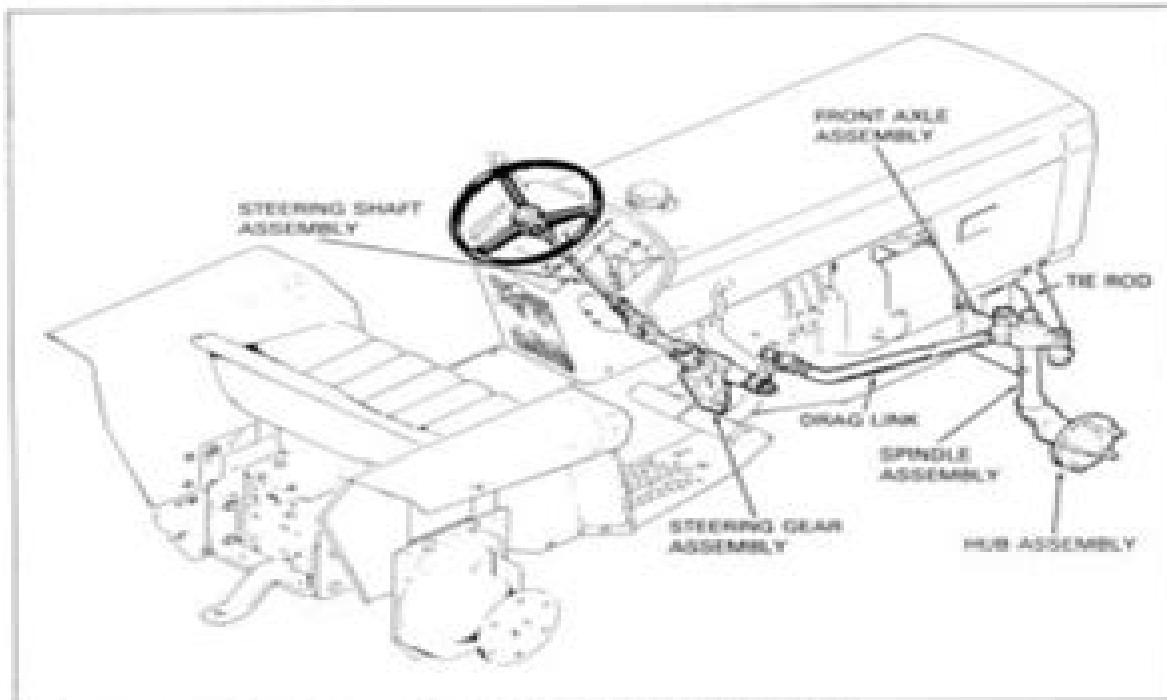


Figure 45. Steering and Front Axle Assemblies.

# Misc Tractors Simplicity 4040 Chassis Only Service Manual

**International Harvester Company of  
Great Britain**

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*Union Agriculturist and Western Prairie Farmer* ,1979      **Service Manual: Chassis, Diesel Tractors 554, 644, 744, 844, 844S.** International Harvester Company,1977      **Service Manual: Chassis, Diesel Tractor 523+624** International

Harvester Company of Australia,1968      Service Manual ,1968      **McCormick International B-414 Tractor Chassis**  
International Harvester Company of Great Britain,1964 Manual covers petrol and diesel engines      **John Deere 4040**

**Tractor Technical Service Repair Manual** ,1988-11-15      **Service Manual International 14, 15, 18 and 20 Series**

**Crawler Tractor Chassis** International Harvester Company,1965      *Compact Tractor Service Manual* ,1975      TD-25  
Series B and TD-30 Crawler Tractor Chassis Service Manual International Harvester Company. Pay Line Division,1970

**Chassis 886, 986, 1486, 1586 and Hydro 186 Tractors** International Harvester Co,1977      Service Manual

International Harvester Company,1983      *Chassis, Diesel Tractor 523 + 624* ,1968      **Service Manual: Chassis 886,**

**986, 1086, 1486, 1586 and Hydro 186 Tractors** International Harvester Company. Agricultural Equipment Division,1976

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