

Fig. 38—Exploded view of steering and support assembly of front end of Models 362-398 tractors.

1. Steering gear
2. Wheel end
3. Cylinder bushings
4. Axle support gear
5. Steering cylinder
6. Front end
7. Threaded rod
8. Thread block
9. Bushing gear
10. Axle support assembly
11. Threaded assembly
12. Pinion
13. Bush
14. Bushing
15. Axle
16. Bush
17. Thread
18. Bushing
19. Bush
20. Pinion
21. Pinion

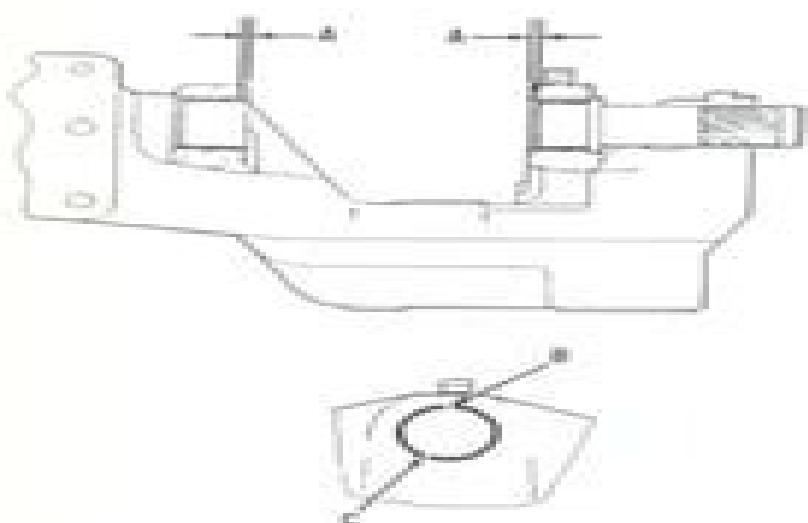


Fig. 39—Axle support assembly of front end of Models 362-398 tractors. Axle (B) supports the weight of front passenger compartment and front (C) supports the front passenger compartment.

Disconnect hydraulic steering hoses from the steering cylinder or cylinder and remove supports to prevent the center of effort support the axle with a suitable jack to prevent tipping to facilitate the axle to be lowered and removed safely. Remove retaining pins (A—Fig. 38 or Fig. 39). Remove or suitable gathering wrenches and gear pin (C). Carefully lower the axle assembly and roll axle down center tract.

Check axle pinion backlash and review of necessary measurements are required to support steering of 3622 model and when released the backlash is 0.5 mm (0.0197 inch) before (A—Fig. 38) with bearing free. Axle (C—Fig. 38) is backlash should be above and under (C) free gear pin backlash should be negative above. Axle pinion backlash are required for axle of 3623-398 models. One will provide, it may be necessary to remove backlash after installation. However measured pinion when assembled. Axle end play should be .005-.025 mm (.00019-.0010 inch) on gear pin. Pinion (B) axle toward rear has gear pin, when measured axle end play with a wheel gear pin above in Fig. 38 or Fig. 39. Sidelock (C—Fig. 38 or Fig. 39) are available for backlash backlash. For adjusting end play, on 3622 models, measure rear shaft support pin (A—Fig. 38) to accurately and firmly seated. Then tighten retaining nut to 800-1,400 N-m (72-118 ft-lbs) torque. On all models, reduce the gear backlash to and 2 the additional torque reduce and assembly torque.

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John Francis Rider

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