Suzuki Baleno 1995-2005 Workshop Manual

STARTING MOTOR

The starting motor consists of parts shown in below and has permanent magnets mounted in starting motor yoke (frame).

The magnetic switch assembly and parts in the starting motor are enclosed in the housings so that they will be protected against possible dirt and water splash.

NOTE:
- Make sure to apply grease before assembly where as indicated "A" in the figure below.
- Spare parts have been lubricated.

"A": Apply grease

1. Front housing
2. Boot
3. Stopping
4. Pinion stop ring
5. Pinion gear
6. Over running clutch
7. Lever
8. Plunger
9. Plate
10. Dust rubber
11. Magnetic switch
12. Ball
13. Internal gear
14. Planetary carrier shaft
15. Planetary gear
16. Packing
17. Yoke
18. Armature
19. Brush
20. Brush holder
21. Rear housing
22. Rear bush
23. Brush spring
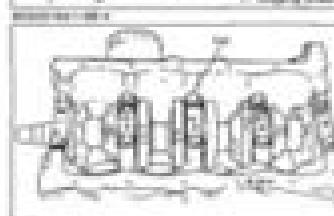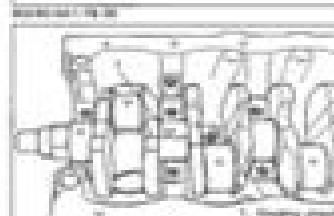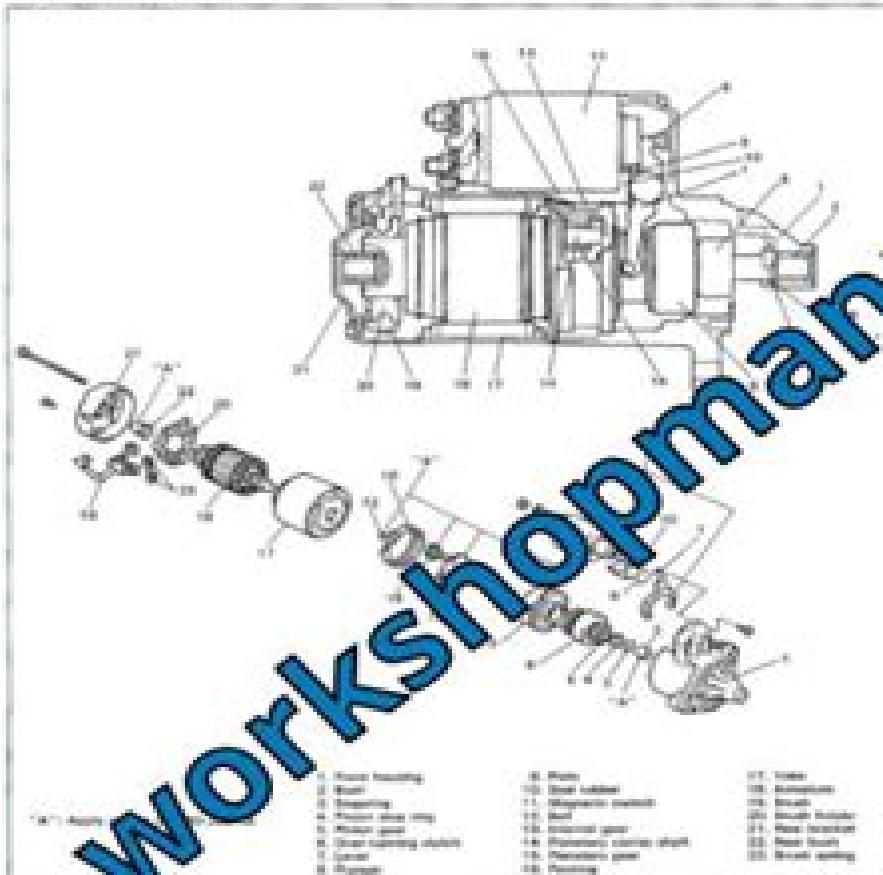
Main Bearings

General Information
- Service main bearings ... mm (0.0008 in.) ... nds of bearings differ...
- Upper half of ... Install this half ...
- ... main bea... loosed as shown in figure.
  When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

Inspection
Check bearings for pitting, scratches, wear or damage. If any malcondition is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance
Check clearance by using gaging plastic according to following procedure.
1) Remove bearing caps.
2) Clean bearings and main journals.
3) Place a piece of gaging plastic to full width of bearing (parallel to crankshaft) on journal, avoiding oil hole.

1. Gaging plastic

4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque.
   Bearing cap MUST be torqued to specification in order to assure proper reading of clearance.

Tightening Torque
(a): 54 N·m (5.4 kg-m, 39.0 lb-ft)

NOTE:
Do not rotate crankshaft while gaging plastic is installed.

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Table of Contents Pdf Manual Baleno 2003

1. Understanding the eBook Pdf Manual Baleno 2003
    - The Rise of Digital Reading Pdf Manual Baleno 2003
    - Advantages of eBooks Over Traditional Books
2. Identifying Pdf Manual Baleno 2003
    - Exploring Different Genres
    - Considering Fiction vs. Non-Fiction
    - Determining Your Reading Goals
3. Choosing the Right eBook Platform
    - Popular eBook Platforms
    - Features to Look for in an Pdf Manual Baleno 2003
    - User-Friendly Interface
4. Exploring eBook Recommendations from Pdf Manual Baleno 2003
    - Personalized Recommendations
    - Pdf Manual Baleno 2003 User Reviews and Ratings
    - Pdf Manual Baleno 2003 and Bestseller Lists
5. Accessing Pdf Manual Baleno 2003 Free and Paid eBooks
    - Pdf Manual Baleno 2003 Public Domain eBooks
    - Pdf Manual Baleno 2003 eBook Subscription Services
    - Pdf Manual Baleno 2003 Budget-Friendly Options
6. Navigating Pdf Manual Baleno 2003 eBook Formats

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web table of contents continued open channel measurements 93 flow from vertical pipes 93 equations 93 velocity area method 100 stream gauging 105 current meters 106 dilution methods and t racers ill dilution 112 slug vs constant rate inj ection 112 exotic methods 115 elect romagnetic flowmeter 115 acoustic flowmet

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