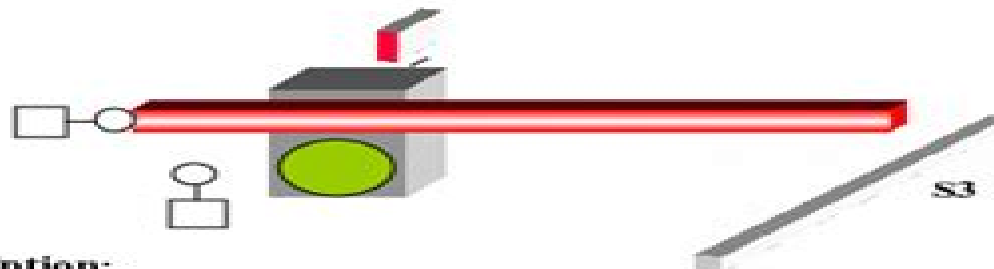


# LE GRAFCET EXERCICES D'APPLICATION

## EXERCICE 1 : Barrière automatique

• Nous allons réaliser une programmation à partir du grafcet de fonctionnement.



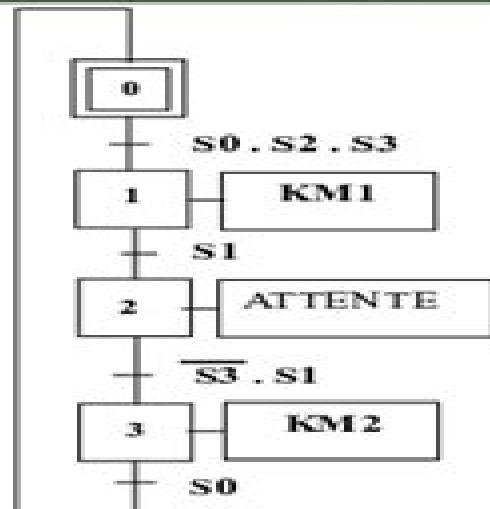
### Description:

- Pour entrer dans un parking il faut une carte et une présence de véhicule ; puis la barrière se lève et lorsque la cellule s3 indique que le véhicule est passé, la barrière se baisse

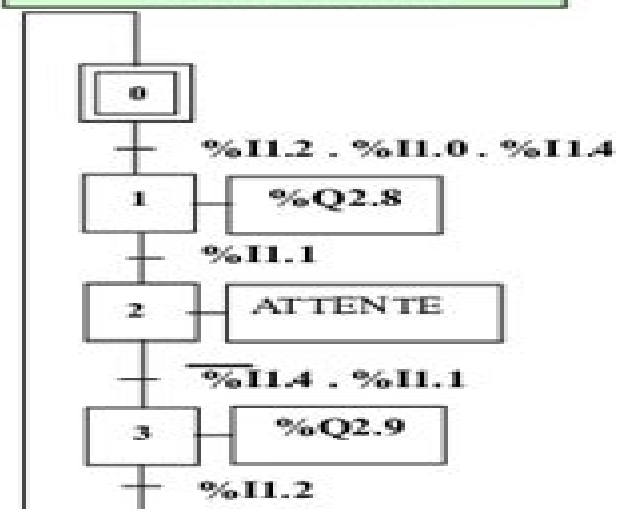
### Liste entrées & sorties

- S0 = %I 1.2
- S1 = %I 1.1
- S2 = %I 1.0
- S3 = %I 1.4
- KM1 = %Q 2.8
- KM2 = %Q 2.9

### Grafcet technologique



### Grafcet automate



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