
UNITIZED STRUCTURAL BODY REPAIR EXAM QUESTIONS WITH SOLUTIONS GRADED A + 2025/2026

✓✓Compression Spot Welding - ✓✓Used by manufactures, but is not recommended for collision repair. Our equipment makes welds 70-80%of the strength of manufactures. Manufactures may have technicians use but must follow service manual and special procedures.

✓✓MIG Welding Wire (Electrode) - ✓✓AWS ER70S-6 AWS ER70S-7

✓✓AWS - ✓✓American Welding Society Standard

✓✓E - ✓✓Type of standard-ELECTRODE

✓✓R - ✓✓Electrode Type-ROD (MIG Wire)

✓✓70 - ✓✓Tensile strength Expresses in Thousands of PSI (70,000)

✓✓S - ✓✓Electrode Type-SOLID

✓✓6 - ✓✓Chemical Make-up / Higher the number, better wire

✓✓.023 Wire - ✓✓Most commonly recommended wire size

✓✓Flux Cored Wires - ✓✓Recommended for steel thicker than 18 Gauge, Galvanized Steel, but burn through on 20 Gauge and thinner steel.

✓✓Shielding Gases - ✓✓Recommend on steel. Mixture of argon and carbon dioxide. (Aluminum you use pure argon)

✓✓C-25 - ✓✓Shield Gas, 25% Carbon Dioxide and 75% Argon

✓✓Types of MIG Welders - ✓✓110/120 and 220/240 // Determined by two factors Output Amp and Duty Cycle

✓✓Output Amp - ✓✓Min 90-100

✓✓Duty Cycle - ✓✓Amount of actual welding time.

✓✓Corrosion Protection - ✓✓Zinc based coatings. Zinc rich weld thru primers, Acid based metal cleaners and etchers, conversion coatings that form a zinc poshpate layer, Paint Finishers-sealers, color and clear coats, seam sealers at panel joints and seams, petroleum and paraffin based compounds.

Michigan Unitized Body Structural Repair Manual

SABRE.



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Multidisciplinary accident investigation data file University of Michigan. Highway Safety Research Institute,1977

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The American City ,1975 *Traffic Management* ,1962 **Predicasts Technology Update** ,1988 **Drilling**

International ,1957 *Sales and Idea Book* ,1949 **Automotive Body Repair & Painting Manual** John Haynes,1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding **Motor Body Repair Manual** Specialists in Automobile Body Repair Equipment,1964

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