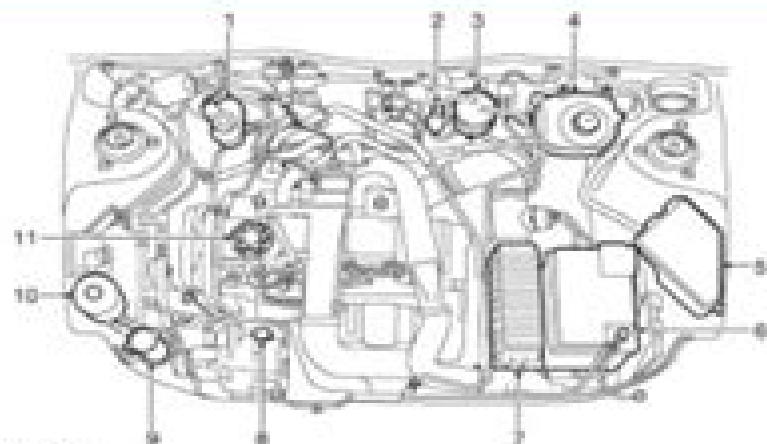


MG ZR 2001-2005 Workshop Manual



MG1-0718

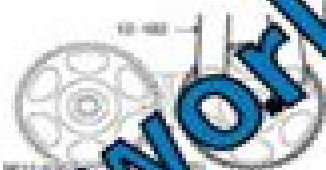
- 1 Brake fluid reservoir (RHD shown)
- 2 Hand operated primer
- 3 Fuel filter
- 4 Coolant expansion tank and cap (RHD shown)
- 5 Engine compartment fusebox
- 6 Battery
- 7 Air cleaner
- 8 Engine oil dipstick
- 9 Windscreen and rear screen washers reservoir
- 10 Power assisted steering reservoir
- 11 Engine oil filler cap

CARRIER - CAMSHAFT

— 10.15.22

Remove

1. Remove hydraulic control unit. See ENGINE - X16 with VVC - Repairs.



MG1-0719

2. Remove carrier locking bolt 10-182.
3. Satisfactorily identify each camshaft timing gear to its respective camshaft.
4. Using tool 10-183, rotation each camshaft timing gear in turn and remove bolt and washer securing each gear to camshaft, remove gear.



MG1-7200

5. Remove 4 bolts securing rear camshaft timing belt rear cover, remove cover.



MG1-0721

26. Remove 12 bolts securing camshaft carrier.
27. Remove camshaft carrier.
28. Release gasket from flange on rear of carrier.



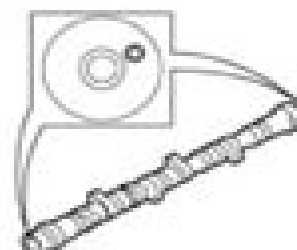
29. In sequence shown, loosen the 12 camshaft carrier bolts 2 to 3 turns.

CAUTION: Do not fully remove bolts at this stage.

30. Gently tap the camshaft carrier upwards to break the contact bond.

CAUTION: The camshaft carrier is directly located, do not tap sideways.

Push



MG1-0725

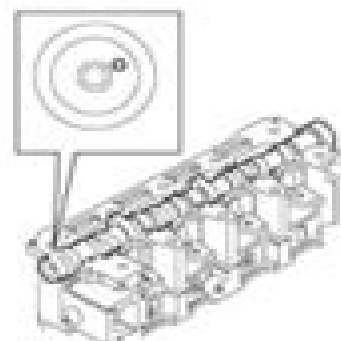
1. Check camshaft cams and bearing journals for signs of scoring and excessive wear.
2. Check camshaft gear and FIP belt drive gear drive pins for damage and wear, replace if necessary ensuring that split in pin faces towards centre of camshaft.
3. Check bearing journals in cylinder head and camshaft carrier for signs of scoring and excessive wear.



MG1-0726

35. Using a click magnet, remove 8 tappets from the cylinder head.

CAUTION: Keep tappets in their fitted order and store inserted to prevent oil loss. Do not separate tappet chambers together.



MG1-0727

36. Position camshaft in cylinder head with camshaft gear drive pin at approximately 2 o'clock position.



Mg Zr Engine Manual

Huangqi Zhang



Mg Zr Engine Manual:

Rover 25 and MGZR Workshop Manual Brooklands Books,2010-02-01 This workshop manual covers both the Rover 25 the MG ZR from 1999 to 2005 Detailed maintenance and repair procedures including engine cooling fuel exhaust clutch gearbox brakes suspension steering body and much more The engines covered are the 4 cylinder 1 1 1 4 1 6 1 8 litre K Series petrol engines plus the 2 0 litre L series diesel engines *Rover 25 and MG ZR* Mike Edge,2009-12 Hatchback inc special limited editions Does NOT cover GTi or ZR160 Stepspeed Steptronic automatic transmission or Streetwise range Petrol 1 1 litre 1120cc 1 4 litre 1396cc 1 6 litre 1589cc 1 8 litre 1796cc Does NOT cover 1 1 litre SOHC or 1 8 litre DOHC VVC petrol engines Turbo Diesel 2 0 litre 1994cc *Rover 20 and MG ZR Owner's Workshop Manual* ,2015-11 A maintenance and repair manual for the DIY mechanic **Rover Cars 1945 to 2005** James Taylor, This comprehensive pictorial overview of Rover cars covers 1945 2005 models It describes and illustrates all the great classic Rovers up to and including the SD1 British Leyland models with Rover badges the models designed in conjunction with Honda the later British designed cars and finally the little known City Rover **Scientific and Technical Aerospace Reports** ,1991 **The British National Bibliography** Arthur James Wells,1968 *Atlas of Automobiles* Martin Derrick,2004 *Nuclear Science Abstracts* ,1958 *Autocar* ,2004 *Whitaker's Cumulative Book List* ,1955 **Aeronautical Engineering** ,1991 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA *Purchasing* ,1949 **NASA SP.** ,1991 **Government Reports Announcements & Index** ,1991-10 **Cars & Parts** ,1992 *Whitaker's Books in Print* ,1998 *Government reports annual index* ,199? *English Mechanic and World of Science* ,1891 **Japanese Technical Abstracts** ,1988 *English Mechanic and Mirror of Science and Art* ,1891

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