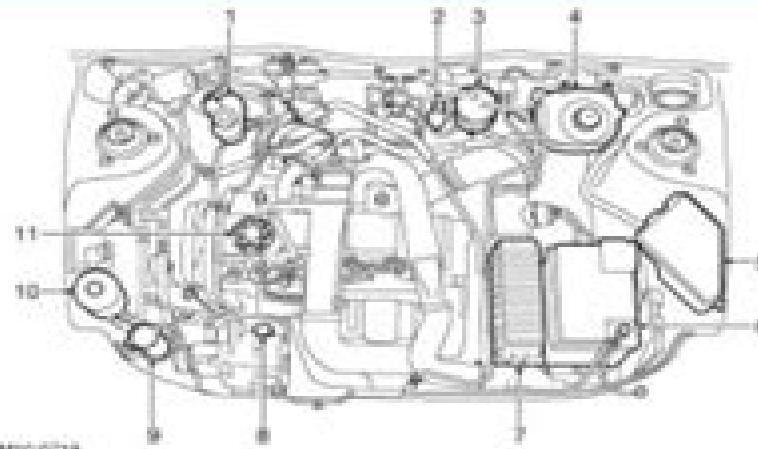


MG ZR 2001-2005 Workshop Manual



M10-0718

- 1 Brake fluid reservoir (PHD shown)
- 2 Hand operated pump
- 3 Fuel filter
- 4 Coolant expansion tank and cap (PHD shown)
- 5 Engine compartment fuselage
- 6 Battery
- 7 Air cleaner
- 8 Engine oil dipstick
- 9 Windscreen and rear screen washers reservoir
- 10 Power assisted steering reservoir
- 11 Engine oil filter cap

CARRIER - CAMSHAFT

M10-0828

Removal

1. Remove hydraulic control unit. See ENGINE - 1000 with VVC - Removal.



2. Remove camshaft gear locking tool 1000.
3. Identify identity each camshaft timing gear to its respective camshaft.
4. Using tool 10-1088, position each camshaft timing gear in turn and remove tool and washer securing each gear to camshaft, remove gear.



5. Remove 4 bolts securing rear camshaft timing belt rear cover, remove cover.



M10-0829

6. Remove 10 bolts securing camshaft cover.
7. Remove camshaft cover.
8. Remove gear from timing belt and remove gear.



M10-0830

9. Using a torque wrench, loosen the 10 camshaft carrier bolts 2 to 3 turns.
CAUTION: Do not fully remove bolts at this stage.
10. Gently tap the camshaft carrier upwards to break the sealant bond.

 11. The camshaft carrier is almost located, do not tap recklessly.
CAUTION: The camshaft carrier is almost located, do not tap recklessly.

Push



12. Check camshaft carrier and bearing journals for signs of scoring and excessive wear.
13. Check camshaft gear and PTFE belt drive gear drive pins for damage and wear, replace if necessary ensuring that alignment pins have correct centre of camshaft.
14. Check bearing journals in cylinder head and camshaft carrier for signs of scoring and excessive wear.

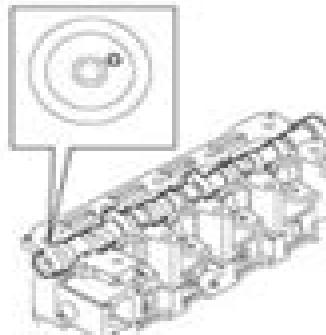


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M10-0831

15. Using a lock magnet, remove 8 supports from the cylinder head.
CAUTION: Keep supports in their fixed order and always inserted to prevent oil loss. Do not squeeze support otherwise together.



M10-0832

16. Position camshaft in cylinder head with camshaft gear drive pin at approximately 3 o'clock position.

Mg Zr Engine Manual

Huangqi Zhang

Mg Zr Engine Manual:

Rover 25 and MGZR Workshop Manual Brooklands Books,2010-02-01 This workshop manual covers both the Rover 25 the MG ZR from 1999 to 2005 Detailed maintenance and repair procedures including engine cooling fuel exhaust clutch gearbox brakes suspension steering body and much more The engines covered are the 4 cylinder 1 1 1 4 1 6 1 8 litre K Series petrol engines plus the 2 0 litre L series diesel engines

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British Leyland models with Rover badges the models designed in conjunction with Honda the later British designed cars and

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