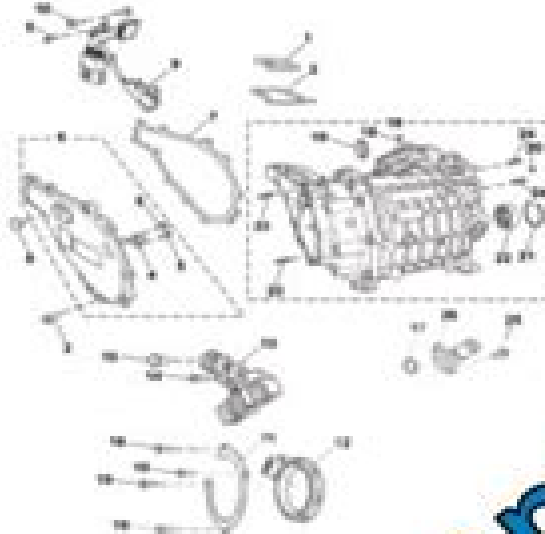


MG MG4 EV 2022-2025 Workshop Manual

Electric Drive Unit - R Shaft - Rear

Transmission Assemblies



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1. O-ring - Electric Drive Unit Housing
2. Gasket - Electric Drive Unit Drive Motor
3. Bolt - Electric Drive Unit Housing
4. Electric Drive Unit Low-voltage Connector
5. Bolt - Electric Drive Unit Low-voltage Connector
6. Electric Drive Unit High-voltage Observation Window
7. Sealing Pad - Electric Drive Unit Housing
8. Electric Drive Unit Heat Plug
9. Electric Drive Unit Low-voltage Heat Plug
10. Bolt - Electric Drive Unit Drive Motor Assembly
11. Electric Drive Unit Drive Motor Assembly
12. Electric Drive Unit Drive Motor Assembly
13. Electric Drive Unit Drive Motor Assembly
14. Bolt - Electric Drive Unit Drive Motor Assembly
15. Bolt - Electric Drive Unit Drive Motor Assembly
16. Electric Drive Unit Drive Motor Assembly
17. O-ring - Transmission Cooling Water Pipe Fitting
18. Electric Drive Unit Intermediate Shaft Front Bearing
19. Electric Drive Unit Intermediate Shaft Front Bearing
20. Electric Drive Unit Intermediate Shaft Front Bearing
21. Electric Drive Unit Intermediate Shaft Front Bearing
22. Electric Drive Unit Intermediate Shaft Front Bearing
23. Electric Drive Unit Intermediate Shaft Front Bearing
24. Electric Drive Unit Intermediate Shaft Front Bearing
25. Bolt - Electric Drive Unit Housing
26. Transmission Cooling Water Pipe Fitting

Electric Drive Transmission/Transaxle

Electric Drive Unit - A Shaft - Front

Electric Drive Unit and Mount

1. Drive the electric drive unit heat
2. Remove the front subframe assembly

Electric Drive Unit Heat

Front Subframe Assembly

1. Remove and discard 1 bolt fixing the front subframe to the motor

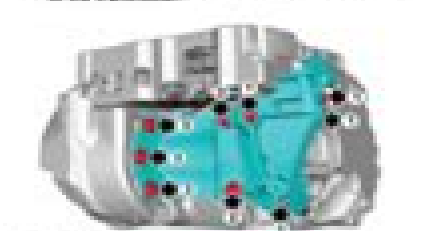


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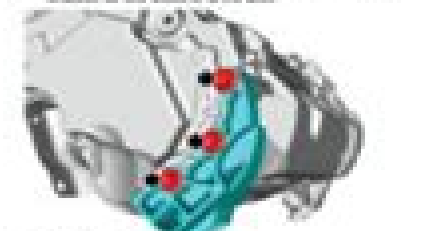
2. Remove and discard 2 bolts fixing the front subframe to the motor



3. Remove and discard 4 bolts (1) fixing the right mount bracket to the electric drive unit
4. Remove and discard 2 bolts (2) fixing the guard plate to the right mount bracket
5. Remove and discard 1 bolt (3) fixing the guard plate to the transmission



6. Remove and discard 6 bolts fixing the front mount bracket to the electric drive unit



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