

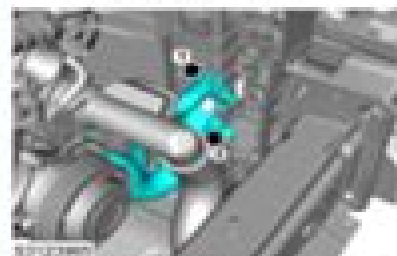
# MG ZS 2018-2024 Workshop Manual

## Engine Cooling System - LBT

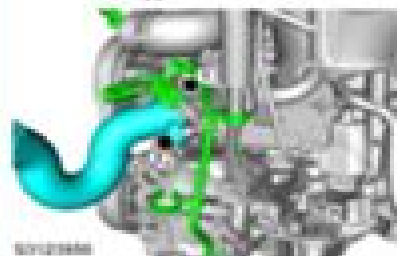
### Radiator Water Outlet Pipe

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

#### Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

#### Check

Check the coolant level.

### Air Heater Water Inlet Pipe

#### Remove

1. Drain the coolant.
2. Remove the hose - intercooler to thermostat.
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (3), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

#### Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

#### Check

Check the coolant level.

#### Check

Check the coolant level.

## Engine

## Engine Cooling System - LBT

### System Pressure Test

#### Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

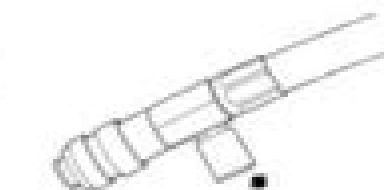
**Warning:** Since injury such as scalding could occur from escaping steam or coolant, do not touch the radiator or the coolant expansion tank when the engine is hot.

3. Fit the T1400011 on the expansion tank.
4. Connect the T140011 hose from the T1400011.
5. Pressurize the system to 1.0MP and check for leakage.

**Warning:** Do not touch the cooling system pressure relief, or the cooling system cap.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T140011.



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8. Disconnect the T140011 hose from the T1400011.
9. Remove the T1400011 from the expansion tank and fit the expansion tank cap.

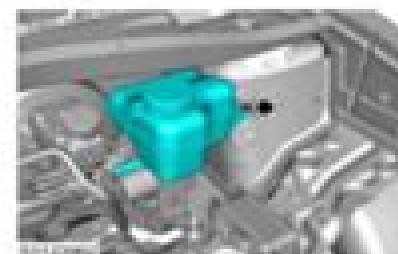
### Coolant Expansion Tank

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the engine surface pipe to the coolant expansion tank.
3. Loosen the clamp (3), and disconnect the water inlet pipe to the coolant expansion tank.



4. Remove the bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

#### Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit it bolt, tighten it to **Refit**, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine surface pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

#### Check

Check the coolant level.



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# Mg Maintenance Manual

**Robert Bentley, inc, Robert Bently  
Publishers, Robert Bentley**



## **Mg Maintenance Manual:**

*The maintenance manual and instruction book for the MG one and a quarter litre (series Y).* MG Car Company,1951

**The Maintenance Manual and Instruction Book for the MG One and a Quarter Litre (series "Y").** MG Corporation,1948      *The MG Workshop Manual* W. E. Blower,1975-01-01 Bentley Publishers is the exclusive factory authorized publisher of MG Austin Healey Triumph and Jaguar Service and Repair Manuals in the United States and Canada Each Official Workshop Manual includes the Driver s Handbook and incorporates additional factory procedures and specifications that became available following the publication of the original factory information There is also a substantial amount of supporting information compiled by Bentley Automotive Engineers in conjunction with the British Leyland training organization This includes emission control and air conditioning supplements as well as high performance special tuning manuals with competition parts lists when available      MGF and TF Restoration Manual Roger Parker,2013-03-01 MGF and TF Restoration Manual provides the MGF or TF owner with a complete workshop guide to mechanical and body restoration for the cars With the MGF in production between 1995 and 2001 and the MG TF until 2011 many of the cars have survived in a structurally and mechanically sound state without the huge costs and complications of needing a complete body restoration that is so often the case with pre 1980 MGs Topics covered include Model overview and parts supply Workshop safety information Bodywork external and subframes Trim including hood problems and replacement All mechanical components including head gasket replacement Electrical systems including security systems Modification cosmetic mechanical and engine An essential and practical workshop guide for all owners of these attractive sports cars Gives instructions on minor repair and maintenance procedures and covers a full engine strip and rebuild Covers workshop safety information bodywork trim all mechanical components and much much more Features a number of different project cars Superbly illustrated with approximately 1000 colour step by step photographs Roger Parker is an acknowledged MGF and TS expert with years of restoration experience

**Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions)** ,1989

**Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Loader, Scoop Type, DED, 4 X 4, Articulated Frame Steer, 4 1/2 to 5 Cubic Yard (CCE), Clark Model 175 B, Type I with 4 1/2 Cu. Yd. Bucket, NSN 3805-00-602-5006, Clark Model 175, Type II with 5 Cu. Yd. General Purpose Bucket, NSN 3805-00-602-5013** ,1981      **MG MGC Workshop Manual** Brooklands Books Ltd,2006-03 Covers the six cylinder MGC

1967 1969 Full maintenance repair trouble shooting tune up instructions      Index of Technical Publications United States.

Department of the Army,1977      *The MG Workshop Manual: 1929-1955: Complete Tuning and Maintenance For Models M Type to TF 1500* W. E. Blower,2015-11 The MG Workshop Manual 1929 1955 is the classic MG service manual recommended

by the factory and known simply among MG enthusiasts as the Blower Book a tribute to its author It provides tuning and maintenance procedures for MGs from the first M type Midget of 1929 through the TF 1500 As you would expect the official MG repair information is given for normal maintenance and repair along with complete specification data sheets lubrication charts wiring diagrams and a complete list of engine parts High performance information covering supercharger installation and the factory s Special Tuning Handbooks for Trials Work are also included which will be of particular interest to vintage and historic racers **Toyota Corolla 1600 Service Manual** Robert Bentley, inc,Robert Bently Publishers,Robert Bentley,1979 This Manual covers all the Corolla cars with the 1600 engine that have been sold in the United States and Canada for the Model Years 1975 1976 1977 1978 and 1979 Toyota Celica Service Manual Robert Bentley, inc,1984

**Toyota Corolla Service Manual, 1980, 1981, 1982, 1983** ,1983 The Toyota Truck Land Cruiser Owner s Bible TM is the authoritative companion book for your Toyota truck whether it s a heavy hauling pickup rugged off road FJ40 or a new Land Cruiser that s never left pavement Author veteran truck mechanic and off road expert Moses Ludel has written the only comprehensive source of information for Toyota Trucks and Land Cruisers a history buyer s guide service manual and high performance tuning book all in one Discover every aspect of Toyota trucks from their origins in 1958 to the latest technological advances You ll learn tips for buying the right new or used truck and which accessories make sense for your needs Step by step procedures with hundreds of photos cover basic maintenance and more complicated work like tune ups valve adjustments brake jobs and installing aftermarket suspension lift kits Get the hot set up for your truck whether you want low end torque or high RPM power Moses gives specific tuning recommendations for engines from the early inline 6s to the advanced 4 5L 24 valve DJ engine He shares expert insights into the best high performance components and the latest technology from Toyota Racing Development You ll also find suspension and chassis modifications and the best tire and wheel combinations **DA Pam** ,1967 The Maintenance Manual and Instruction Book for the M.G. One and a Quarter Litre (Series "Y") ,1952\* **Road and Track** ,1969 **The Complete MG Series Workshop Manual** ,1967 Journal of the Institution of Mechanical Engineers (including the Proceedings) Institution of Mechanical Engineers (Great Britain),1951

*The Complete MG Series Workshop Manual with Specifications, Repair and Maintenance Data Covering Series TC, TD, TF, TF1500, MGA, MGA 1600, MGB.* ,1990 **Volkswagen Rabbit, Scirocco Service Manual, 1975/1976/1977/1978/1979 Gasoline Models** ,1982 *Lippincott's Nurses' Drug Manual* Jeanne C. Scherer,1985 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine

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