

# CONDENSED SERVICE DATA

## GENERAL

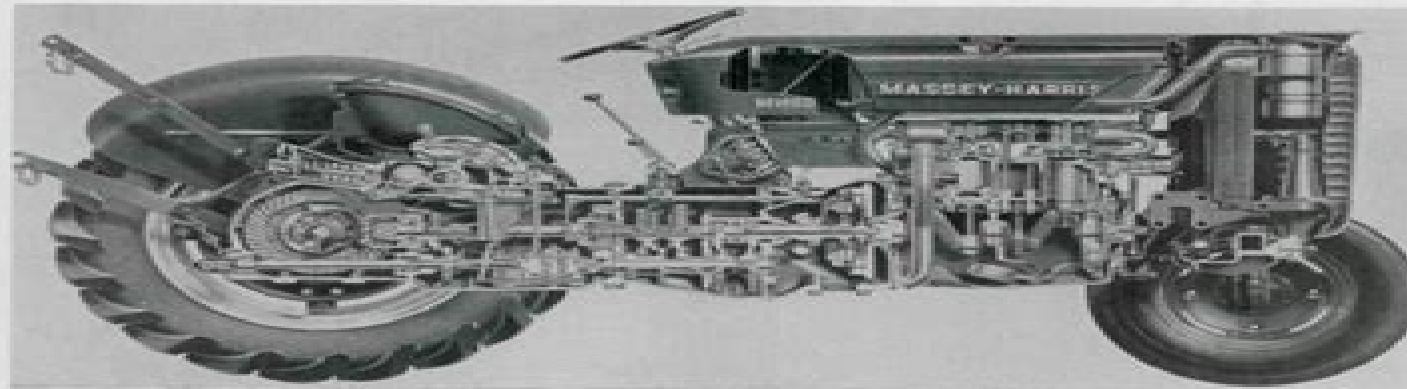
	Non-Diesel	Standard Diesel	Perkins Diesel	SIZES—CAPACITIES—CLEARANCES			
Engine Model	Continental	Standard Motor Co.	P. Perkins	(Clearances in thousandths)			
Number of Cylinders	4	4	3	Crankshaft Journal Diameter .....	2.3495	2.7515	2.7485
Stroke—Inches	3 5/16	3 5/16	3 1/8	Crankshaft Diameter .....	1.937	2.311	2.2485
Displacement—Cu. In.	134	137.8	132.7	Crankshaft Journal Diameter:			
Compression Ratio	6.6:1-8.1:1	8.1:1	7.4:1	Front .....	1.9092	1.559	1.609
Plates Removed From	Above	Above	Above	Center .....	1.7442	1.664	1.659
Main Bearings, Number of	3	3	4	Rear .....	1.6807	1.684	1.639
Main & Rod Brgs., Adjustable?	No	No	No	Pinion Pin Diameter .....	0.8552	1.1249	1.250
Cylinder Sleeves	Wet	Dry	Dry	Valve Stem Diameter:			
Forward Speeds, No. of	6	6	6	Solid .....	0.3145	0.3100	0.311
Generator & Starter Motor	D-R	D-R	D-R	Eccentric .....	0.3138	0.3729	0.311
<b>TUNE-UP</b>							
Pulling Order	1-3-4-2	1-3-4-2	1-2-3	Main Bearing Diameter Clearance .....	1.5-2.5	2-3.5	2.5-4.5
Valve Tappet Gap, Std. ....	0.0134	0.0120C	0.0108E	Pinion Skirt Clearance .....	1.2	3.5-4.4	
Valve Tappet Gap, Exhaust	0.0135	0.0090C	0.0108E	Crankshaft End Play .....	2-6	5-12	2-11
Initial Valve Face Angle	30°	45°	45°	Crankshaft Brg., Disc Clearance:			
Initial Valve Seat Angle	30°	45°	45°	Front .....	2.5-4.5	2.5-4.5	4.0
Exhaust Valve Face Angle	45°	45°	45°	Center .....	2.5-4.5	1-3.3	4.0
Exhaust Valve Seat Angle	45°	45°	45°	Rear .....	2.5-4.5	1-3.3	4.0
Ignition Distributor Model	D-R	...	...	Crankshaft End Play .....	2.5	2-7.5	1.1
Marshall Counter Corp.	0.0023	...	...	Cooling System—Capacity .....	2.5	2.25	2.25
Plug Electrode Gap	0.025	...	...	Crankcase Oil—Quarts .....	5	7	7
Carburetor Model	0	...	...	Transmission and Differential—Oil .....	30+	30+	30+
Float Setting, Carter	11/16	...	...	Belt Tension—Quarts .....	1	1	1
Float Setting, Marvel-Schebler	1/4	...	...				
Injection Pump Model	...	C.A.V.	C.A.V.				
Injection Pump Model	...	D.P.A.	D.P.A.				
Injection Pump Timing	...	...	18°BTDC				
Injector Nozzle Model	...	C.A.V.	C.A.V.				
Injector Nozzle Setting	1300 Psi	1300 Psi	1760 Psi				
Engine Low Idle Rpm	475	500	500				
Engine High Idle Rpm	2300	2200	2200				
Engine Loaded Rpm	2000	2000	2000				
Pro. High Idle Rpm	750 (2) 2200	750 (2) 2200	750 (2) 2200				
Pro. Loaded Rpm	540 (2) 1500	540 (2) 1500	540 (2) 1500				

\*One additional quart when oil filter is removed.

\*\*17°BTDC on engine equipped with DPA 32420011; Pump (without automatic advance); 13°BTDC on engine equipped with DPA 3242045 pump (with automatic advance).

Includes hydrodynamic system. If auxiliary hydrodynamic equipment is used where the auxiliary equipment oil capacity exceeds 1 1/4 gallons, additional oil must be added; then, the additional oil should be drained when the auxiliary equipment is removed. On Model MF204, "Revco-G-Matic" will contain 10 qts. of automatic transmission fluid. Type "A", in addition.

†Carter or Marvel-Schebler.



Model MH50

# Mf 202 Industrial Repair Manual

**Clifford Lane**

**Mf 202 Industrial Repair Manual:**

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## **Table of Contents Mf 202 Industrial Repair Manual**

1. Understanding the eBook Mf 202 Industrial Repair Manual
  - The Rise of Digital Reading Mf 202 Industrial Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mf 202 Industrial Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mf 202 Industrial Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 202 Industrial Repair Manual
  - Personalized Recommendations
  - Mf 202 Industrial Repair Manual User Reviews and Ratings
  - Mf 202 Industrial Repair Manual and Bestseller Lists
5. Accessing Mf 202 Industrial Repair Manual Free and Paid eBooks
  - Mf 202 Industrial Repair Manual Public Domain eBooks
  - Mf 202 Industrial Repair Manual eBook Subscription Services
  - Mf 202 Industrial Repair Manual Budget-Friendly Options

6. Navigating Mf 202 Industrial Repair Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - Mf 202 Industrial Repair Manual Compatibility with Devices
  - Mf 202 Industrial Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mf 202 Industrial Repair Manual
  - Highlighting and Note-Taking Mf 202 Industrial Repair Manual
  - Interactive Elements Mf 202 Industrial Repair Manual
8. Staying Engaged with Mf 202 Industrial Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mf 202 Industrial Repair Manual
9. Balancing eBooks and Physical Books Mf 202 Industrial Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mf 202 Industrial Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mf 202 Industrial Repair Manual
  - Setting Reading Goals Mf 202 Industrial Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mf 202 Industrial Repair Manual
  - Fact-Checking eBook Content of Mf 202 Industrial Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

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