

CONDENSED SERVICE DATA

GENERAL

	Non-Diesel	Standard Diesel	Perkins Diesel
Engine Make.....	Continental	Standard Motor Co.	F. Perkins, Ltd.
Engine Model.....	2134	23C	3A152
Number of Cylinders.....	4	4	3
Bore—Inches.....	3 5/16	3 5/16	3 3/8
Stroke—Inches.....	3 7/8	4	5
Displacement—Cu. In.....	134	137.8	152.7
Compression Ratio.....	6.6-1-8.1-1	20-1	17-4-1
Pistons Removed From.....	Above	Above	Above
Main Bearings, Number of.....	3	3	4
Main & Rod Brgs., Adjustable?.....	No	No	No
Cylinder Sleeves.....	Wet	Dry	Dry
Forward Speeds, No. of.....	8	6	6
Generator & Starter Make.....	D-R	D-R	D-R

TUNE-UP

Firing Order.....	1-3-4-2	1-3-4-2	1-3-3
Valve Tappet Gap, Intake.....	0.013H	0.012C	0.010H
Valve Tappet Gap, Exhaust.....	0.013H	0.008C	0.010H
Inlet Valve Face Angle.....	30°	45°	44°
Inlet Valve Seat Angle.....	30°	45°	45°
Exhaust Valve Face Angle.....	44°	45°	44°
Exhaust Valve Seat Angle.....	45°	45°	45°
Ignition Distributor Make.....	D-R
Breaker Contact Gap.....	0.022
Plug Electrode Gap.....	0.025
Carburetor Make.....
Floot Setting, Carter.....	11/64
Floot Setting, Marvel-Schebler.....	1/4
Injection Pump Make.....	...	C.A.V.	C.A.V.
Injection Pump Model.....	...	D.P.A.	D.P.A.
Injection Pump Timing.....	...	**	18°BTC
Injector Nozzle Make.....	...	C.A.V.	C.A.V.
Injector Nozzle Setting.....	...	1800 Psi	1760 Psi
Engine Low Idle Rpm.....	475	500	500
Engine High Idle Rpm.....	2200	2200	2200
Engine Loaded Rpm.....	2000	2000	2000
Pto High Idle Rpm.....	792 @ 2200	792 @ 2200	792 @ 2200
Pto Loaded Rpm.....	540 @ 1500	540 @ 1500	540 @ 1500

SIZES—CAPACITIES—CLEARANCES

(Clearances in thousandths)

Crankshaft Journal Diameter.....	2.2493	2.7515	2.7485
Crankpin Diameter.....	1.937	2.311	2.2485
Camshaft Journal Diameter:			
Front.....	1.8062	1.559	1.809
Center.....	1.7462	1.684	1.809
Rear.....	1.6837	1.684	1.839
Piston Pin Diameter.....	0.8592	1.1249	1.259
Valve Stem Diameter:			
Intake.....	0.3145	0.3109	0.311
Exhaust.....	0.3138	0.3729	0.311
Main Bearing:			
Diameter Clearance.....	1.5-2.5	2-3.5	2.5-4.5
Rod Bearing:			
Diameter Clearance.....	1.5-2.5	2-3.5	2-3.5
Piston Skirt Clearance.....	1.2	2.5-4.4	...
Crankshaft End Play.....	2-6	5-12	2-11
Camshaft Brg., Dia. Clearances:			
Front.....	2.5-4.5	2.5-4.5	4-8
Center.....	2.5-4.5	1-3.3	4-8
Rear.....	2.5-4.5	1-3.3	4-8
Camshaft End Play.....	3-7	2-7.5	...
Cooling System—Gallons.....	2.5	2.25	2.25
Crankcase Oil—Quarts.....	5*	7*	7*
Transmission and Differential—Qts.....	32†	32†	32†
Bel Pulley—Quarts.....	1	1	1

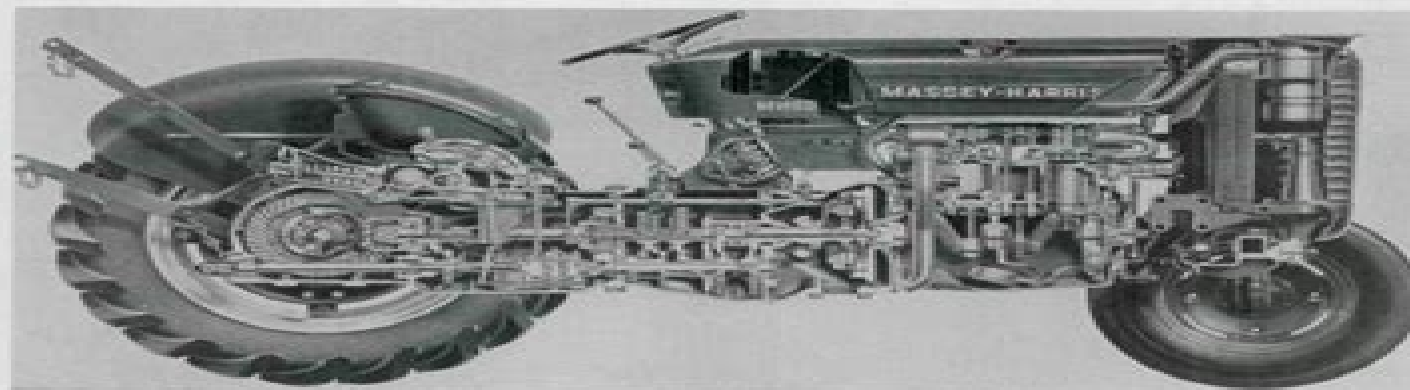
*One additional quart when oil filter is renewed.

**17°BTC on engine equipped with DPA3240011 Pump (without automatic advance); 18°BTC on engine equipped with DPA-3242645 pump (with automatic advance).

Includes hydraulic system. If auxiliary hydraulic equipment is used where the auxiliary equipment oil capacity exceeds 1½ gallons, additional oil must be added; then, the additional oil should be drained when the auxiliary equipment is removed.

On Model MF204, "Revers-O-Matic" unit contains 10 qts. of automatic transmission fluid. Type "A", is additive.

†Carter or Marvel-Schebler.



Model MH50

Mf 202 Industrial Repair Manual

Clifford Lane



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