

METROLOGY AND MEASUREMENTS LABORATORY

Subject Code	: ME46L	No. of Credits	: 0 – 0 – 1.5
No. of Practical Hours / Week	: 03	CIE Marks	: 50
Total No. of Practical Hours	: 39		

COURSE OBJECTIVES:

1. To provide students with the necessary skills for calibration and testing of different gauges and instruments.
2. To provide students with the necessary skills to collect data, perform analysis and interpret results to draw valid conclusions through standard test procedures using various metrology instruments.

COURSE CONTENT

PART-A

MECHANICAL MEASUREMENTS

1. Calibration of Pressure Gauge
2. Calibration of Thermocouple
3. Calibration of LVDT
4. Calibration of Load cell

1. Calibration of Pressure Gauge using standard pressure gauge

(10%)

MECHANICAL

1. Measurement of length using Vernier Caliper / Micrometer
2. Measurement of length using Laser Interferometer / Laser Doppler Velocimeter
3. Measurement of diameter using Tool Microscope / Toolmaker's
4. Measurement of surface roughness using
 - (a) Profile method
 - (b) Stylus method
5. Measurement of surface roughness using non-contact / Non-contact method
6. Measurement of surface roughness using Taly Surf Measurement Instrument
7. Measurement of surface roughness using stylus method
8. Calibration of Microscope using the gauge
9. Measurement using Optical Method

Metrology Laboratory Manual

Thomas Griffiths



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