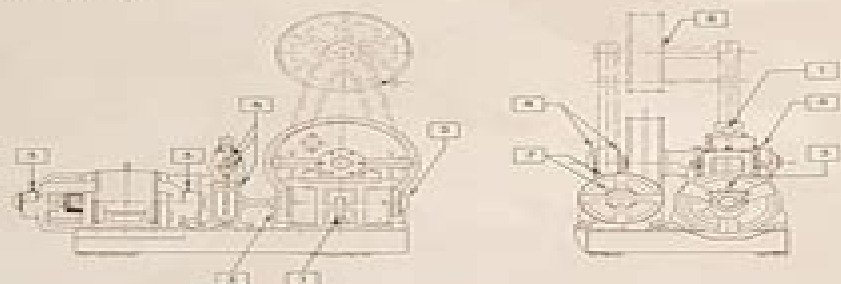


OTIS GEARED ELEVATOR MACHINERY

Lubrication Instructions

WARNING . . . always open the main line electric power switch to the Elevator before cleaning, lubricating or making any adjustments to the moving parts. Make no adjustments or repairs without consulting first . . . the effect on the safety of the equipment. **REGULAR CARE AND LUBRICATION WITH THE PROPER MATERIALS ARE ESSENTIAL** to preserve the life of this Elevator. The correct lubricants for this installation are verified in check list by all Otis offices. **THE INTERVALS FOR LUBRICATION** specified in the following instructions are based on average operating conditions. For extraordinary conditions consult the nearest Otis office. **ALWAYS** remove all worn parts with genuine Otis replacements.



1. WORM GEARING CHECK MONTHLY Fill top of Standpipe Gauge with Machine oil rest; with Machine running, examine gear through sight hole or cut in case to determine if it is carrying sufficient lubricant. (DO NOT FILL GAUGE TO DETERMINE OIL LEVEL). 2. THRUST BEARINGS CHECK MONTHLY Self-lubricated from Gear Case. 3. DRIP PAN EXAMINE FREQUENTLY Drip Pan under Worm Shaft Packing Gland should be watched for excessive leakage. (DO NOT POUR DERRID-OIL BACK INTO GEAR CASE).	OTIS WORM GEAR LUBRICANT OTIS BEARING OIL OTIS BEARING OIL
4. SHEAVE SHAFT BEARINGS CHECK EVERY 2 WEEKS Sleeve Type (with Grease Cup) OTIS CUP GREASE Sleeve Type (with Oil Reservoir) OTIS BEARING OIL CHECK MONTHLY Roller or Ball Type OTIS BALL & ROLLER BEARING GREASE Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). 5. SHEAVE SHAFT THRUSTS Self-lubricated from Gear Case	OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
6. MOTOR A, C AND D, C CHECK EVERY 2 WEEKS Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR).	OTIS BEARING OIL
7. BRAKE CHECK MONTHLY Magnet Cores (D, C Only) POWDERED GRAPHITE Wiper Stem (see Powdered Graphite on Core Surface and in Brass Shell) at least Every 6 Months. Pins & Linkages: Lubricate sparingly. OTIS BEARING OIL CHECK EVERY 2 MONTHS A, C Brake Magnets OTIS A, C BRAKE MAGNET OIL All Magnet Cores to within 1/2" of top of Standpipe Gauge. Brake Motor Bearings (Motor Operated Model): Consult local Otis Office for proper cleaning and lubrication. CAUTION . . . AVOID GETTING OIL ON BRAKE LINKAGE.	OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
8. MOTOR GENERATOR & EXCITER SETS CHECK EVERY 2 WEEKS Sleeve Type Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR). OTIS BEARING OIL Ball Bearings: Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). OTIS BALL & ROLLER BEARING GREASE	OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
9. DRUMCTOR SHEAVES (USED ON MACHINE SHOWN) CHECK EVERY 2 WEEKS Shaft Lubrication OTIS CUP GREASE AUXILIARY SHEAVES (OVERTHEAD, COMPENSATING, ETC.) Sleeve Bearings (Grease Cup) OTIS CUP GREASE Sleeve Bearings (Oil Cup) OTIS BEARING OIL Sleeve Bearings (Chain Drive) OTIS TRACTION MACHINE OIL Ball Bearings: Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). OTIS BALL & ROLLER BEARING GREASE Box Bearings: OTIS CUP GREASE	OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
10. ROPES (HOISTING, COMPENSATING, ETC.) OTIS WIRE ROPE LUBRICANT CHECK EVERY 2 MONTHS Lubricate only when Ropes appear dry or show signs of corroding. (DO NOT OVERSATURATE ROPES).	OTIS WIRE ROPE LUBRICANT

11. CAR & COUNTERWEIGHT SAFETY DEVICES CHECK MONTHLY Pins, Adjusting Screws, Tail Rope Drum Bearings: Lubricate annually. OTIS BEARING OIL CAUTION . . . DO NOT TAMPER WITH SAFETY NOR MAKE ANY ADJUSTMENTS. AT LEAST ONCE A YEAR ARRANGE WITH LOCAL OTIS OFFICE FOR SAFETY OPERATING TEST.	OTIS BEARING OIL
12. GOVERNOR CHECK MONTHLY Grease (8 Grease Cups) OTIS CUP GREASE (DO NOT USE ANY GREASE ON GEAR SECTOR OF ROPE JAWSL) OTIS BEARING OIL Oil Pans:	OTIS CUP GREASE OTIS BEARING OIL
13. GUIDE RAILS & GUIDES CHECK MONTHLY Rails: OTIS TYPE "C" LUBRICATOR OIL IMPORTANT . . . CONSULT LOCAL OTIS OFFICE FOR PROPER GRADE OF OIL TO USE ON GUIDE RAILS. Guide (Treaded): NO RAIL LUBRICATION REQUIRED CHECK EVERY 2 MONTHS OTIS ROLLER GUIDES: NO RAIL LUBRICATION REQUIRED Mixed Bearings: Lubricate annually. OTIS BALL & ROLLER BEARING GREASE Strands (for Car Shoes & Guide): OTIS CUP GREASE Be certain that Strands are free and properly lubricated to permit easy action of the Guide Shoes.	OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
14. CONTROLLER & RELAY PANELS CHECK EVERY 2 WEEKS Switch Wiper Pins: Lubricate sparingly; a drop of oil is sufficient. Pins & Overriding Relays: If oil is necessary to keep in proper Gauge level, check oil level Every 3 Months. (USE NO OTHER OIL). OTIS DASHPOT OIL	OTIS BEARING OIL OTIS DASHPOT OIL
15. SELECTOR & FLOOR CONTROLLERS CHECK MONTHLY Screws & Bearings: Reserve Type Springs: Oil Cup & Oil Pan: Square Guides: Driving Gears: Only when dry. OTIS CUP GREASE OTIS BALL & ROLLER BEARING GREASE OTIS BEARING OIL Clean and apply coating of SLIP-IT Use soft brush and apply OTIS BEARING OIL	OTIS CUP GREASE OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
16. BUFFERS (OIL TYPE CAR & C.W.C.) CHECK EVERY 2 MONTHS IMPORTANT . . . USE NO OTHER OIL (be certain that Buffers are filled to proper Gauge level at all times). OTIS BUFFER OIL	OTIS BUFFER OIL
17. PIT TENSION BEARINGS (OVERTHEAD, TAPE, ETC.) CHECK EVERY 2 WEEKS Sleeve Bearing (Grease Cup) OTIS CUP GREASE Sleeve Bearing (Oil Pan or Cup) OTIS BEARING OIL Sleeve Bearing (Pressure Ring) OTIS BALL & ROLLER BEARING GREASE Weight Guides: Clean and apply coating of SLIP-IT	OTIS CUP GREASE OTIS BEARING OIL OTIS BEARING OIL OTIS BEARING OIL
18. DOOR & GATE OPERATORS CHECK MONTHLY Oil Type "A" (Gear Unit): OTIS WORM GEAR LUBRICANT Oil Type "G" (Door Unit): OTIS TRACTION MACHINE OIL IMPORTANT . . . USE ONLY OIL SPECIFIED (SEE IN Gauge Manual). Motor Bearings: OTIS BEARING OIL Link & Cover Pins: OTIS BEARING OIL CHECK EVERY 2 MONTHS Checking Cylinders: OTIS DOOR CLOSER OIL Door Sill Trips: OTIS CUP GREASE	OTIS WORM GEAR LUBRICANT OTIS TRACTION MACHINE OIL OTIS BEARING OIL OTIS BEARING OIL OTIS DOOR CLOSER OIL OTIS CUP GREASE

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