

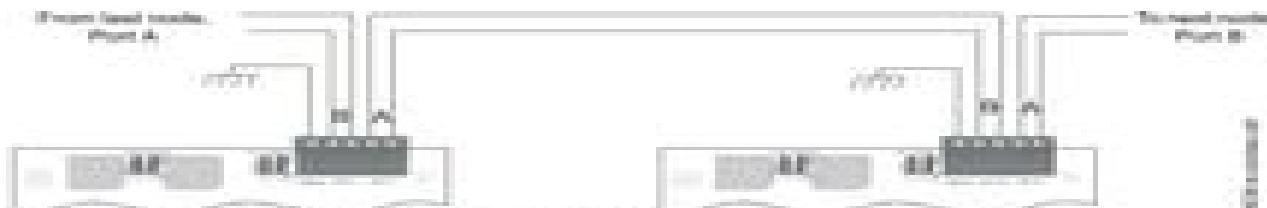
2. Installing the NCM

2.1 Interconnecting the NCM-W

When wiring communication NCM-W modules, note that wiring may extend and split at Port A or Port B as shown in Figure 4. The NCM-W port-to-port wiring is non-polarity sensitive. The use of Port A or Port B is arbitrary. An NCM-W may be interconnected to any of the following devices:

- D400-100
- S400-100
- SCA400-24VDC
- PAC400-100 (an auxiliary power)
- PAC400-WF movement communication
- RCPT-100
- RPTP-100

For information regarding these devices, refer to the documentation listed in Table 4 "Supplementary Documentation".



- Connect between RJ45 (S200-NET)
- Connect the ground wire to the ground in a branch bypass from the power lines.
- Connect power and ground lines.

Figure 3: The NCM-W

TS1000-1	OP-A (H)	Channel-A Driver/Receiver
TS1000-2	OP-A (L)	Channel-A Driver/Receiver
TS1000-3	OP-B (H)	Channel-B Driver/Receiver
TS1000-4	OP-B (L)	Channel-B Driver/Receiver
TS1000-5	Earth Ground	

Table 1: MOTI-FIRET-NET™ Connections: NCM-W

Switch Functions: Ground Fault Detection and Line Termination

The NCM-W provides two sets of switches to simplify network setup, as Figure 4 illustrates. The "soft" position:

- Enables ground fault detection by setting switches "One": SW1001 for Channel A, and SW1002 for Channel B.
- Activates one-channel serial line termination by setting one switch "One": SW1100 for Channel A, SW1101 for Channel B.



Figure 4: NCM-W soft switching ports

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SJ Ball

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