

## NELSON STUD WELDING

### SPECIFICATION: *NBL* Unthreaded Studs

Nelson NBL studs are designed to be welded to heavy base materials and are used for a variety of applications. In the power generation market, they are used to anchor refractory to water walls and to facilitate heat transfer in coal burning furnaces. In forging applications, NBL studs are used as the tong hold on the ends of billets. They are also commonly used as locator pins, axles, pivot points, spacers, and stops.

Studs with diameters up to 1/2", and lengths up to 1-1/4" can be specially designed for use in automatic fed stud welding equipment.

Special secondary operations, such as cross-drilling, grooving, heat treating, and pointing, can expand the application possibilities of Nelson NBL studs.

For similar function studs, see Nelson **NBA** Aluminum Unthreaded studs and **NRL** Reduced Base Unthreaded studs.

**When ordering, specify Type, Diameter, Before Weld Length, Material, Quantity, and Part Number.**  
Example: NBL 3/8 x 1-1/8"; Stainless Steel; 10,000 pieces; #101064458

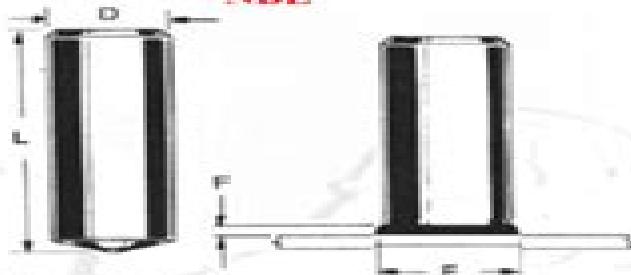
Stud Diameter <b>D</b>	Minimum Stud Length <b>L</b>	Burn Off <b>E</b>	Weld Flash Size <b>G</b>	Flash Clearance <b>F</b>	Formula	Required Standard Accessories		
						Grip	Grip	Foot
1/4	0.780	0.125	0.359	0.109	0.437	500101067	501001007	502001137
5/16	0.780	0.125	0.437	0.109	0.500	500101067	501001006	502001137
3/8	0.780	0.125	0.500	0.125	0.593	500101069	501001009	502001137
7/16	0.813	0.125	0.563	0.140	0.696	500101069	501001008	502001137
1/2	0.813	0.125	0.687	0.156	0.750	500101114	501001011	502001138
5/8	0.968	0.187	0.875	0.187	0.937	500101187	501001014	502001002
3/4	1.000	0.187	0.921	0.250	1.125	500101040	501001014	502001002
7/8	1.250	0.187	1.063	0.250	1.125	500101152	501001014	502001003
1	1.500	0.187	1.125	0.312	1.250	500101140	501001015	502001003
	1.647	0.250	1.375	0.375	1.437	500101045	501001016	502001003

**MATERIALS:** Studs are available in Low Carbon Mild Steel and 18-8 Stainless Steel. Other materials are available by special order. For specific grade information and physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see **General Material Specifications**.

**FLUX:** All Nelson no thread studs have a solid flux load.

✓ Check Standard Stock

**NBL**



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# Nelson Stud Owners Manual

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