

Troubleshooting Guide

No fluid flow

- If valve operating air pressure is too low, the valve will not open. Increase air pressure to 70 psi (4.8 bar) minimum.
- The reservoir air pressure may not be high enough. Increase pressure.
- The dispensing tip may be clogged. Replace tip.
- The stroke adjustment may be closed. Open stroke adjustment.
- Fluid may have solidified in the valve. Clean the fluid body.

Fluid drools after the valve closes, eventually stopping

- This is caused when air is trapped in the outlet section of the fluid chamber or the fluid has entrapped air. The air will expand after the valve closes, causing extrusion until the air reaches atmospheric pressure. Purge the valve by dispensing at a steady flow until clear. If a small tip is used, it may be necessary to remove the tip while purging to obtain sufficient flow to carry the air down through the tip adapter.
- If the fluid has entrapped air, the material must be degassed before dispensing.

Fluid drips at a steady rate after the valve closes

- A steady drip can be caused by excessive reservoir pressure. Check to be sure the reservoir pressure is not above 70 psi (4.8 bar).
- If the stroke adjustment knob is turned-out more than two full turns, resulting in reservoir pressure that will force the diaphragm open. Check the stroke adjustment knob to be sure it is less than two turns out.
- A steady drip also indicates failure of the diaphragm to close fully due to particle build-up or wear. In either case, replace the sealing head in accordance with the maintenance instructions.

Fluid leaks out between fluid body and diaphragm

- Fluid leakage between the fluid body and diaphragm indicates the annular sealing ridge on the fluid body is damaged or the fluid body is distorted due to excessive torque on the retaining screws. In either case, replace the fluid body.

Fluid flows out of the drain hole

- Fluid flowing out of the drain hole indicates a ruptured diaphragm. Replace in accordance with the maintenance instructions.

Valve responds slowly when opening and closing

- Valve response is related to control air hose length and size. The valve is supplied with 5-feet of 3/32" ID tubing attached. Any additional length or size change will affect response time. Check to be sure the length and size have not been changed.

Inconsistent deposits

- Inconsistent deposits can result if the air pressure controlling the valve and/or supplying the reservoir is fluctuating or if the valve operating pressure is less than 70 psi (4.8 bar). Check to be sure air pressures are constant and the valve operating pressure is 70 psi (4.8 bar).
- The time the valve is open must be constant. Check to be sure the valve controller is providing a consistent output.



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Pdf Manual On Pc Trouble Shooting

Stephen J. Bigelow

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Troubleshooting the PC Patrick E. Regan,2002-03 The fast pace of computer technology requires constant learning To be effective technicians must be familiar with both old and new technology In one easy to read volume Troubleshooting the PC provides everything needed to successfully troubleshoot a personal computer and its peripherals The text covers hardware operating systems and environments DOS Windows 3 XX Windows 95 98 and Windows NT and applications The A Certification is critical to the success of a PC technician Throughout this expanded and revised edition attention is given to the A Certification objectives with hands on exercises and end of chapter questions New to this edition Chapter 5 Microprocessors and Chapter 22 Windows 9X have been completely revised Chapter 7 Motherboards has been expanded to include common chipsets by both Intel and Via and chipset software Expanded coverage of Chapter 23 Windows NT includes Windows 2000 and Windows XP Additional troubleshooting material is also provided Chapter 24 Computers Connected to a Network places more emphasis on networking and troubleshooting of networks as a result of the changes made to the A Certification exam Additional troubleshooting material and end of chapter questions have been added in all chapters Appendix A has been completely revised to reflect changes in the A Certification exam

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