

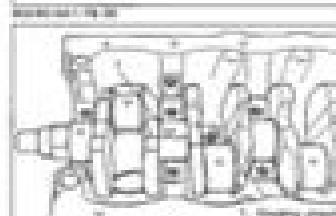
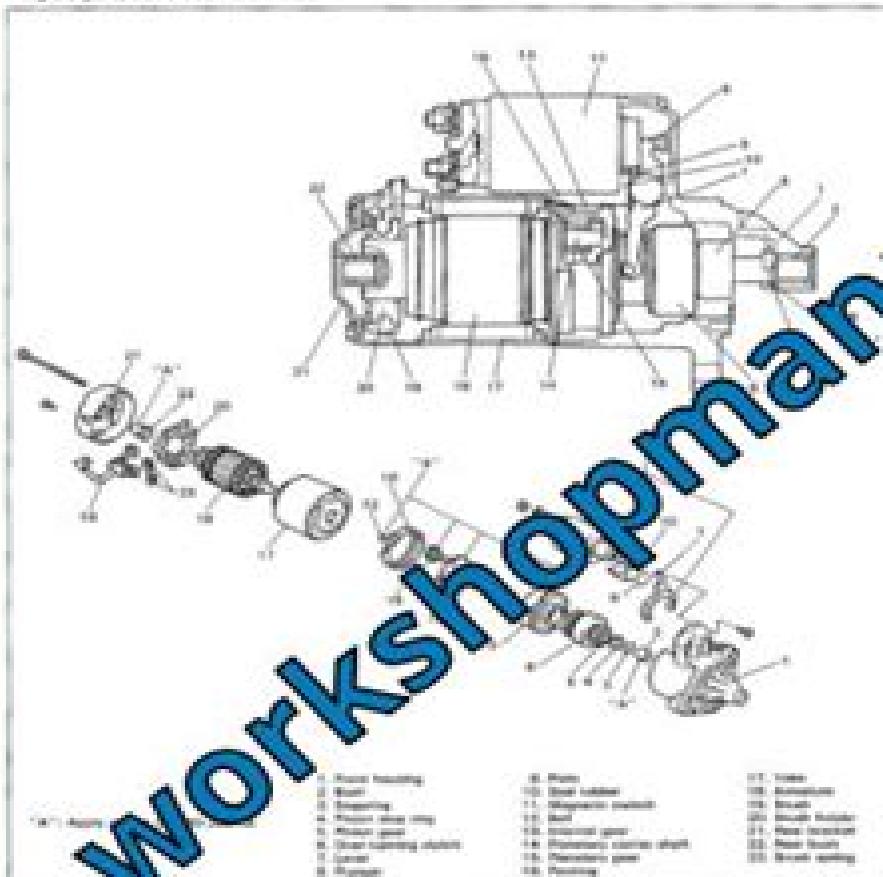
# Suzuki Baleno 1995-2005 Workshop Manual

## STARTING MOTOR

The starting motor consists of parts shown in below and has permanent magnets mounted in starting motor yoke (frame). The magnetic switch assembly and parts in the starting motor are enclosed in the housing so that they will be protected against possible dirt and water splash.

### NOTE:

- Make sure to apply grease before assembly where as indicated "A" in the figure below.
- Some parts have been lubricated.



## Main Bearings

### General Information

- Service main bearing size ID (OD) is 1- $\frac{1}{16}$  of bearing shell.
- Upper half of bearing shell has a shoulder on it.

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### Installation

Install as shown in Figure.

When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

### Inspection

Check bearings for pitting, scratches, wear or damage. If any malfunctions is found, replace both upper and lower halves. Never replace one half without replacing the other half.

### Main bearing clearance

Check clearance by using gaging plastic according to following procedure.

- Remove bearing caps.
- Clean bearing and main journals.
- Place a piece of gaging plastic to full width of bearing (opposite to crankshaft) on journal, covering oil hole.

- Install bearing cap as previously outlined and evenly torque cap bolts to specified torque.
- Bearing cap MUST be torqued to specification in order to assure proper reading of clearance.

### Tightening Torque

Int. 64 Nm (58.4 kg-cm, 39.0 lb-ft)

### NOTE:

Do not rotate crankshaft while gaging plastic is installed.

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