

## Living carbocationic polymerization

### LXI. Narrow molecular weight distribution polyisobutylenes prepared by esters and ketones as electron donors<sup>1</sup>

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#### Abstract

Electron donors (EDs) effectively mediate living carbocationic polymerizations (LC<sup>+</sup>Pzn), for example, that of Isobutylene (IB). The purpose of this research was to investigate the effect of various new EDs, specifically esters and ketones on the LC<sup>+</sup>Pzn of IB, and to determine the effect of these EDs on the molecular weight distribution (MWD) of polyisobutylene (PIB) under various experimental conditions. Thus the LC<sup>+</sup>Pzn of IB was effected by the dicumyl chloride (DCC)/3Cl<sub>2</sub> initiating system in the presence of various EDs, such as dimethyl phthalate, di-*t*-octyl phthalate, methyl benzoate, ethyl isobutyrate, dimethyl 3,3-dimethylglutarate, dimethyl terephthalate, dimethyl 5-*t*-butyl-isophthalate, trimethyl 1,3,5-benzene-tricarboxylate and acetophenone and benzophenone, in CH<sub>2</sub>Cl at -30°C, and the  $M_w/M_n$  of the PIB was determined. It was found that the nature and the concentration of the ED strongly influence MWD. Under well-defined conditions in the presence of dimethyl phthalate or di-*t*-octyl phthalate, polymers with close to Poisson distribution ( $M_w/M_n=1.03$ ) could be obtained.

#### Introduction

EDs efficiently mediate the LC<sup>+</sup>Pzn of IB leading to narrow MWD polymer and also reduce undesired side reactions such as indane formation and initiation by protic impurities<sup>1,2</sup>. N,N-dimethylacetamide and dimethylsulfoxide are among familiar EDs for LC<sup>+</sup>Pzn<sup>1,3</sup>. Recently other donors like amines and anilides<sup>4</sup>, such as dimethylamine, trimethylamine, dibutylamine, pyridine and its derivatives<sup>5</sup> have also been examined. Carbonyl compounds received less attention, perhaps because ethyl acetate which was the first ED examined was found to exhibit a relatively poor donor effect<sup>6</sup>. In contrast to ethyl acetate, we have found many carbonyl compounds, especially some aromatic carbonyls, that are excellent EDs and produce very well-defined narrow MWD products.

The purpose of these investigations was to study the effect of various hitherto unexamined esters and ketones on the LC<sup>+</sup>Pzn of IB, particularly on the MWD of PIBs prepared under various experimental conditions. Another objective of this work was to search for a correlation between the structure of the ED and MWD.

#### Experimental

**Materials:** Table 1 shows the chemical structures and abbreviations of the EDs used. Dimethylacetamide (DMA), methyl benzoate (MB), benzophenone (BP),

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1. Understanding the eBook Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - The Rise of Digital Reading Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Advantages of eBooks Over Traditional Books
2. Identifying Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Personalized Recommendations
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering User Reviews and Ratings
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering and Bestseller Lists

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  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering Public Domain eBooks
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering eBook Subscription Services
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering Budget-Friendly Options
6. Navigating Pdf Carbocationic Polymerization Unsaturated Monomers Engineering eBook Formats
  - ePUB, PDF, MOBI, and More
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering Compatibility with Devices
  - Pdf Carbocationic Polymerization Unsaturated Monomers Engineering Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Highlighting and Note-Taking Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Interactive Elements Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
8. Staying Engaged with Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
9. Balancing eBooks and Physical Books Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Setting Reading Goals Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Fact-Checking eBook Content of Pdf Carbocationic Polymerization Unsaturated Monomers Engineering
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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