

## SERVICE

If status code read is needed, briefly remove then reconnect one main limit wire to display stored status code. On RED LED boards do not remove power or blower door before reading status code read. After status code read is completed component test will start.

### LED CODE

### STATUS

**CONTINUOUS OFF** - Check for 115VAC at L1 and L2, and 24VAC at SEC-1 and SEC-2.

**CONTINUOUS ON** - Control has 24VAC power.

**RAPID FLASHING** - Low voltage (115VAC) polarity reversed. If reversed, refer to wiring of instructions.

EACH OF THE FOLLOWING STATUS CODES IS A TWO DIGIT NUMBER WITH THE FIRST DIGIT DETERMINED BY THE NUMBER OF SHORT FLASHES AND THE SECOND DIGIT BY THE NUMBER OF LONG FLASHES.

- 11 **NO PREVIOUS CODE** - Stored status code is erased automatically after 72 hours. On RED LED boards stored status codes can also be erased when power (115 VAC or 24 VAC) to control is interrupted.
- 12 **BLOWER ON AFTER POWER UP** (115 VAC or 24 VAC) - Blower runs for 90 seconds. Unit is powered up during a call for heat (R-W closed) or R-W opens during blower on-delay.
- 13 **LIMIT CIRCUIT LOCKOUT** - Lockout occurs if the limit, draft safeguard, flame rollout, or blocked vent switch (if used) is open longer than 3 minutes.  
- Control will auto reset after three hours. Refer to R33.
- 14 **IGNITION LOCKOUT** - Control will autoreset after three hours. Refer to R34.
- 21 **GAS HEATING LOCKOUT** - Control will NOT auto reset.  
Check for: - Miswired gas valve. Defective control (valve relay).
- 23 **ABNORMAL FLAME PROVING SIGNAL** - Flame is proved while gas valve is de-energized. Inducor will run until fault is cleared. Check for: - Leaky gas valve.  
- Stuck open gas valve.
- 24 **PRESSURE SWITCH DID NOT OPEN** Check for:  
- Obstructed pressure tubing. - Pressure switch stuck closed.
- 24 **SECONDARY VOLTAGE FUSE IS OPEN** Check for:  
- Short circuit in secondary voltage (24VAC) wiring.
- 31 **PRESSURE SWITCH DID NOT CLOSE OR REOPENED** - If open longer than five minutes, inducer shuts off for 15 minutes before retry. Check for: - Excessive wind.  
- Proper vent sizing. - Defective inducer motor.  
- Low inducer voltage (115VAC). - Defective pressure switch.  
- Inadequate combustion air supply. - Disconnected or obstructed pressure tubing.  
- Low inlet gas pressure (if LQP is used). - Restricted vent.  
If it opens during blower on-delay period, blower will come on for the selected blower off-delay.
- 33 **LIMIT CIRCUIT FAULT** - Indicates a limit, draft safeguard, flame rollout, or blocked vent switch (if used) is open. Blower will run for 4 minutes or until open switch becomes whatever is longer. If open longer than 3 minutes, code changes to locked #13. If open less than 3 minutes status code R33 continues to flash and blower shuts off. Flame rollout switch and BVS require manual reset. Check for: - Restricted vent.  
- Proper vent sizing. - Loose blower wheel. - Excessive wind.  
- Dirty filter or restricted duct system.  
- Defective blower motor or capacitor. - Defective switch or connections.  
- Inadequate combustion air supply (Flame Roll-out Switch opens).
- 34 **IGNITION PROVING FAILURE** - Control will try three more times before locked #14 occurs. If flame signal lost during blower on-delay period, blower will come on for the selected blower off-delay. Check for: - Flame sensor must not be grounded.  
- Dirty buildup on flame sensor (clean with fine steel wool).  
- Proper flame sensor microamps (5 microamps D.C. min., 4.0-6.0 nominal).  
- Gas valve defective or gas valve turned off. - Manual valve shut-off.  
- Defective hot surface ignitor. - Control ground continuity.  
- Low inlet gas pressure. - Inadequate flame compensator or rough ignition.  
- Green/Yellow wire **MUST** be connected to furnace steel metal.
- 41 **CONTROL CIRCUITRY LOCKOUT** - Auto-reset after one hour. Lockout due to:  
- Gas valve relay stuck open. - Flame sensor circuit failure. - Software check error.  
Reset power to clear lockout. Replace control if status code repeats.

## COMPONENT TEST

To initiate the component test sequence, shut OFF the room thermostat or disconnect the "RT" thermostat lead. Briefly short the TEST/THIN terminal to the "Com 24V" terminal. Status LED will flash code and then turn ON the inducer motor. The inducer motor will run for the entire component test. The hot surface ignitor, blower motor fan speed (on AMBER LED boards only) (blower motor heat speed, and blower motor cool speed) will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

327596-101 REV. B

# Payne Pg8jaa Installation Manual

**Pratt & Whitney**



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