

## SERVICE

If a fault code need to be reset, briefly remove then recover power and use to display fault status code. On PG8J LED boards do not remove power or power-down before reading status code and after status code read is completed component test will start.

LED CODE	STATUS
CONTINUOUS OFF	Check for 1 HVAC at L1 and L2, and 2 HVAC at SDC-1 and SDC-2.
CONTINUOUS ON	Check for 2 HVAC power.
RANDOM FLASHING	Line voltage (110VAC) polarity reversed. If failed, refer to following 10 instructions.

EACH OF THE FOLLOWING STATUS CODES IS A TWO DIGIT NUMBER WITH THE FIRST DIGIT DETERMINED BY THE NUMBER OF SHORT FLASHES AND THE SECOND DIGIT BY THE NUMBER OF LONG FLASHES.

- 11 TWO PUFFS/1000 CODE - Burner status code is erased automatically after 12 hours. On PG8J LED boards stored status codes can also be erased when power (110VAC or 24VAC) is restored or interrupted.
- 12 HOLDOVER (64 AFTER POWER UP) (110VAC or 24VAC) - Burner runs for 64 seconds. Burner is powered up during a call for heat (9W delay) or 50W inputs during burner mode.
- 13 BURNER GLOW/BLINK LOOKOUT - Lookout occurs if the limit, draft safeguard, flame safety, or heated vent switch (if used) is open longer than 3 minutes. - Control will auto reset after three hours. - Refer to #33.
- 14 IGNITION LOOKOUT - Control will auto reset after three hours. Refer to #34.
- 21 GAS HEATING LOOKDOWN - Control will NOT auto reset. Check for: - Burner gas valve - Defective burner (heater relay)
- 22 ABNORMAL FLAME PROVING SIGNAL - Flame is proved while gas valve is de-energized. Burner will auto reset if cleared. Check for: - Safety gas valve - Shutoff gas valve
- 23 PRESSURE SWITCH DID NOT OPEN Check for:
  - Overheated pressure sensing - Pressure switch stuck closed.
- 24 SECONDARY VOLTAGE FUSE IS OPEN Check for:
  - Short circuit in secondary voltage (24VAC) wiring.

## COMPONENT TEST

To initiate the component test sequence, shut OFF the room thermostat or disconnect the 70° thermostatic heat. Briefly short the TSD/TWHS terminal to the "Com (24V)" terminal. Status LED will flash code and then turn ON the indicator motor. The indicator motor will run for the entire component test. The hot surface igniter, Burner motor fan speed (on ABNORMAL LED boards only), Burner motor heat speed, and Burner motor cool speed will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

- 31 PRESSURE SWITCH DID NOT CLOSE OR REMAINED - Burner runs for 10 minutes. Indicator motor off for 10 minutes before reset. Check for:
  - Excessive vent
  - Proper vent sizing
  - Low indicator voltage (110VAC)
  - Heated vent connection or supply
  - Low vent gas pressure (9 LCPH max)
  - Restricted vent
 If a power during burner on-delay period, burner will come on for the selected burner off-time.
- 32 BURNER GLOW/BLINK FAULT T - Indicates a limit, draft safeguard, flame safety, or heated vent switch (if used) is open. Burner will run for 4 minutes or until open switch removes whatever is longer. If open longer than 3 minutes, code changes to holdout #1. If open less than 2 minutes status code #33 continues to heat until burner off. Flame switch switch and TWHS require manual reset. Check for:
  - Restricted vent
  - Proper vent sizing
  - Loose burner wheel
  - Excessive vent
  - Dirty filter or restricted duct system
  - Defective burner motor or capacitor
  - Heated vent switch or connection
  - Heated vent connection or supply (Flame Pilot-out switch open)
- 34 IGNITION PROVING FAILURE - Control will try three more times before holdout #14 occurs. If flame signal lost during burner on-delay period, burner will come on for the selected burner on-delay. Check for:
  - Flame sensor must not be grounded
  - Clean buildup on flame sensor (clean with the steel wool)
  - Proper flame sensor placement (1 in. max. 4.0-6.0 mm)
  - Gas valve defective or gas valve turned off
  - Manual valve shut-off
  - Defective hot surface igniter
  - Low 24V gas pressure
  - Heated vent connection or duct system
  - Clean/Yellow zinc MUST be connected to burner heat metal
- 43 CONTROL, IGNITION, LOOKOUT - Auto-reset after one hour holdout due to:
  - Gas valve relay stuck open
  - Flame sensor circuit failure
  - Burner (heat and cool power) to heat locked. Replace control if status code repeats.

# Payne Pg8jaa Installation Manual

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