

# MG ZT 2001-2005 Workshop Manual

## COOLING SYSTEM - MAINTENANCE



## ENGINE - K SERIES 1.8

### Coolant - drain and refill

PART: 28-00001

**CAUTION:** Engine coolant will damage paint finished surfaces. If spilled, immediately remove coolant and clean area with water.

#### Drain

1. Position vehicle on a level surface.
2. Remove underbody panel.
3. **KIT - EXTERIOR FILTERING, REPAIRS, Panel - underbody.**
4. Remove reservoir tank cap.

**WARNING:** Engine coolant fluids are extremely corrosive. Avoid contact by keeping person or clothing, air and hands the filter cap from the coolant expansion tank while the system is hot.

5. Position container to collect coolant.



6. Remove cylinder block drain plug. Drain cooling water.



7. Remove cap and disconnect return hose from radiator.
8. Allow cooling system to drain.

#### Refill

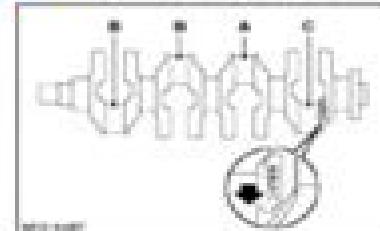
9. Connect return hose and secure with clip.
10. Using a new sealing washer, fit drain plug and tighten to 20 Nm.



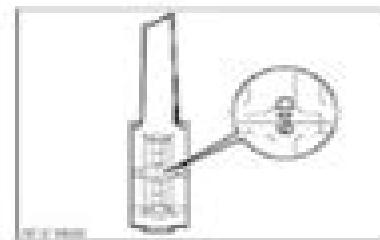
11. Remove bleed screw from fuel return header coolant return hose.
12. Prepare coolant to required concentration.  
**KIT - CARBONATE, FLUIDS AND LUBRICANTS, Anti-Freeze Concentration.**
13. Fit cooling system, adding coolant to level of expansion tank until a steady stream of coolant is emitted from bleed screw. Fit cooling system bleed screw.
14. Continue fitting until coolant reaches expansion tank neck and remove clip.
15. Mixture with A/C. Ensure A/C is switched off.

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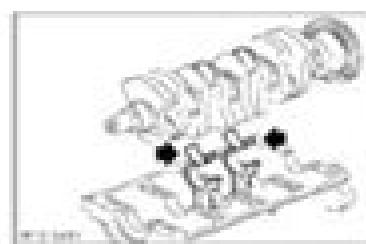
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1. Record big-end journal code letters from crankshaft rear end. Reading from left to right, the first letter is Number 1 big-end bearing.
2. Check crankshaft big-end journal dimensions.  
**KIT - GENERAL DATA, Engine - K1A.**



3. Record big-end bearing cap numbers. This will be 6, 8 or 7 located on the connecting rod bearing cap.



4. Push connecting rod clear of crankshaft.

| Specification | Grade A       | Grade B       | Grade C       |
|---------------|---------------|---------------|---------------|
| Grade A       | 0.004 - 0.016 | 0.007 - 0.016 | 0.007 - 0.016 |
| Grade B       | 0.007 - 0.020 | 0.011 - 0.020 | 0.011 - 0.020 |
| Grade C       | 0.010 - 0.020 | 0.015 - 0.020 | 0.015 - 0.020 |

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**Roger Parker**

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All mechanical components including head gasket replacement Electrical systems including security systems Modification cosmetic mechanical and engine An essential and practical workshop guide for all owners of these attractive sports cars Gives instructions on minor repair and maintenance procedures and covers a full engine strip and rebuild Covers workshop safety information bodywork trim all mechanical components and much much more Features a number of different project cars Superbly illustrated with approximately 1000 colour step by step photographs Roger Parker is an acknowledged MGF and TS expert with years of restoration experience *Instruction Manual for the MG Midget* Brooklands Books Ltd,2006-03 Detailed information on maintaining servicing and repair MG Magnette Marks III and IV) ,1957\* The M.G. Magnette (series 'ZA') Workshop Manual M.G. Car Co., Ltd,1957 *The M.G. Series MGA (twin-cam) Workshop Manual* M.G. Car Company,1958

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1. Understanding the eBook Mg Zt Workshop Manual Download
  - The Rise of Digital Reading Mg Zt Workshop Manual Download
  - Advantages of eBooks Over Traditional Books
2. Identifying Mg Zt Workshop Manual Download
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mg Zt Workshop Manual Download
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mg Zt Workshop Manual Download
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- Participating in Virtual Book Clubs
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- Creating a Diverse Reading Collection Mg Zt Workshop Manual Download

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- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Mg Zt Workshop Manual Download

- Setting Reading Goals Mg Zt Workshop Manual Download
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mg Zt Workshop Manual Download

- Fact-Checking eBook Content of Mg Zt Workshop Manual Download
- Distinguishing Credible Sources

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- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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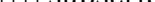
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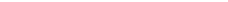
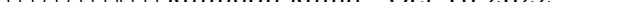
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