

# MG ZT 2001-2005 Workshop Manual

COOLING SYSTEM - M47R



ENGINE - K SERIES 1.8

Download

## Coolant - drain and refill

— 28.16.01

**CAUTION:** Engine coolant will damage paint finished surfaces. If spilled, immediately remove coolant and clean area with water.

### Drain

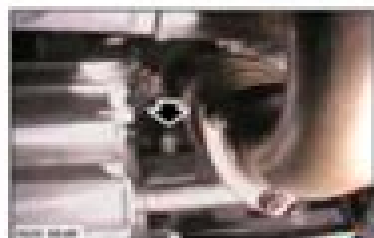
1. Position vehicle on a level ramp.
2. Remove underbody panel.

**NOTE:** EXTERIOR FITTINGS, REPAIRS, Panel - underbody.

3. Remove expansion tank cap.

**WARNING:** Since injury such as scalding could be caused by escaping steam or coolant, do not remove the filler cap from the coolant expansion tank while the system is hot.

4. Position container to collect coolant.



5. Remove cylinder block drain plug. Direct coolant into container.



6. Release clip and disconnect bottom hose from radiator.
7. Allow cooling system to drain.

### Refill

1. Connect bottom hose and secure with clip.
2. Using a new sealing washer, fit drain plug and tighten to 20 Nm.



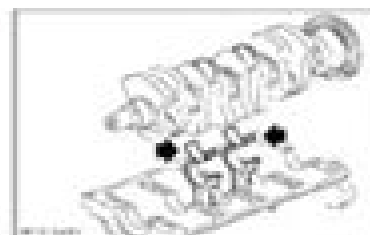
3. Remove bleed screw from fuel burning heater coolant return hose.
4. Prepare coolant to required concentration. **NOTE:** CAPACITIES, FLUIDS AND LUBRICANTS, Anti-Freeze Concentration.
5. Fill cooling system, keeping coolant to neck of expansion tank until a steady stream of coolant is emitted from bleed screw hole. Fit and tighten bleed screw.
6. Continue filling until coolant reaches expansion tank neck and remains static.
7. Model with A/C: Ensure A/C is switched off.



8. Remove the retaining clamps (M6, 17 Nm) and the nuts supplied to retain the clamps.
9. Ensure that feet of clamps do not protrude over the pulley faces.

Temporarily fit crankshaft pulley ensuring that extent of pulley locates over lug on crankshaft timing gear.

10. Fit crankshaft pulley bolt and washer, loosely tighten bolt.
11. Make cylinder number reference marks on top and bearing cap.
12. Rotate crankshaft to gain access to connecting rod bearing bolts.
13. Keeping bolts and bearing caps in their order, remove bolts securing bearing cap to connecting rod and remove bearing cap.
14. Remove bearing half from cap.

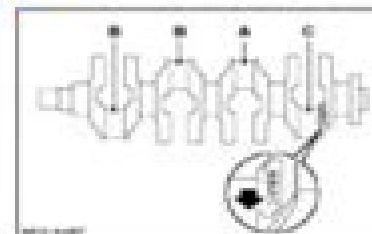


Crankshaft removed for clarity

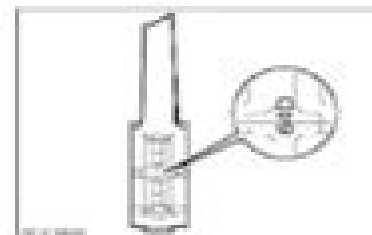
15. Push connecting rod clear of crankshaft.

Bolt and nut	Crankshaft top and journals		
	Grade A	Grade B	Grade C
Grade 1	BLACK - BLACK	RED - BLACK	RED - RED
Grade 2	BLACK - YELLOW	BLACK - BLACK	RED - BLACK
Grade 7	YELLOW - YELLOW	BLACK - YELLOW	BLACK - BLACK

16. Remove bearing half from connecting rod.



1. Record big end journal wide letters from crankshaft rear web. Reading from left to right, the first letter is Number 1 big end bearing.
2. Check crankshaft big end journal diameters. **NOTE:** GENERAL DATA, Engine - K1.8.



3. Recording big end bearing bore numbers. This will be 5, 6 or 7 located on the connecting rod bearing cap.

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**Roger Parker**



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
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