

MG ZS 2018-2024 Workshop Manual

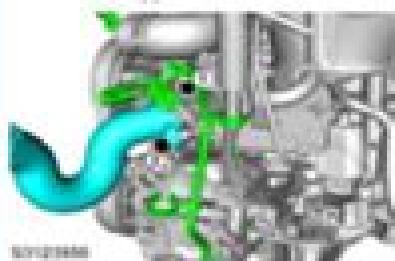
Engine Cooling System-1.5T

Radiator Water Outlet Pipe Removal

1. Drain the coolant.
2. Loosen the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Re-fit

1. Connect the radiator water outlet pipe to the thermostat, and secure it with clamps.

2. Connect the radiator water outlet pipe to the body, and secure it with clamps.

3. Refit the coolant.

Placeholder - Ref101

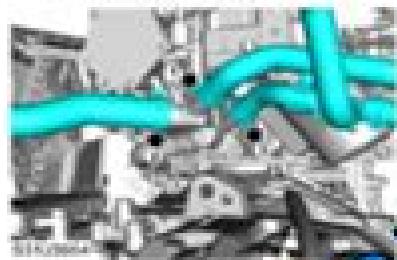
Air Heater Water Inlet Pipe Removal

Radiator

1. Drain the coolant.
2. Remove the hose - intercooler to intake.

Placeholder - Intake

3. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the A/C box.



5. Loosen the clip and remove the air heater water inlet pipe.

Re-fit

6. Fit the air heater water inlet pipe and secure it with clamps.
7. Connect the air heater water inlet pipe to the A/C box, and secure it with clamps.

8. Connect the air heater water inlet pipe to the engine, and secure it with clamps.

9. Fit the hose - intercooler to intake.

Placeholder - Intake-Ref101

Engine

Engine

Engine Cooling System-1.5T

System Pressure Test

Check

1. Check the hose for any rupture and abnormal stress, and the tightness of the pipeline connection.
2. Open the coolant expansion tank cap.

Warning: Since injury such as scalding could occur due to high pressure water, do not touch the coolant expansion tank when it is hot.

3. Fit the T14000101 on the expansion tank.
4. Connect the T14000101 pipe to the T14000102.
5. Pressurize the system to 1.0 MPa (10 bar) and check for leakage.

Warning: Do not exceed the pressure value, or the system may burst.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Follow the pressure through the relief valve on the T14000101.



T14000101

8. Disconnect the T14000101 pipe from the T14000101.
9. Remove the T14000101 from the expansion tank and fit the expansion tank cap.

Coolant Expansion Tank Removal

Placeholder - Ref101

1. Drain the coolant.
2. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the expansion tank.



3. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the engine.



4. Remove it from fitting the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

Re-fit

6. Fit the coolant expansion tank and secure it with clamps.
7. Fit the coolant expansion tank to the body. Fit it firmly, tighten it to 8 Nm, and check the torque.

8. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
9. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.

10. Refit the coolant.

Placeholder - Ref101



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