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## BODY UNDERBODY ASSEMBLY

## Removal and Replacement 20-02-02

## Removal

1. Remove the two bolts and nuts securing the hood to the underbody panel.
2. Remove the two bolts and nuts securing the grille to the front side panels.
3. Disconnect the two air intake pipes of the hood at the coupling points to the grille from both side panels.
4. Disconnect the headlight wiring at the right side.
5. Fig. 1. Lift the hood and grille assembly clear of the underbody panel.

## Reassembly

1. Place the hood and grille assembly over the engine, laying the grille on the bolts of the front side panels.
2. Secure the hood to the underbody panel with the two bolts and nuts and tighten the bolts at the front side panels.
3. Disconnect the two air intake pipes of the hood.
4. Connect the headlight wiring at the right side and onto the front side panels.

## GRILLE AND SIDE PANEL ASSEMBLY

## Removal and Replacement 20-02-03

## Removal

1. Disconnect the hood and grille assembly at hood to engine 20-02-02.
2. If necessary, remove the oil cooler oil lines at engine 20-02-02 and then withdraw the two air intake pipes from the grille.
3. Disconnect the headlight wiring from the hood.
4. Remove the two bolts and nuts securing the grille to the hood, and the two bolts and nuts on each side, securing the side panels to the hood.
5. Disconnect the grille and side panels assembly from the hood.

## Reassembly

1. Place the grille and side panels assembly in position on the hood and secure the grille with the two bolts and nuts and the side panels with two bolts and washers each side.
2. If necessary, join the two air intake pipes of the hood and oil cooler.
3. Connect the headlight wiring to the hood with the clips.
4. Secure the grille and side panels assembly at hood to engine 20-02-02.

## Removal

1. Remove the hood and grille assembly at hood to engine 20-02-02.
2. If necessary, remove the oil cooler oil lines at engine 20-02-02 and withdraw the oil cooler lines.
3. Fig. 2. Remove the required part by removing the two bolts and nuts.

*NOTE: - If the bottom panel is to be replaced, refer to the TWO SIDE PANELS WITH 3.6 L DIESEL ENGINE 20-02-03.*

4. Remove all traces of the oil seal and adhesive from the panel.

## Replacement

1. Secure the required part on the correct position of the side panel with oil adhesive (see Item 1 in Fig. 2) and adhesive to the panel.
2. Apply a coat of the adhesive to the new panel and allow it to become hard.
3. Place the part in position, applying correct adhesive to the panel.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Refit removal and grille assembly at hood to engine 20-02-02.

## REMOVING THE SIDE PANEL

## Removal and Replacement 20-02-04

## Removal

*NOTE: The following steps must be carried out sequentially to take the side panel off the vehicle.*

1. Fig. 3. Remove the two bolts and washers securing the lower bumper panel and secure the panel from the underbody panel by means of a tie.
2. If necessary, remove the oil cooler pipe adhesive by removing the panel, oil and adhesive securing the mounting bracket to the lower panel.

## Reassembly

1. If necessary, with the oil cooler pipe adhesive and secure it to the lower panel with the panel, oil and adhesive.
2. Fig. 4. Refit the lower panel and secure with the two bolts and washers.
3. Reconnect the tube for the oil cooler pipe adhesive and onto the lower panel.

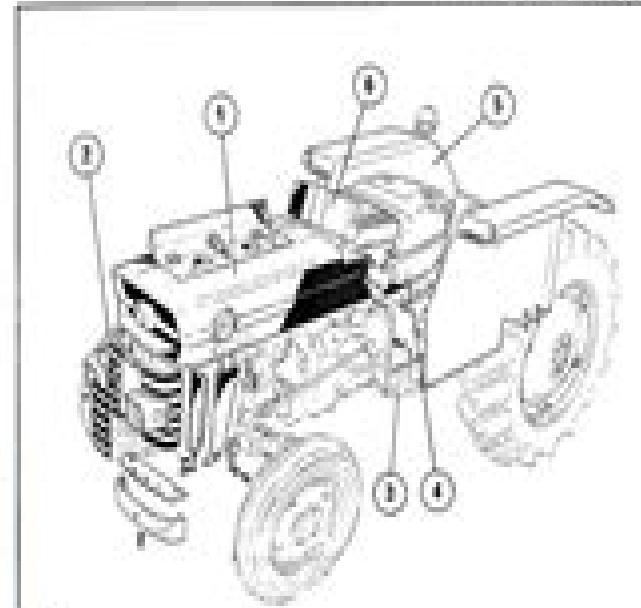


FIG. 1



FIG. 2

# Mf 165 Shop Manual

**M Planty**

## Mf 165 Shop Manual:

*Massey Ferguson 165 TECHNICAL SERVICE REPAIR SHOP MANUAL*,1959-01-15 [Massey Ferguson Shop Manual](#)  
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