

33.1 REMOVING AND INSTALLING

33.1.1 OPERATOR SEAT

33.1.1.1 REMOVAL

(1) Preparation for removal

- (1) Remove the head rest (A1-1) of the operator's seat (A1) to ease handling.
- (2) Move the whole control stand to its forward position.
- (3) Move the operator's seat to its forward end.
- (4) Incline the reclining seat as forward as possible.
- (5) Remove operator's seat (include upper rest)
- (6) With the above mentioned condition, remove two rest screws (A2) M8-16 from the upper rest. Then move the control stand to its forward end and remove two fasteners (A3) M8-20.

■ 3 min

- (7) Remove the operator's seat (about 25kg (A2) rest).
- Carry out the following operations as required.
- (8) Remove seat rest (A1).
- (9) Remove armrest (A3)(A4).
- (10) Remove bracket assembly (1), rest (7).



Fig. 33-1 Disassembling and Assembling seat

33.1.1.2 INSTALLATION

Install in reverse procedure of removing according to the tightening torque table.

Reclining position	Front	Reclining torque
Capacitor (A1)	6	25.0 (17.0)
Rest rest (A2)	17	40.1 (24.0)
Capacitor (A1)	19	23 (17)
Rest rest (A2)	19	23 (17)

Reference : Movement on rest

Upper rest Fixed on lower surface of seat
 Forward tilts (0.25m), backward tilts (0.25m)
 Lower rest Fixed on seat stand
 Forward tilts (0.15m), backward tilts (0.15m)

Amount of adjustment of seat height

Up, tilts (0.07m), down, tilts (0.10m)

Suspension stroke

Up, 27.3mm (1.06in), down, 27.3mm (1.06in)

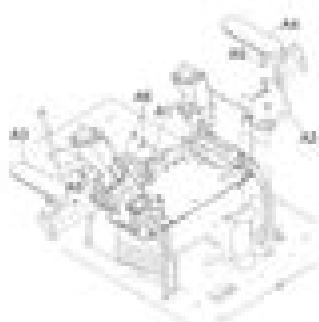


Fig. 33-2 Disassembling and Assembling armrest

33.1.2 CAB

33.1.2.1 REMOVAL

- (1) Remove floor mat.
- (2) Remove cover (A1)

Left cover (A1) upwards and reverse it. (Fixed with 2 clamps)

(3) Remove cover assembly (A1)

- (1) Loosen 4 screws bolts (A2) M8-16 and left cover assembly (A1) rest.
- (2) Disconnect each connector for both speakers. Then remove cover assembly (A1).

(4) Remove the harness connector (See Chapter 23)

- (1) Disconnect connectors of cab harness (DA-100, DA-101, DA-111, DA-121) and DA-200 at rear right of cab.

- (2) Disconnect antenna cable coming from back side of toner at rear left of cab.

- (3) Remove the plastic tube for the whitish weather from the rear left of cab.

(5) Remove the right panel of cab

- (1) Remove 7 bolts (A3) (total 2 screws bolts (A3) M8-20 and 1 screws bolt (A3) M8-16. And right panel (A4) and (A4-2) are loose).

■ 100kg force 120

- (2) Left cover (A1) upwards and reverse it. (Fixed with 2 clamps and 2 clamps)

- (3) Untie 2 harness clips (A4-3) of rests on right panel (A4-2). And tie the harness connector to key switch.

- (4) With harnesses are connected condition, install key switch cover (A5) to bracket (A1) of rear cab temporarily. (See Fig. 33-6)

- (5) Disconnect harness connectors of work light switch on right panel (A4), air conditioner panel and cigarette lighter, and remove right panel (A4) and (A4-2). (See Chapter 23)

- (6) Loosen screws (A2) M8-16 and (A2) M8-20 are each, and remove front panel (A5-2) with air conditioner duct.

■ 100kg force 120



Fig. 33-3 Disassembling and assembly of cover (A1) and cover assembly (A1)

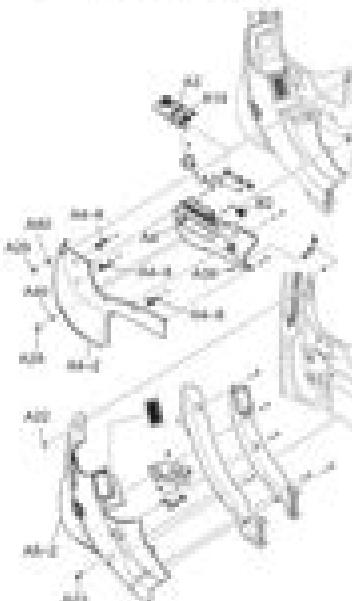


Fig. 33-4 Disassembling and assembly of right panels (A4), (A4-2) and (A5-2)

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