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## SECTION 35 - HYDRAULIC SYSTEMS - CHAPTER 1

### Test #8 - Hydraulic System Total Flow Test

The hydraulic system total flow test will measure the maximum implement pump output when the engine is at rated speed (2200 rpm). **During the total flow test no load will be placed on the hydraulic circuit by the flow meter.** The test is to determine the total implement pump output without a load placed on it.

1. Park the tractor on a level surface. Install the articulation lock. Shut the engine off, apply the park brake and remove the keys from the ignition.
2. Check the oil level in the splitter box sight gauge for proper level. Top off the level if required.
3. Be certain that the blue valve section flow control knob (1) in the cab is in the wide open (rabbit) position prior to starting the test.

**NOTE:** Confirm the flow control of the blue valve section is fully open by viewing the horizontal roll pin that is driven into the flow control stem. The horizontal roll pin **MUST** touch the vertical roll pin in the valve body when the flow control stem is rotated fully CCW (when viewed from the stem end).

4. Install the FH49279 hoses into the BLUE valve section by using the 1/2" M NPT x 1/2" SAE couplers and 1/2" M SAE couplers. Orient the retract and extend hoses so that the retract hose is connected to the flow meter outlet hose.

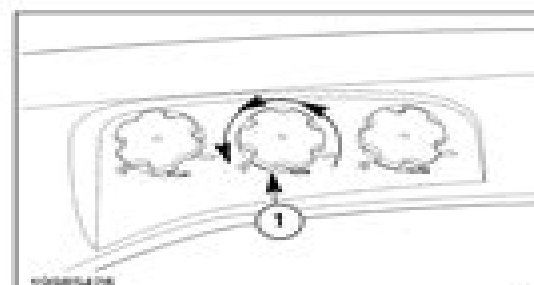
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5. Start the tractor and set the engine speed to 2200 rpm. Allow the hydraulic oil to heat up to 43°C (110°F). Be certain that the load valve on the flow meter is wide open. Push the blue control lever to the cylinder retract position. **Be certain the lever does not go into the float position.**

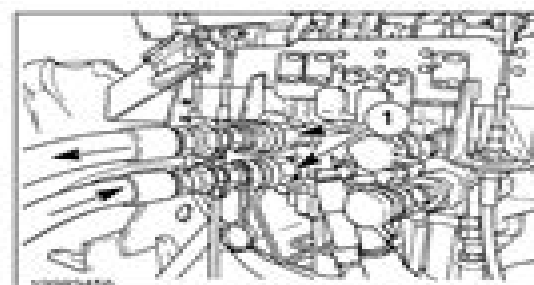
Read the flow rate indicated on the meter. A specified rate of 110 - 121 gpm (29 - 32 US.gpm) should be indicated on the flow meter.

If the flow rate is below specifications, this can indicate a flow-control valve that is not adjusted to the wide open position. Check the flow control setting. A low flow rate can also be caused by a malfunctioning charge pump, implement pump, blue control valve section or blue valve section couplers. Test, repair or replace the individual components as detailed in this section.

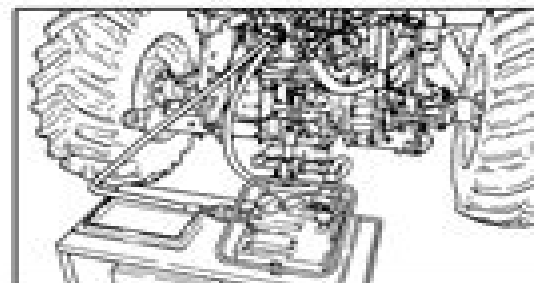
6. Remove the flow meter and hoses from the tractor.



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# New Holland Tv145 Tractor Service Manual

**Allis-Chalmers Manufacturing  
Company. Industrial Service  
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