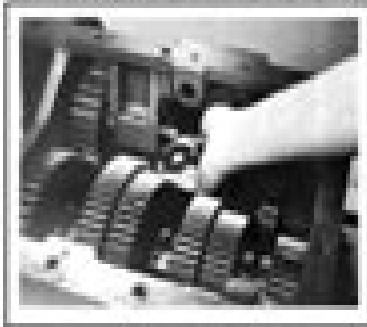
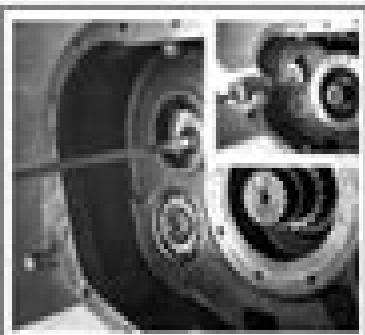


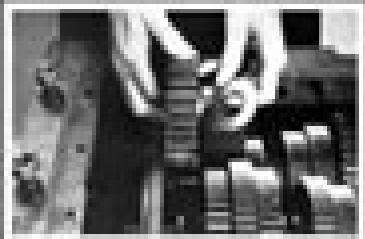
8. Using jaw pullers or impact puller, remove the auxiliary countershaft front bearing from the rear side gear bore. If necessary, repeat the procedure for removing the auxiliary countershaft front bearing from right housing side gear bore.



9. Turn out the pin nut from front of side gear and replace washer.



10. Remove the pipe plug from rear of side shaft and use an impact puller, 10-15 thousand磅, to remove shaft from case from front (inset).



11. As the side shaft and side pin are moved to the rear, remove the front washer and pin from case.



12. If necessary, remove the lower race from bearing and press handle bearing from side gear.

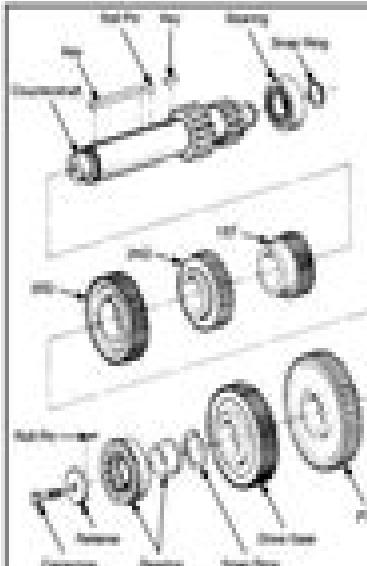
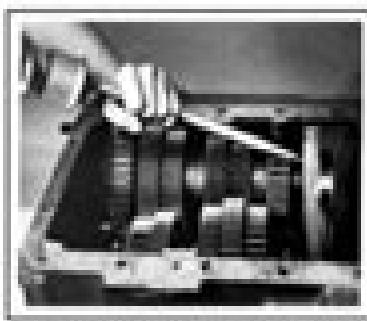
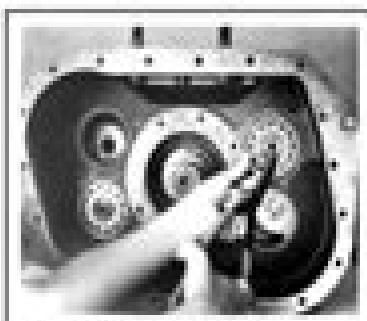
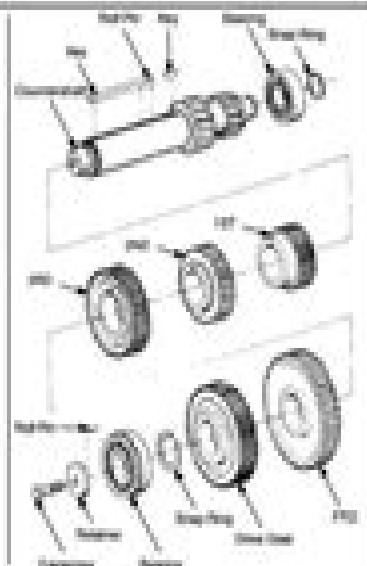


Figure 50  
Countershaft Assembly



#### Removal Of Countershaft Bearings

Note: In the following instructions, the front and rear bearings from 80711 countershaft are removed. For removal of the mainshaft assembly from case, it is necessary to remove the bearing from right countershaft (8042).

1. Remove the snap ring from groove at rear of each countershaft.

Note: This procedure will damage the bearing and should not be attempted unless replacement of the bearing is planned.

2. From inside the case, use a soft punch and maul to drive the countershaft rear bearing to the rear and from case bore.

# Mercedes 814 Service Manual

**Michal Rosen-Zvi**

## **Mercedes 814 Service Manual:**

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