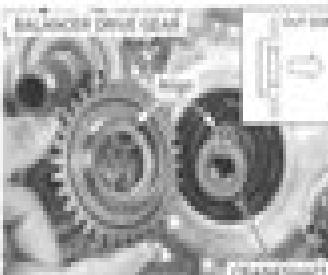


## INSTALLATION

Install the balancer shaft into the crankcase as shown.



Align the balancer shaft gear with alignment hole and install in the engine with the punch mark on the crankshaft.



Install the drive gear into the balancer shaft with alignment hole and into the engine with the punch mark on the crankshaft.



Align the punch mark of the drive gear with the punch mark of the drive gear.



Install the water pump drive gear with alignment hole and into the engine with the punch mark on the balancer shaft.

Install the gear holder between the balancer shaft and drive gears.

## TOOL:

Gear holder: 9020

07704-0010000 or  
07704-001A100  
03.0A. only!

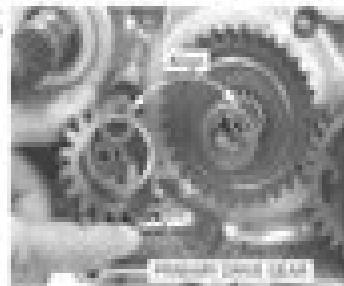
Apply oil to the balancer shaft and bearing surfaces, install and tighten the balancer shaft bolt to the specified torque.

TORQUE: 44 N·m (31.8 kgf·m, 38 lb·ft)



Remove the gear holder.

Install the primary drive gear alignment hole and into the drive gear with the punch mark on the crankshaft.



Temporarily install the crank case parts, main bearing and crank case onto the engine.

Install the gear holder between the primary drive gear and drive gears.

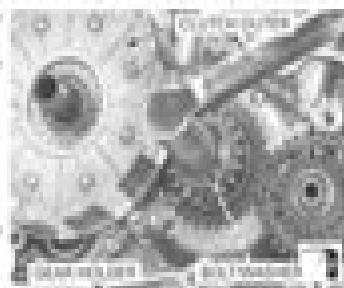
## TOOL:

Gear holder: 9020

07704-0000000 or  
07704-001A100  
03.0A. only!

Apply oil to the primary drive gear bolt threads, install the washer and lock, and tighten the bolt to the specified torque.

TORQUE: 100 N·m (71.8 kgf·m, 90 lb·ft)



Remove the gear holder.

Install the flywheel (page 11-1).

Install the punch (page 11-1).

Install the right crankcase cover (page 11-1).

## CRANKCASE SEPARATION

Refer to service information (page 11-3) for removal of necessary parts before separating the crankcase.

Loosen the drive sprocket bolt while holding the sprocket with the special tool as shown.

## TOOL:

Universal tool

07704-0000000

1. Remove the lock, washer and drive sprocket.



# Owners Manual 2005 Honda Crf 250 R

**Jeremy Churchill**

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**Honda CRF Performance Handbook** Eric Gorr, The Honda high performance four stroke motorcycle is one of the most popular off road motorcycles in the country In this book widely known and highly respected tuner and journalist Eric Gorr Dirt Rider s Dr Dirt and owner of Forward Motion takes off road enthusiasts through the paces of performance projects for their Honda CRFs Whether it s a CRF450F CRF250F CRF450X or CRF250X your high performance four stroke Honda comes under Gorr s purview as he details the ins and outs of buying maintaining and upgrading the CRF and doing the best off road bike one better

**Motocross and Off-Road Motorcycle Setup Guide** Mark Thompson, Blue Ribbon Magazine, 2006

Dedicated to the preservation of all forms of off road recreation in an environmentally responsible manner

**Honda**

**CRF250R (2004), CRF250X (2004) AND CRF450R 2002-2004** Penton Staff,2000-05-24 CRF250R 2004 2005 CRF250X 2004 2005 CRF450R 2002 2005 CRF450X 2005

**CRF250R** Honda Motor (Tokyo),2003

**Honda CRF250 and CRF450**

**Motocross & Off-road Bikes** Ken Freund,2007-02-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

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*2004 Honda Service Manual CRF250R*,2003 **Honda CB250N & CB400N Super Dreams Owners Workshop**

**Manual** Martyn Meek,1988-09-01 CB250N 249cc 78 79 CB400N 395cc 78 79 CB250NA 249cc 79 81 CB400NA 395cc 79 81 CB250NB 249cc 81 82 CB250NDB 249cc 81 82 CB400NB 395cc 81 82 CB250NDC 249cc 82 84 CB400NC 395cc 82 84

**Honda XL 250-350 Trail Bikes Owners Workshop Manual** Jeff Clew,1974-01-01 **Honda CR Motocross Bikes**

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*Honda 250 and 300 Shop Manual and Handbook* Honda Giken Kōgyō Kabushiki Kaisha,1968 **Honda 500, Model**

**CB500**,1972 **Honda CR250/500R Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,1998-05 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow

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