

INSTALLATION

Engage the balancer shaft gear portion with oil pump drive gear.



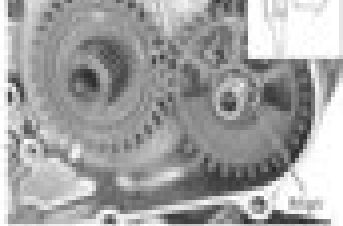
Install the balancer drive gear while aligning its wide cutout in the splines with the punch mark on the crankshaft.



Install the driven gear into the balancer shaft while aligning its wide cutout in the splines with the punch mark on the balancer shaft.



Align the punch mark of the driven gear with the punch mark of the drive gear.



Install the water pump drive gear while aligning its wide cutout in the splines with the punch mark on the balancer shaft.



Insert the gear holder between the balancer drive and driven gears.

TOOL:
Gear holder, 9823 97734-000100 or 97734-001A100 (U.S.A. only)

Apply oil to the balancer shaft nut seating surface, insert and tighten the balancer shaft nut to the specified torque.

TORQUE: 44 Nm (4.1 kg-m, 32 ft-lb)

Remove the gear holder.

Install the primary drive gear aligning its wide cutout in the driver gear with the punch mark on the crankshaft.



Temporarily install the clutch outer gear, needle bearing and clutch nut into the manifold.

Insert the gear holder between the primary drive and driven gears.

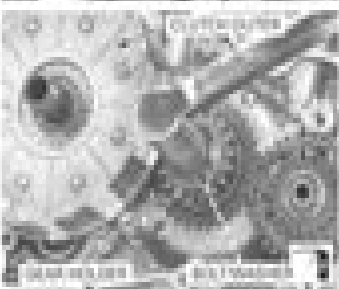
TOOL:
Gear holder, 9823 97734-000100 or 97734-001A100 (U.S.A. only)

Apply oil to the primary drive gear ball threads, insert the washer and bolt, and tighten the bolt to the specified torque.

TORQUE: 100 Nm (7.5 kg-m, 74 ft-lb)

Remove the gear holder.

Install the flywheel (page 16-10).
Install the clutch (page 17-10).
Install the right crankcase cover (page 17-10).



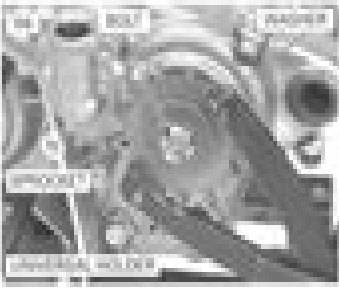
CRANKCASE SEPARATION

Refer to service information (page 12-5) for removal of necessary parts before separating the crankcase.

Loosen the drive pinion lock while rotating the sprocket with the special tool as shown.

TOOL:
Universal holder 97736-000000

(*) Remove the bolt, washer and drive pinion.



Owners Manual 2005 Honda Crf 250 R

Jeremy Churchill



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Motocross & Off-road Bikes Ken Freund,2007-02-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index 2004 Honda Service Manual CRF250R ,2003

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Bleach,Jeremy Churchill,1993 **Honda 350, Model CB350F** ,1972 *Honda CG125 Owners Workshop Manual* Pete
Shoemark,Jeremy Churchill,1988 **Honda CG125 Owners Workshop Manual** Pete Shoemark,1978 Models covered CG
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Table of Contents Owners Manual 2005 Honda Crf 250 R

1. Understanding the eBook Owners Manual 2005 Honda Crf 250 R
 - The Rise of Digital Reading Owners Manual 2005 Honda Crf 250 R
 - Advantages of eBooks Over Traditional Books
2. Identifying Owners Manual 2005 Honda Crf 250 R
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Owners Manual 2005 Honda Crf 250 R
 - User-Friendly Interface
4. Exploring eBook Recommendations from Owners Manual 2005 Honda Crf 250 R
 - Personalized Recommendations

- Owners Manual 2005 Honda Crf 250 R User Reviews and Ratings
- Owners Manual 2005 Honda Crf 250 R and Bestseller Lists
- 5. Accessing Owners Manual 2005 Honda Crf 250 R Free and Paid eBooks
 - Owners Manual 2005 Honda Crf 250 R Public Domain eBooks
 - Owners Manual 2005 Honda Crf 250 R eBook Subscription Services
 - Owners Manual 2005 Honda Crf 250 R Budget-Friendly Options
- 6. Navigating Owners Manual 2005 Honda Crf 250 R eBook Formats
 - ePub, PDF, MOBI, and More
 - Owners Manual 2005 Honda Crf 250 R Compatibility with Devices
 - Owners Manual 2005 Honda Crf 250 R Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Owners Manual 2005 Honda Crf 250 R
 - Highlighting and Note-Taking Owners Manual 2005 Honda Crf 250 R
 - Interactive Elements Owners Manual 2005 Honda Crf 250 R
- 8. Staying Engaged with Owners Manual 2005 Honda Crf 250 R
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Owners Manual 2005 Honda Crf 250 R
- 9. Balancing eBooks and Physical Books Owners Manual 2005 Honda Crf 250 R
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Owners Manual 2005 Honda Crf 250 R
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Owners Manual 2005 Honda Crf 250 R
 - Setting Reading Goals Owners Manual 2005 Honda Crf 250 R
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Owners Manual 2005 Honda Crf 250 R
 - Fact-Checking eBook Content of Owners Manual 2005 Honda Crf 250 R

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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