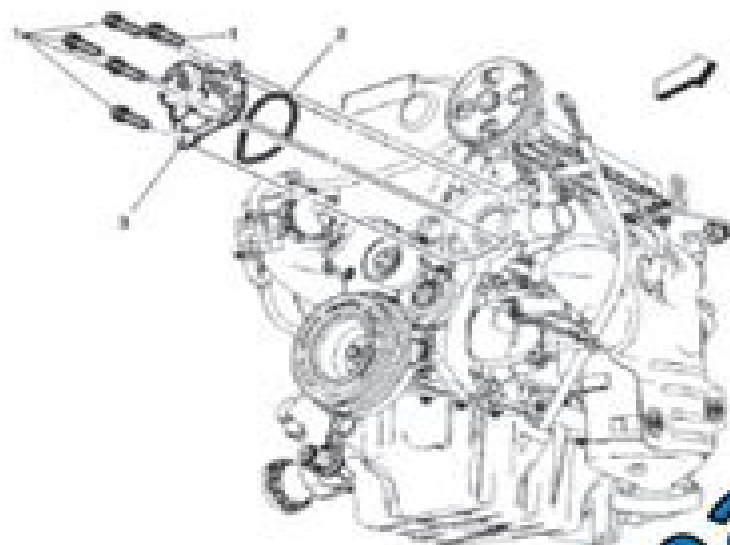


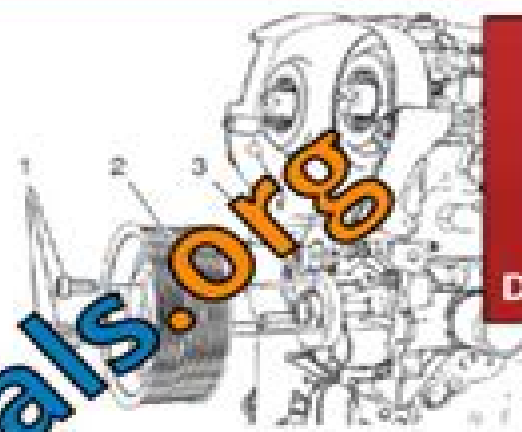
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**Fig. 74: Water Pump (2H0)**  
Courtesy of GENERAL MOTORS COMPANY

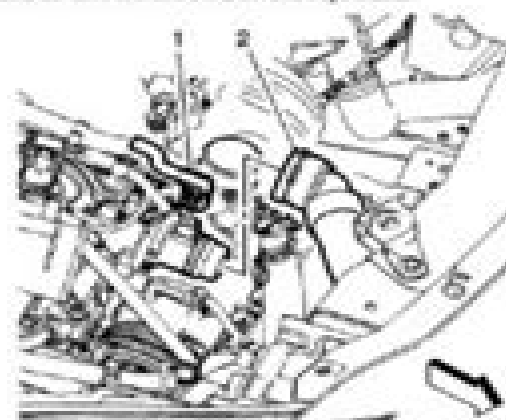
## Water Pump Replacement (2H0)

Callout	Part Name
<b>Preliminary Procedures</b>	
1.	Drain the cooling system. Refer to <b>Cooling System Draining and Filling</b> .
2.	Remove the water pump pulley. Refer to <b>Water Pump Pulley Replacement</b> .
1	Water Pump Pulley (2H0)
<b>CAUTION:</b> Refer to <b>Caution</b> .	
2	Water Pump Seal
3	Water Pump



**Fig. 75: Water Pump And Water Pump Pulley**  
Courtesy of GENERAL MOTORS COMPANY

1. Install the water pump pulley (2) to the water pump (3).
2. Install the 3 water pump pulley bolts (1).
3. Install the drive belt. Refer to **Drive Belt Replacement**.



**Fig. 86: Engine Coolant Drainage Pipes, Upper Connector, And Radiator, Order Bleed**  
Courtesy of GENERAL MOTORS COMPANY

4. Install the radiator water hose connector (1) to the upper coolant hose connector. Refer to **Radiator Order Bleed Connector Replacement - Engine Side (2.0 T4E)**.
5. Connect the upper coolant hose connector to the radiator (3).
6. Install the air cleaner outlet duct. Refer to **Air Cleaner Order Duct Replacement**.
7. Fill the cooling system. Refer to **Cooling System Draining and Filling**.
8. After repairs, inspect cooling system for leaks.

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**A. K. Legg, Peter T. Gill**



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Vauxhall/Opel Diesel Engine Service and Repair Manual Matthew Minter, Chris Rogers, 1996 Diesel turbo Diesel engines used in the following applications Should be used in conjunction with the appropriate Haynes manual Corsa 1985 3160 Astra Belmont Opel Kadett 0634 1832 3196 Cavalier Opel Ascona 1570 3215 Opel Vectra 3158 1 5 litre 1488cc 1 6 litre 1598cc 1 7 litre 1686 1699cc      **Vauxhall/Opel Calibra Service and Repair Manual** Michael Gascoigne, 2004      **Vauxhall/Opel**

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