

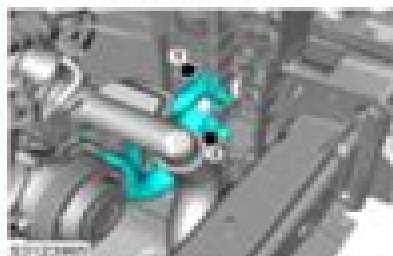
# MG ZS 2018-2024 Workshop Manual

## Engine Cooling System - LBT

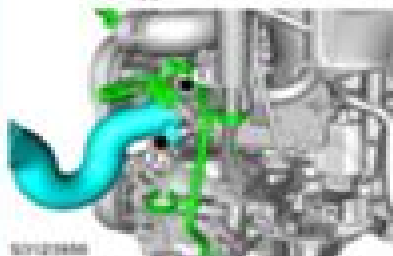
### Radiator Water Outlet Pipe

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

#### Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

⚠️ **Check** - Refill

### Air Heater Water Inlet Pipe

#### Remove

1. Drain the coolant.
2. Remove the hose - intercooler to thermostat.
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (3), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

#### Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

⚠️ **Check** - Intercooler to Thermostat Refit

5. Refill the coolant.

⚠️ **Check** - Refill

## Engine

## Engine Cooling System - LBT

### System Pressure Test

#### Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

**Warning:** Since injury such as scalding could occur from escaping steam or coolant, do not touch the engine or the coolant expansion tank when the engine is hot. Lower the coolant expansion tank when the engine is hot.

3. Fit the T1400011 on the expansion tank.
4. Connect the T14001 from the T1400011.
5. Pressurize the system to 1.00MP and check for leakage.

**Warning:** Do not touch the cooling system pressure valve, or the cooling system cap.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T14001.



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8. Disconnect the T14001 hose from the T1400011.
9. Remove the T1400011 from the expansion tank and fit the expansion tank cap.

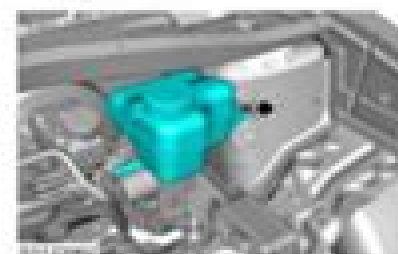
### Coolant Expansion Tank

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the engine overflow pipe from the coolant expansion tank when the engine is hot. Lower the coolant expansion tank when the engine is hot.



3. Remove T bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

#### Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit T bolt, tighten it to **Refill**, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

⚠️ **Check** - Refill



# Mg Zs Haynes Manual

**Ying-Ying Zheng**



**Mg Zs Haynes Manual:**

## Decoding **Mg Zs Haynes Manual**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Mg Zs Haynes Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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