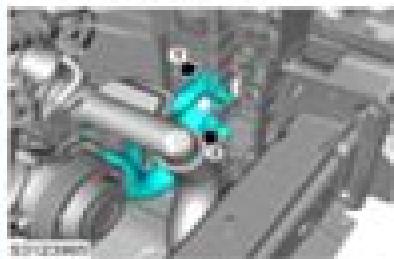


# MG ZS 2018-2024 Workshop Manual

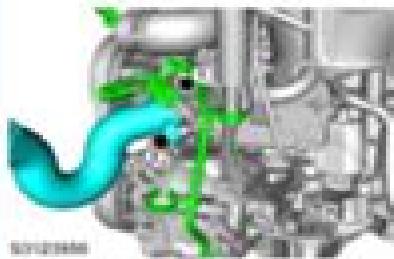
## Engine Cooling System-1.5T

### Radiator Water Outlet Pipe Removal

1. Drain the coolant.
2. Disconnect the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

### Re-fit

1. Connect the radiator water outlet pipe to the thermostat, and secure it with clamp.

2. Connect the radiator water outlet pipe to the engine, and secure it with clamp.

3. Refit the coolant.

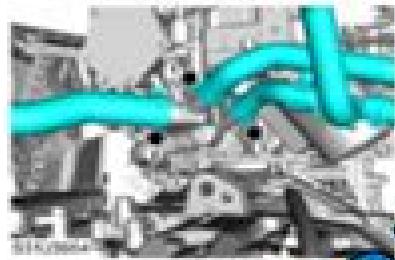
### Placeholder - Radiator



## Engine

### Air Heater Water Inlet Pipe Removal

1. Drain the coolant.
2. Disconnect the hose - intercooler to engine.
3. Disconnect the air heater water inlet pipe from the air heater.
4. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the engine.



5. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the air heater.



6. Loosen the clamp (3) and remove the air heater water inlet pipe.

### Re-fit

1. Fit the air heater water inlet pipe and secure it with clamp.

2. Connect the air heater water inlet pipe to the air<sup>2</sup> box, and secure it with clamp.

3. Connect the air heater water inlet pipe to the engine, and secure it with clamp.

4. Fit the hose - intercooler to engine.

### Placeholder - Intercooler to Heater Box

### Placeholder - Radiator

## Engine Cooling System-1.5T

### System Pressure Test

#### Check

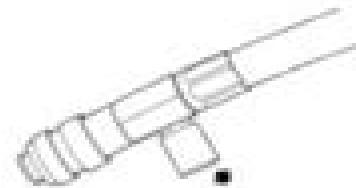
1. Check the hose for any rupture and abnormal stress, and the tightness of the pipeline connection.
2. Open the coolant expansion tank cap.

**Warning:** Since injury such as scalding could occur due to high pressure water or steam, do not touch the coolant expansion tank when it is hot.

3. Fit the T1400013 on the expansion tank.
4. Connect the T1400013 pipe to the T1400012.
5. Pressurize the system to 1.0 MPa (10 bar) and check for leakage.
6. Once the pressure has dropped to 0.5 MPa (5 bar), check the pressure value, or the pressure value will drop to 0.5 MPa (5 bar) when the pressure has dropped to 0.5 MPa (5 bar).



7. Visually check the engine and cooling system for signs of coolant leakage.
8. Follow the pressure through the relief valve on the T1400013.



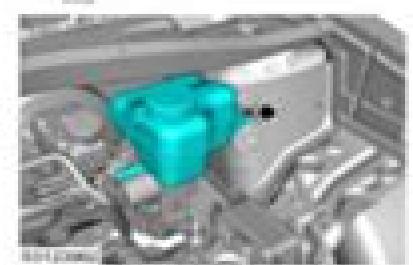
### T1400013

9. Disconnect the T1400013 tool from the T1400012.
10. Remove the T1400013 from the expansion tank and fit the expansion tank cap.

### Coolant Expansion Tank Removal

#### Placeholder - Radiator

1. Drain the coolant.
2. Disconnect the hose - intercooler to heater box.
3. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the air heater.
4. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the engine.
5. Remove the T1400013 from the coolant expansion tank to the body.



6. Loosen the clamp and remove the coolant expansion tank.

#### Re-fit

1. Fit the coolant expansion tank and secure it with clamp.

2. Fit the coolant expansion tank to the body. Fit T1400013, tighten it to 8 Nm, and check the torque.

3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamp.

4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamp.

5. Refit the coolant.

### Placeholder - Radiator



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