



Pump Maintenance Checklist

Date:	Technician name:
Time:	Item No:
Manufacturer:	Drawing No:
Report No:	Area:

Maintenance check points	Done	Comment
Check electrical condition of insulation on power cables and on all phases of the motor.	<input type="checkbox"/>	
Check for any loose or faulty electrical connections within the control panel.	<input type="checkbox"/>	
Measure resistance between stator windings (in Ohms).	<input type="checkbox"/>	
Check voltage supply between all phases of the electrical control panel.	<input type="checkbox"/>	
Check amperage draw on all phases of the motor.	<input type="checkbox"/>	
Check condition and operation of the motor thermal protection control system.	<input type="checkbox"/>	
Check condition of upper and lower shaft seals.	<input type="checkbox"/>	
Drain oil from oil housing and replace with new oil.	<input type="checkbox"/>	
Check for worn or loose impeller or propeller.	<input type="checkbox"/>	
Check impeller wear rings (rotating & stationary).	<input type="checkbox"/>	
Check for Cavitation (The bubble crack on the metal parts will sounds like rock passing through).	<input type="checkbox"/>	
Check for any unusual noise in the upper and lower bearings.	<input type="checkbox"/>	
Clean, reset and check operation of the level control system	<input type="checkbox"/>	
Check for physical damage of power and control cables.	<input type="checkbox"/>	
Check for correct shaft rotation.	<input type="checkbox"/>	
Check the packing, to avoid leakage.	<input type="checkbox"/>	
Reinstall the pump / mixer and check operation.	<input type="checkbox"/>	
Check shaft misalignment.	<input type="checkbox"/>	
Test the pump / mixer operating cycle, under load (if liquid level in the station permits).	<input type="checkbox"/>	
Check for erosion (Removal of suspended materials and reduce by applying appropriate protective films).	<input type="checkbox"/>	
Perform shut off head test on pumps to establish pressure being produced	<input type="checkbox"/>	

Mfspqb Fado Pump Checklist

WJ Hussar

Mfspqb Fado Pump Checklist:

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