



## Pump Maintenance Checklist

Date:

Technician name:

Time:

Item No:

Manufacturer:

Drawing No:

Report No:

Area:

Maintenance check points	Done	Comment
Check electrical condition of insulation on power cables and on all phases of the motor	<input type="checkbox"/>	
Check for any loose or faulty electrical connections within the control panel	<input type="checkbox"/>	
Measure resistance between stator windings (in Ohms).	<input type="checkbox"/>	
Check voltage supply between all phases of the electrical control panel.	<input type="checkbox"/>	
Check amperage draw on all phases of the motor	<input type="checkbox"/>	
Check condition and operation of the motor thermal protection control system	<input type="checkbox"/>	
Check condition of upper and lower shaft seals	<input type="checkbox"/>	
Drain oil from oil housing and replace with new oil.	<input type="checkbox"/>	
Check for worn or loose impeller or propeller.	<input type="checkbox"/>	
Check impeller wear rings (rotating & stationary)	<input type="checkbox"/>	
Check for Cavitation ( The bubble crack on the metal parts will sounds like rock passing through)	<input type="checkbox"/>	
Check for any unusual noise in the upper and lower bearings.	<input type="checkbox"/>	
Clean, reset and check operation of the level control system	<input type="checkbox"/>	
Check for physical damage of power and control cables.	<input type="checkbox"/>	
Check for correct shaft rotation.	<input type="checkbox"/>	
Check the packing, to avoid leakage	<input type="checkbox"/>	
Reinstall the pump / mixer and check operation	<input type="checkbox"/>	
Check shaft misalignment		
Test the pump / mixer operating cycle, under load (if liquid level in the station permits).	<input type="checkbox"/>	
Check for erosion (Removal of suspended materials and reduce by applying appropriate protective films	<input type="checkbox"/>	
Perform shut off head test on pumps to establish pressure being produced	<input type="checkbox"/>	

# Mfspqb Fado Pump Checklist

**WJ Hussar**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located on the right side of the slide, partially overlapping the light blue bar.

**Mfspqb Fado Pump Checklist:**

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