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## **UNITIZED STRUCTURAL BODY REPAIR EXAM QUESTIONS WITH SOLUTIONS GRADED A + 2025/2026**

✓✓Compression Spot Welding - ✓✓Used by manufactures, but is not recommended for collision repair. Our equipment makes welds 70-80%of the strength of manufactures. Manufactures may have technicians use but must follow service manual and special procedures.

✓✓MIG Welding Wire (Electrode) - ✓✓AWS ER70S-6 AWS ER70S-7

✓✓AWS - ✓✓American Welding Society Standard

✓✓E - ✓✓Type of standard-ELECTRODE

✓✓R - ✓✓Electrode Type-ROD (MIG Wire)

✓✓70 - ✓✓Tensile strength Expresses in Thousands of PSI (70,000)

✓✓S - ✓✓Electrode Type-SOLID

✓✓6 - ✓✓Chemical Make-up / Higher the number, better wire

✓✓.023 Wire - ✓✓Most commonly recommended wire size

✓✓Flux Cored Wires - ✓✓Recommended for steel thicker than 18 Gauge, Galvanized Steel, but burn through on 20 Gauge and thinner steel.

✓✓Shielding Gases - ✓✓Recommend on steel. Mixture of argon and carbon dioxide. (Aluminum you use pure argon)

✓✓C-25 - ✓✓Shield Gas, 25% Carbon Dioxide and 75% Argon

✓✓Types of MIG Welders - ✓✓110/120 and 220/240 // Determined by two factors Output Amp and Duty Cycle

✓✓Output Amp - ✓✓Min 90-100

✓✓Duty Cycle - ✓✓Amount of actual welding time.

✓✓Corrosion Protection - ✓✓Zinc based coatings. Zinc rich weld thru primers, Acid based metal cleaners and etchers, conversion coatings that form a zinc poshpate layer, Paint Finishers-sealers, color and clear coats, seam sealers at panel joints and seams, petroleum and paraffin based compounds.

# Michigan Unitized Body Structural Repair Manual

**Specialists in Automobile Body Repair  
Equipment**



## **Michigan Unitized Body Structural Repair Manual:**

**Michigan Administrative Code, 1979** ,1980      **Michigan Register** Michigan. Legislative Council,1996-06

*Multidisciplinary accident investigation data file* University of Michigan. Highway Safety Research Institute,1977

Michigan Manufacturer and Financial Record ,1965      *Government Reports Announcements & Index* ,1976

*Michigan Tracking News* ,1970      Popular Mechanics ,1975-07 Popular Mechanics inspires instructs and influences

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International ,1957      **Sales and Idea Book** ,1949      **Automotive Body Repair & Painting Manual** John

Haynes,1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding      **Motor Body Repair Manual** Specialists in Automobile Body Repair Equipment,1964

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web for unsheltered area we always recommend composite wood decking because its wear and tear is much lower than solid wood decking if the balcony decking is sheltered all wood decking options are fine 3 size if your balcony decking is a big area you may want to consider composite wood decking for practicality reason

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web in the video below we have tried to show a generic scheme done with traditional balcony methods compared to an install of glide on balconies to give you an overview of methods speeds costs etc the below links for each method takes you to more detailed comparisons between concrete and glide on and between metal bolt on vs metal glide on

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on age wood species are graded in terms of their varying strength and durability janka hardness as well

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web balconies 60 diagram 3 balconies over 2 4m above ground level over 2 4m see diagram 5 because of the increased difficulties when inspecting and maintaining building components at height restrictions are placed on the use of timber for structural balcony components above 2 4m above ground level timber is not permitted for

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web this appendix illustrates with typical details major design and construction issues which must be considered when using a timber frame approach the details shown are not intended to exclude other approaches but are currently accepted good practice

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web jul 14 2023 the guide provides detailed illustrations of best practices and checklists for inspection and maintenance to ensure the safety of home owners and users of balconies and decks a critical area for any cantilevered balcony design is the interface between the cantilevered members and the exterior walls of the building

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