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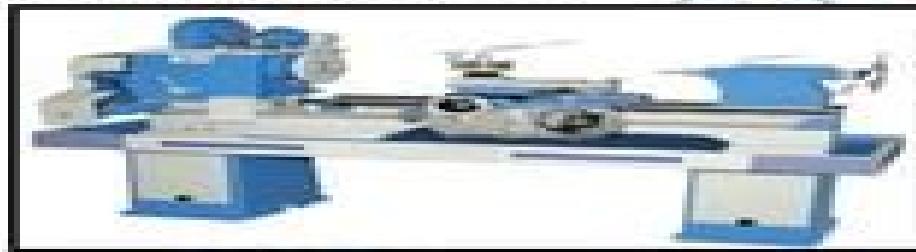
To study the different parts of Lathe machine, milling machine, grinding machine, drilling machine, their functions & types.

Introduction

Machining is the process of converting the given work-piece into the required shape and size with help of a machine tool. The most widely used machine tool is lathe. In simple words machining is the process of removing certain material from the work-piece.

Lathe machine

Lathe is the machine tool which is used to perform several operations on the work-piece. Lathe is useful in making several parts which is further assembled to make new machine. Hence lathe is known as "mother of machines".



BASIC WORKING PRINCIPLE OF LATHE

In lathe, the work-piece is held in the chuck, a work holding device. The cutting tool is mounted in the tool post. The chuck is rotated by means of power. When the chuck rotates, the work-piece also rotates. The tool is moved against the rotating work-piece by giving small amount of depth of cut. The material is removed in the form of chips. Continuous feed and depth of cut is given until the required dimensions are obtained in the work-piece.

Parts of Lathe machine

1. Bed

It is the base of the machine. On its left side, the headstock is mounted and on its right is the movable casting known as tailstock. Its legs have bolts to hold down on the ground.

2. Head stock

It consists of spindles, gears and speed changing levers. It is used to transmit the motion to the job. It has two types one is the hydraulically driven by belt and the other one is the gear driven.

3. Carriage

Carriage is used to carry a tool to bring in contact with the rotating work-piece or to withdraw from such a contact. It operates on bed ways between the headstock and tail stock.

4. Saddle

Mechanical Lab Manual Lathe

John Burgoyne

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Table of Contents Mechanical Lab Manual Lathe

1. Understanding the eBook Mechanical Lab Manual Lathe
 - The Rise of Digital Reading Mechanical Lab Manual Lathe
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanical Lab Manual Lathe
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Lab Manual Lathe
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mechanical Lab Manual Lathe
 - Personalized Recommendations
 - Mechanical Lab Manual Lathe User Reviews and Ratings
 - Mechanical Lab Manual Lathe and Bestseller Lists

5. Accessing Mechanical Lab Manual Lathe Free and Paid eBooks
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 - ePUB, PDF, MOBI, and More
 - Mechanical Lab Manual Lathe Compatibility with Devices
 - Mechanical Lab Manual Lathe Enhanced eBook Features
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 - Highlighting and Note-Taking Mechanical Lab Manual Lathe
 - Interactive Elements Mechanical Lab Manual Lathe
8. Staying Engaged with Mechanical Lab Manual Lathe
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Lab Manual Lathe
9. Balancing eBooks and Physical Books Mechanical Lab Manual Lathe
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Lab Manual Lathe
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mechanical Lab Manual Lathe
 - Setting Reading Goals Mechanical Lab Manual Lathe
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mechanical Lab Manual Lathe
 - Fact-Checking eBook Content of Mechanical Lab Manual Lathe
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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