

SP-2020 Lifting Bracket

SMC Code 190-000
Model 100
Warranty 36 Months



- Used for cylinder head removal and installation for 1000 Truck Engines with little or no access to rear lifting eye on cylinder head

Part Number	Description
SP-2020	Lifting Bracket

SP-2020 Lifting Bracket

SMC Code 190-000
Model 1000, 1000 Marine Engine
Warranty 36 Months



- Used to remove and install cylinder head and exhaust manifold assemblies on 1000 and 1000 Marine Engines in various engine compartment
- Designed to be used in pairs for lifting cylinder head assemblies vertically at approximately same angle as they are positioned on block, brackets attached to hoists between and outside, two 10-1818 Bolts, 210 inch O.D thread, 20.4 inch (1.8 in) long required for each bracket

Part Number	Description
SP-2020	Lifting Bracket

195-4028 Guide Mandrel

SMC Code 190-012, 009, 010
Model 1000 Engine
Warranty 36 Months



- Used to insert exhaust manifold
- Threads into manifold stud for precise alignment

Part Number	Description
195-4028	Guide Mandrel

10-0204 Head Lifting Bracket

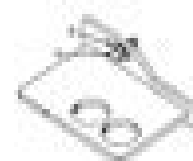
SMC Code 190-000
Model 210, 210, and 410 Engines
Warranty 36 Months

European Union compliant, CE marked

- Used to remove and install cylinder head
- Used with two 10-1000 Bolts and SP-4020 Head Washers
- Use one of two lifting holes, depending on which head is being removed
- Bracket mounting holes allow brackets to easily balance cylinder head before lifting

Lifting Tool Size	114 kg (250 lb)
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Item	Part Number	Description
1	10-1000	Bolt
2	SP-4020	Head Washer Bolt mounting hardware
-	10-0204	Head Lifting Bracket

**100-1000 Head Lifting Bracket**

SMC Code 190-012, 009, 010
Model 2-40 Engine
Warranty 36 Months

European Union compliant, CE marked

- Used to lift cylinder head with or without exhaust manifold and turbocharger
- Two lifting positions allow head to remain level during lifting procedure
- Bolt to cylinder head using two 10-1017 Bolts, one 10-1000 Bolt, two 10-1000 Washers, and one SP-4020 Washer (not part of lifting bracket)

Lifting Tool Size	114 kg (250 lb)
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Part Number	Description
100-1000	Head Lifting Bracket

**100-0020 Timing Case Cover Alignment Tool**

SMC Code 190-000, 190-000
Model range 171
Warranty 36 Months

- Used to correctly align precision steel timing case cover to the timing case

Specifications	
Dimensions	34.5 x 12.5 x 1.5 (1.34 x 0.49 x 0.06 in)
Material	Steel

Part Number	Description
100-0020	Timing Case Cover Alignment Tool



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