

**Installation**

01 Heat the output bearing's inner race to max. 110 °C. Place protection ring 1X56 138 187 (1) onto the output bearing to do this.

**NOTE**

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

02 Remove protection ring 1X56 138 187 and carefully insert the shafts fully into the transmission housing.

03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

**NOTE****Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

04 Remove fixtures and auxiliary strip

05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

**NOTE**

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

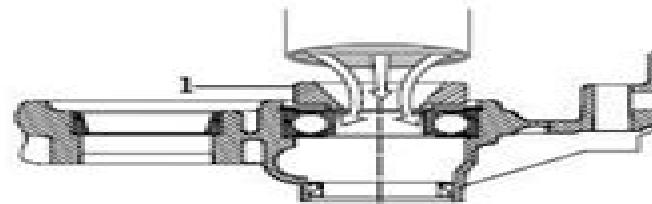
Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

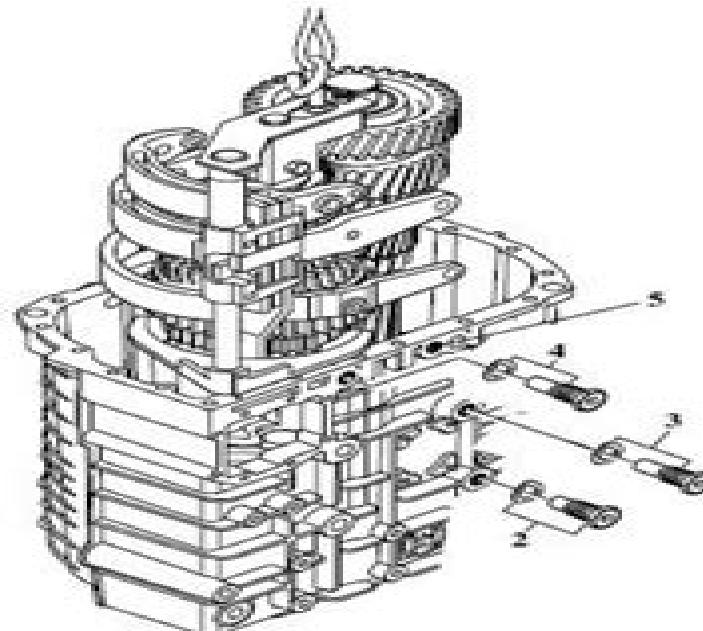
**NOTE**

Overdrive version (4),  
direct drive version (5).

06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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# Mdma Transmission Repair Manual

**Eric Godfrey, John Harold Haynes**

## Mdma Transmission Repair Manual:

**Aviation Unit and Intermediate Maintenance Manual** ,1992      **EPA Publications Bibliography Quarterly**

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Society for Neuroscience Abstracts Society for Neuroscience. Meeting,2001      How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission      General Motors Automatic Transmission Overhaul John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60      **Model 35 Automatic Transmission Workshop Manual** Rootes Limited. Service Division,19??      **Max Ellery's Transmission Repair Manual Holden's 1963-1988** Max Ellery,1996-07-01      **How to Rebuild and Modify High-Performance Manual Transmissions** Paul Cangialosi,2010 How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can quickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a complete step by step rebuild of the Chrysler A833 transmission

**Direct and General Support Maintenance Manual** ,1971      **Transmission Repair Book Ford 1960 to 2007** Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications      *The Haynes General Motors Automatic Transmission Overhaul Manual* Eric Godfrey,John Harold Haynes,1996 GM Automatic Transmission Overhaul ManualHaynes In depth coverage of popular GM transmissions for the serious do it yourselfer The THM 2004R 350 400 and 700R4 automatic transmissions are covered with complete overhaul photo sequences Also covered are theory of operation in vehicle repairs and performance modifications Sftbd 8 1 4x 10 3 4 approx 240 pgs 576 b w ill      **Workshop Manual for Model 45 Automatic Transmission** Chrysler United Kingdom Limited,1973      **MA904 Automatic Transmission Workshop Manual** ,197?      **Service Manual** ,1988

**Ford Automatic Transmission Overhaul** John Haynes, 2001-10-13 Covers rear wheel drive models C3 C4 C5 C6 and AOD and front wheel drive models ATX FLC and AXOD Included are the fundamentals diagnosis techniques and modifications     *Transmission Service & Repair* ,1981     **Transmission Service & Repair** Mitchell Manuals, inc,1983

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General Motors Corporation. Chevrolet Motor Division,1952

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