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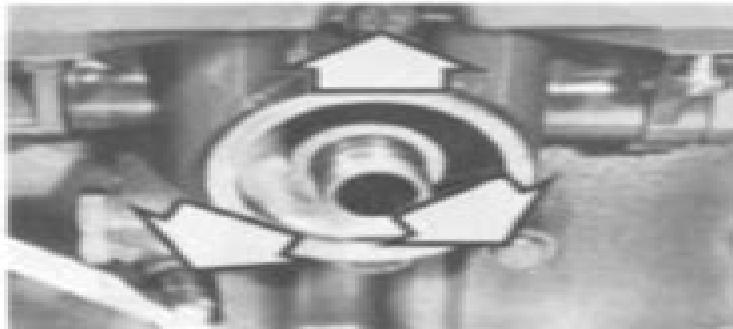
Drain off the coupling water of the engine, the lubricating oil and fuel, oil pump, from the fuel filter and the fuel injection pump. Clean the engine assembly.



1. T440031 and 411: Remove the cooling water pipes from the after-cooler. Remove the after-cooler.



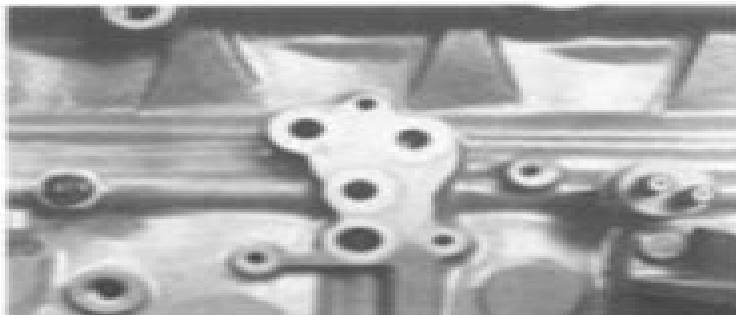
2. Remove the fuel injection pipe and the connection to the fuel line. Remove the connection pipe to the fuel filter.



3. Remove the pipes to and from the oil cooler. Remove the oil filter and disconnect it. Remove the oil filter bracket along with other oil cooler.



5. Remove the fuel return pipe, oil line pipe and fuel lines. Remove the fuel filter with its cooler and the fuel feed pump. Install protective caps on the fuel injection.



6. Remove the oil pressure sensor and oil pressure sensor.

Md 2b Work Manual

Tobias Bleicker

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