

Opel Mokka 2012-2017 Workshop Manual

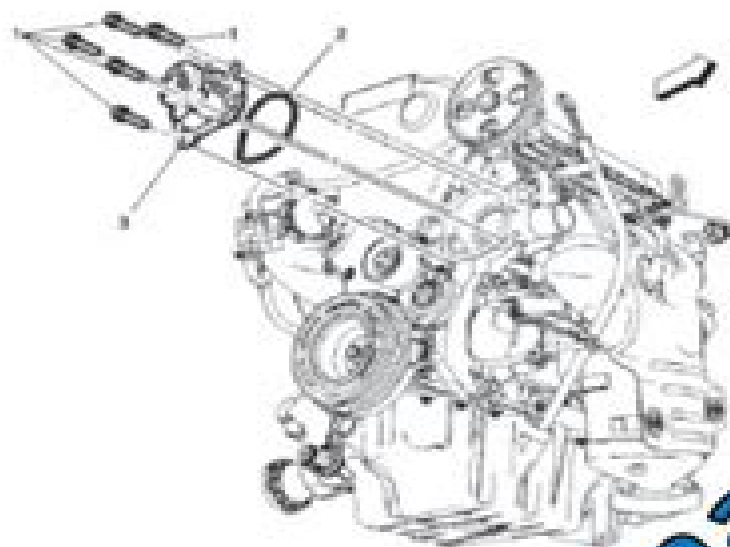


Fig. 74: Water Pump (2H0)
Courtesy of GENERAL MOTORS COMPANY

Water Pump Replacement (2H0)

Callout	Part Name
Preliminary Procedures	
1.	Drain the cooling system. Refer to Cooling System Draining and Filling .
2.	Remove the water pump pulley. Refer to Water Pump Pulley Replacement .
1	Water Pump Pulley (2H0)
CAUTION: Refer to Caution .	
2	Water Pump Seal
3	Water Pump

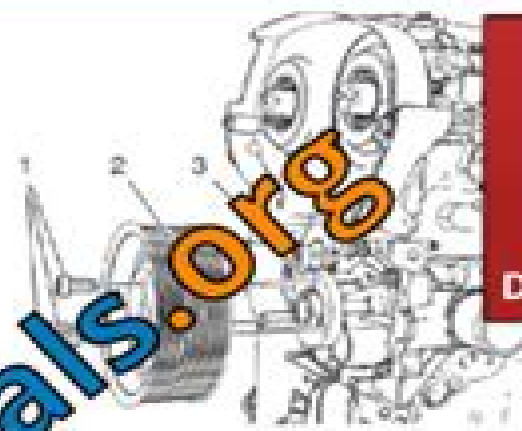


Fig. 75: Water Pump And Water Pump Pulley
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1. Install the water pump pulley (2) to the water pump (3).
2. Install the 3 water pump pulley bolts (1).
3. Install the drive belt. Refer to **Drive Belt Replacement**.

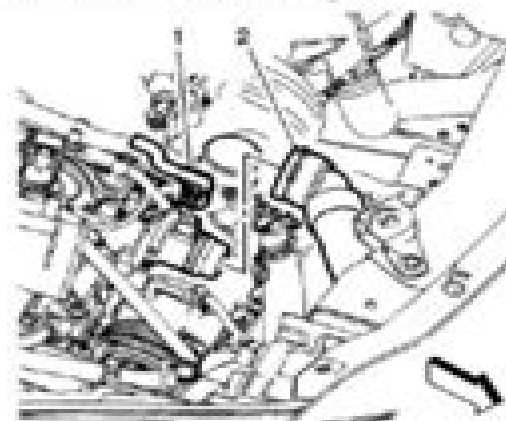


Fig. 86: Engine Coolant Drainage Pipes, Upper Connector, And Radiator, Order Bleed
Courtesy of GENERAL MOTORS COMPANY

4. Install the radiator water hose connector (1) to the upper coolant hose. Refer to **Radiator Order Bleed Connector Replacement - Engine Side (2.0 T4E)**.
5. Connect the upper coolant hose to the upper connector (1).
6. Install the air cleaner outlet duct. Refer to **Air Cleaner Order Duct Replacement**.
7. Fill the cooling system. Refer to **Cooling System Draining and Filling**.
8. After repairs, inspect cooling system for leaks.

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Opel Engine Manual

John S. Mead



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