

- 1 INTRODUCTION
- 2 GENERAL SPECIFICATION
- 3 REGULAR MAINTENANCE
- 4 PRE DELIVERY AND INSTALLATION
- 5 SEATS
- 6 SHEET METAL AND FENDERS
- 7 SAFETY HAZARD AND CARS
- 8 ENGINE REMOVAL
- 9 COOLING SYSTEM
- 10 FUEL SYSTEM AND AIR CLEANER
- 11 DUAL CLUTCH
- 12 MULTI-POWER TRANSMISSION
- 13 8 SPEED TRANSMISSION
- 14 6 SPEED TRANSMISSION
- 15 REAR AXLE AND DRIVES
- 16 POWER TAKE-OFF
- 17 FRONT AXLE
- 18 WHEELS AND TYRES
- 19 STEERING SYSTEM
- 20 HYDRAULIC SYSTEM
- 21 AUXILIARY HYDRAULICS
- 22 LIFTAGE AND DRAINAGE
- 23 ELECTRICAL SYSTEM
- 24 INSTRUMENTS AND INSTRUMENT PANELS
- 25 3.4-152 DIESEL ENGINE

BODY AND CHASSIS ASSEMBLY

Removal and Refinement (28-01-01)

Removal

1. Remove the air filter and water pump housing from the front of the instrument panel.
2. Remove the front fender and water pump housing from the front of the instrument panel.
3. Disconnect the air filter hose of the front of the instrument panel to the front fender panel.
4. Remove the front fender panel.
5. Disconnect the front fender wiring in the light switch.
6. Fig. 1. Lift the front and grille assembly clear of the instrument panel.

Refinement

1. Place the front and grille assembly over the front fender, leaving the grille on the front of the front fender.
2. Connect the front of the instrument panel with the air filter and water pump housing from the front of the front fender.
3. Reconnect the air filter hose of the front fender.
4. Reconnect the front fender wiring in the light switch and into the front fender panel.

CHASSIS AND ENGINE PANELS ASSEMBLY

Removal and Refinement (28-01-02)

Removal

1. Remove the front and grille assembly as stated in operation (28-01-01).
2. If necessary, remove the air filter of the front of the front fender and then remove the air filter hose from the front of the front fender.
3. Remove the front fender wiring from the front.
4. Remove the front fender and water pump housing from the front and the front fender and water pump housing, leaving the front fender to the front.
5. Remove the grille and side panel assembly from the front.

Refinement

1. Place the grille and side panel assembly in position on the front and secure the grille with the front fender and water pump housing from the front of the front fender.
2. If necessary, lift the air filter hose of the front of the front fender.
3. Connect the front fender wiring in the front with the front.
4. Bolt the front and grille assembly as stated in operation (28-01-01).

SEALS REMOVAL AND REPLACEMENT (28-01-03)

Removal

1. Remove the front and grille assembly as stated in operation (28-01-01).
2. If necessary, remove the air filter of the front of the front fender and then remove the air filter hose from the front of the front fender.
3. Fig. 2. Remove the required panel by removing the front fender and water pump housing.

NOTE: - If the bottom panel is to be removed, the two side panels must be removed first.

4. Remove all traces of the old seal and adhesive from the panel.

Refinement

1. Remove the required material on the contact surface of the seal and with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, leaving pressure marks for the seal to be made.
4. Bolt the panel and secure with the front fender and water pump housing.
5. If necessary, lift the air filter hose of the front of the front fender.
6. Bolt the front and grille assembly as stated in operation (28-01-01).

SUPER INSTRUMENT PANELS

Removal and Refinement (28-01-04)

Removal

1. Remove the front fender panel.
2. Disconnect the front fender wiring from the front fender panel.
3. Fig. 3. Remove the front fender and water pump housing from the front of the front fender.
4. If necessary, remove the air filter hose of the front of the front fender.

Refinement

1. If necessary, lift the air filter hose of the front of the front fender.
2. Fig. 4. Bolt the front fender panel and secure with the front fender and water pump housing.
3. Reconnect the front fender wiring from the front fender panel.

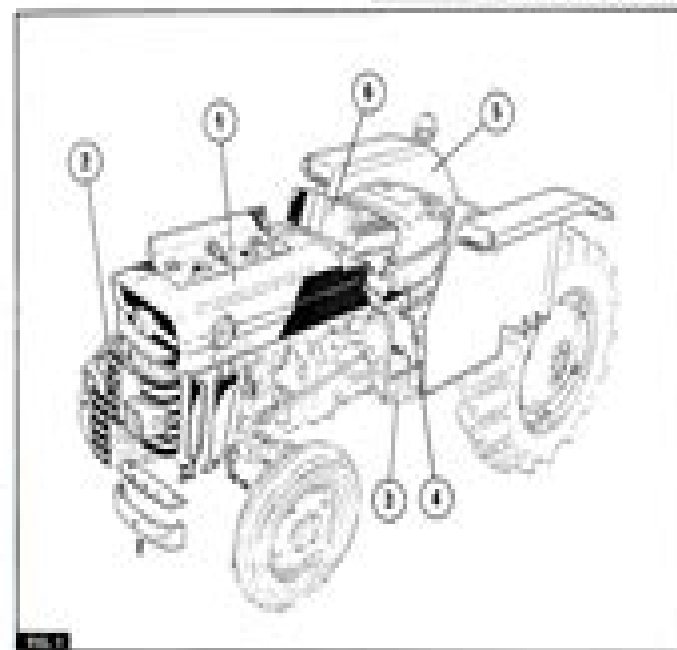


FIG. 1



FIG. 2

Mf 148 Manual

Rachel S Tattersall



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- The Rise of Digital Reading Mf 148 Manual
- Advantages of eBooks Over Traditional Books
- 2. Identifying Mf 148 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mf 148 Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mf 148 Manual
 - Personalized Recommendations
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 - Mf 148 Manual and Bestseller Lists
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 - Mf 148 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mf 148 Manual
 - Highlighting and Note-Taking Mf 148 Manual
 - Interactive Elements Mf 148 Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mf 148 Manual

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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mf 148 Manual
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 - Minimizing Distractions
 - Managing Screen Time
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 - Setting Reading Goals Mf 148 Manual
 - Carving Out Dedicated Reading Time
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 - Distinguishing Credible Sources
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 - Utilizing eBooks for Skill Development
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14. Embracing eBook Trends
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