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BODY UNDERBODY ASSEMBLY

Removal and Replacement 20-02-02

Removal

1. Remove the air filter and engine mounting the hood in the underbody panel.
2. Remove the rear fender and underbody mounting the body to the front side panels.
3. Disconnect the rear of under body pipes of front of the coupling, connect to the front frame panel.
4. Disconnect the front/rear wiring at the right/rear.
5. Fig. 2. Remove the hood and grille assembly from the underbody panel.

Reassembly

1. Place the hood and grille assembly over the engine, laying the grille on the body or the front side supports.
2. Secure the hood to the mounting stand with the rear fender and underbody and tighten the bolts at the front side supports.
3. Disconnect the rear of under body pipes of front.
4. Disconnect the front/rear wiring at the right/rear and into the front/rear panel.

GRILLE AND REAR PANEL ASSEMBLY

Removal and Replacement 20-02-03

Removal

1. Disconnect the hood and grille assembly at front as specified 20-02-02.
2. If necessary, remove the oil cooler oil lines as specified 20-02-02 and then withdraw the rear of under body pipes from the grille.
3. Disconnect the front/rear wiring from the grille.
4. Remove the rear fender and underbody, laying the grille on the hood, and the rear fender and underbody each side, mounting the side panels to the hood.
5. Disconnect the grille and side panels assembly from the hood.

Reassembly

1. Place the grille and side panels assembly in position on the hood and secure the grille with the rear fender and underbody and the side panels with the rear fender and underbody each side.
2. If necessary, join the rear of under body pipes of front and the oil cooler.
3. Disconnect the front/rear wiring to the hood with the grille.
4. Reassemble the hood and grille assembly at front as specified 20-02-02.

Removal

1. Remove the hood and grille assembly as specified 20-02-02.
2. If necessary, remove the oil cooler as specified 20-02-02 and withdraw the oil cooler pipe.
3. Fig. 3. Remove the required part by removing the two bolt and nuts.

NOTE: - If the REAR BUMPER PANEL, 20-02-03 is assembled in front TWO SIDE PANELS MUST BE REMOVED 20-02-02.

4. Remove all traces of the oil seal and adhesive from the panel.

Replacement

1. Secure the required part on the correct position of the side and with oil specified adhesive (or Glue 1000 ml) and adhesive to the body.
2. Apply a coat of the adhesive to the rear bumper and allow it to become hard.
3. Place the part in position, applying correct adhesive to the body.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipe and the oil cooler.
6. Reassemble and grille assembly as specified 20-02-02.

REAR SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-04

Removal

NOTE: The rear side panel must be removed with the rear bumper panel 20-02-03.

1. Remove the rear fender and underbody, laying the rear bumper panel and secure the panel from the mounting panel to the body.
2. If necessary, remove the oil cooler pipe assembly by removing the grille, rear and underbody mounting bracket to the rear panel.

Reassembly

1. If necessary, with the oil cooler pipe assembly and secure it to the rear panel with the grille, rear and underbody.
2. Fig. 4. Re-fit the rear panel and secure with the rear fender and underbody.
3. Reassemble the body for the oil cooler pipe assembly and with the rear bumper panel.

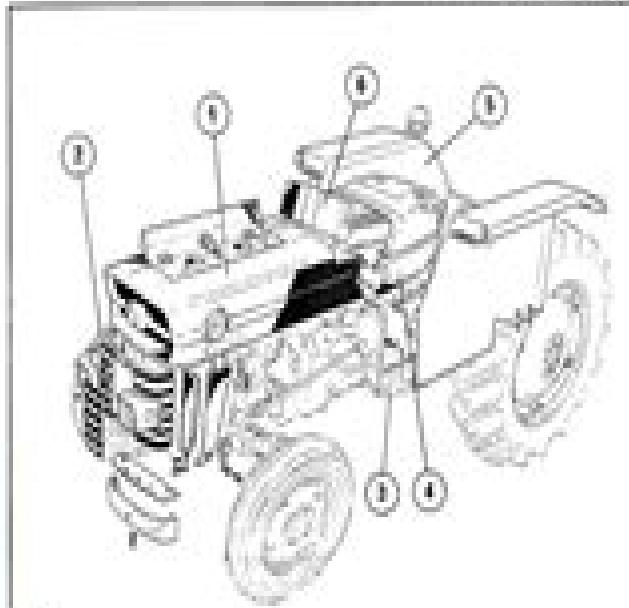


FIG. 3



FIG. 4

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