

METROLOGY AND MEASUREMENTS LABORATORY

Subject Code	: ME46L	No. of Credits	: 0 – 0 – 1.5
No. of Practical Hours / Week	: 03	CIE Marks	: 50
Total No. of Practical Hours	: 39		

COURSE OBJECTIVES:

1. To provide students with the necessary skills for calibration and testing of different gauges and instruments.
2. To provide students with the necessary skills to collect data, perform analysis and interpret results to draw valid conclusions through standard test procedures using various metrology instruments.

COURSE CONTENT

PART-A

MECHANICAL MEASUREMENTS

1. Calibration of Pressure Gauge
2. Calibration of Thermocouple
3. Calibration of LVDT
4. Calibration of Load cell

1. Calibration of Pressure Gauge using standard pressure gauge

(10%)

MECHANICAL

1. Measurement of length using Vernier Caliper / Micrometer
2. Measurement of angle using Bevel Protractor / Sine Bar / Sine Conical
3. Measurement of diameter using outside micrometer / Inside cal
4. Measurement of surface roughness using
 - (a) Profile Projector
 - (b) Stylus Profilometer
5. Measurement of surface texture / waviness using stylus profilometer / Three wire method
6. Measurement of surface roughness using Talysurf / Stylus Profilometer
7. Measurement of surface profile using stylus profilometer / Three wire method
8. Calibration of Micrometer using the gauge
9. Measurement using Optical flats

Metrology Laboratory Manual

Michael Gläser, Manfred Kochsiek



Metrology Laboratory Manual:

Metrology and Measurement Anand Arumugham, 2020-11-06 Metrology and Measurements Laboratory Manual is one of the available lab manuals for Metrology and Measurement course There are 10 exercises in the book *Laboratory Manual for Basic Metrology Course* Tadeusz Sidor, Tadeusz Żegleń, 2010 *Laboratory Manual for Biotechnology and Laboratory Science* Lisa A. Seidman, Mary Ellen Kraus, Diana Lietzke Brandner, Jeanette Mowery, 2022-12-23 Provides the basic laboratory skills and knowledge to pursue a career in biotechnology Written by four biotechnology instructors with over 20 years of teaching experience it incorporates instruction exercises and laboratory activities that the authors have been using and perfecting for years These exercises and activities help students understand the fundamentals of working in a biotechnology laboratory Building skills through an organized and systematic presentation of materials procedures and tasks the manual explores overarching themes that relate to all biotechnology workplaces including forensic clinical quality control environmental and other testing laboratories Features Provides clear instructions and step by step exercises to make learning the material easier for students There are Lab Notes for Instructors in the Support Material see tab below Emphasizes fundamental laboratory skills that prepare students for the industry Builds students skills through an organized and systematic presentation of materials procedures and tasks Updates reflect recent innovations and regulatory requirements to ensure students stay up to date Supplies skills suitable for careers in forensic clinical quality control environmental and other testing laboratories Laboratory Manual of Metrology, Materia Medica and Pharmacology for Nurses University of Minnesota. Department of Pharmacology, 1934 **Publications of the National Institute of Standards and Technology ... Catalog** National Institute of Standards and Technology (U.S.), 1981 **Metrology and Surface Engineering Lab Manual** Dareddy Ramana Reddy, 2011-09 This book is written to meet the objectives of graduates and undergraduates students It includes various measuring instruments including calibration procedures technical manuals and measurement analytical studies It imparts the basic knowledge about different measuring instruments and their application procedures in real time practice world This includes basic as well as advanced measuring techniques with latest instruments **Publications of the National Bureau of Standards ... Catalog** United States. National Bureau of Standards, 1980 Publications of the National Bureau of Standards United States. National Bureau of Standards, 1980 **NBS Special Publication** , 1968 **Handbook of Industrial Metrology** American Society of Tool and Manufacturing Engineers, 1967 **Publications** United States. National Bureau of Standards, 1981 **Publications of the Faculties** University of Minnesota, 1937 Metrology and Industrial Inspection Lab Manual D. G. Mahto, 2017 The Industrial Metrology and Industrial Inspection systems make student conversant with the latest trends of measuring efficiently and build industrial inspection and metrology systems Therefore this lab manual has been developed based on the common inspection and metrology platform combining real time data processing into sophisticated measurement systems for

industrial applications *Laboratory Manual and Study Guide for Integrated Science for Health Students* T. Randall
 Lankford,1976 *Scientific and Technical Aerospace Reports* ,1984 **Handbook of Metrology** Michael Gläser,Manfred
 Kochsiek,2010-06-08 Metrology is the study of measurement It includes all theoretical and practical aspects of measurement
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