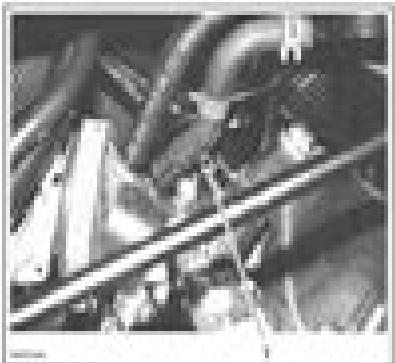


Section 03 ENGINE AND GEARBOX (4WD)

Subsection 01 (ENGINE) REMOVAL AND INSTALLATION



1. Engine

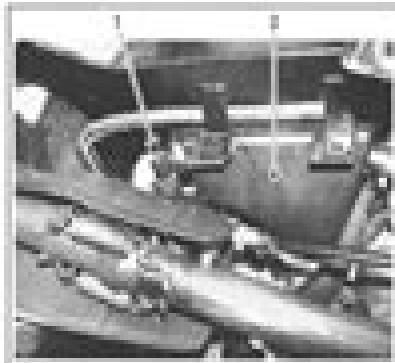
- carburetor clamp (on left side)
- carburetor vent hose
- air flow sensor



1. Carburetor vent hose

2. Air flow sensor

- engine mounting hoses from air box



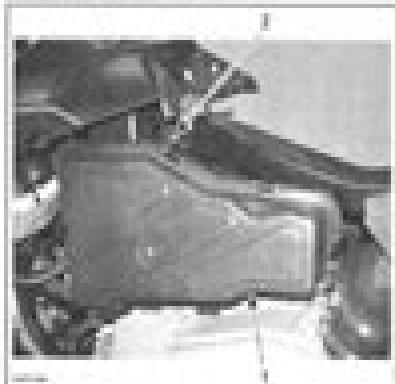
1. Air flow sensor

2. Air filter

- rear propeller shaft bolt
- disconnect and bolts from engine

On left side of vehicle, remove the following:

- inner fender (refer to 80011)
- air box (hold them in box)



1. Bolt

2. Air box

- CVT outlet hose no. 1

Section 03 ENGINE AND GEARBOX (4WD)

Subsection 01 (ENGINE) REMOVAL AND INSTALLATION



1. CVT outlet hose no. 2 with its deflector no. 3

- choke cable from carburetor
- carburetor fuel line



1. CVT outlet hose

2. Deflector

3. Choke cable

NOTE: Push fuel line with a small hose punch (0704 295 000-070) before removing it from carburetor.



- carburetor
- exhaust pipe hole
- upper engine support no. 4

From top side, disconnect the following:

- magnet
- crankshaft position sensor (CPS)

NOTE: The magnet and CPS connectors are located under the carburetor, on top of the frame.

- coupling unit and 2WD/4WD switch connector
- brake switch connectors



1. Magnet

2. CPS connector

- spark plug cable
- engine pressure switch
- vehicle speed sensor (VSS)
- indicator switches



1. Spark plug cable

2. Engine pressure switch

Temporarily attach all cables, wires and hoses on the frame.

Outlander Max Xt 400 Manual

Alan Ahlstrand,John Harold Haynes

Outlander Max Xt 400 Manual:

Logging & Sawmilling Journal ,2003 Australian Viticulture ,1996 **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington,1986 **Honda Foreman 400 and 450 ATVs** Alan Ahlstrand,John Harold Haynes,2002 Every Haynes manual is based on a complete teardown and rebuild contains hundreds of hands on photos tied to step by step instructions and is thorough enough to help anyone from a do it your selfer to a professional **Yamaha YFM350 and YFM400 ATV Owners Workshop Manual** Alan Harold Ahlstrand,John Harold Haynes,2004-11 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Polaris Sportsman 400, 450 & 500 1996-2013 Manual** Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp *Yamaha Trail Bikes 250, 360 & 400 Owners Workshop Manual* Mansur Darlington,1976 *Kawasaki 400, 500 & 550 Fours Owners Workshop Manual* Jeremy Churchill,1986 **Yamaha XT, TT and SR 500 1975-1983 Singles Owners Workshop Manual** Mansur Darlington,Mark Coombs,1992 *Honda XR250/400 Owners Workshop Manual* Alan Ahlstrand,John Harold Haynes,1996-01-01 **Honda CX 400, 500, Sports , Yamaha Trail Bikes Owners Workshop Manual** Mansur Darlington,1976 *Honda CB400 and CB 550 Fours Owners Workshop Manual*, No. M262 John Haynes,1995-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Yamaha XS 250, 360 and 400 Twins Owners Workshop Manual* Mansur Darlington,1981

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