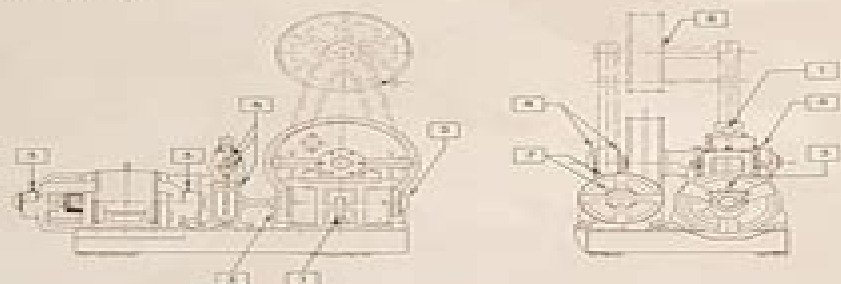


# OTIS GEARED ELEVATOR MACHINERY

## Lubrication Instructions

**WARNING . . .** always open the main line electric power switch to the Elevator before cleaning, lubricating or making any adjustments to the moving parts. Make no adjustments or repairs without consulting first . . . the effect on the safety of the equipment. **REGULAR CARE AND LUBRICATION WITH THE PROPER MATERIALS ARE ESSENTIAL** to preserve the life of this Elevator. The correct lubricants for this installation are verified in check list by all Otis offices. **THE INTERVALS FOR LUBRICATION** specified in the following instructions are based on average operating conditions. For extraordinary conditions consult the nearest Otis office. **ALWAYS** remove all worn parts with genuine Otis replacements.



<p><b>1. WORM GEARING</b> <b>CHECK MONTHLY</b> Fill to top of Standpipe Gauge with Machine at rest; with Machine running, examine gear through sight hole or cut in case to determine if it is carrying sufficient lubricant. (DO NOT FILL GAUGE TO DETERMINE OIL LEVEL).</p> <p><b>2. THRUST BEARINGS</b> <b>CHECK MONTHLY</b> Self-lubricated from Gear Case.</p> <p><b>3. DRIP PAN</b> <b>EXAMINE FREQUENTLY</b> Drip Pan under Worm Shaft Packing Gland should be watched for excessive leakage. (DO NOT POUR DERRID-OIL BACK INTO GEAR CASE).</p>	<p>--- OTIS WORM GEAR LUBRICANT</p>
<p><b>4. SHEAVE SHAFT BEARINGS</b> <b>CHECK EVERY 2 WEEKS</b> Sleeve Type (with Grease Cup) Sleeve Type (with Oil Reservoir)</p> <p><b>CHECK MONTHLY</b> Roller or Ball Type</p> <p><b>5. SHEAVE SHAFT THRUSTS</b> Self-lubricated from Gear Case</p>	<p>--- OTIS CUP GREASE --- OTIS BEARING OIL</p> <p>--- OTIS BALL &amp; ROLLER BEARING GREASE</p>
<p><b>6. MOTOR A, C AND D, C</b> <b>CHECK EVERY 2 WEEKS</b> Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFILL RESERVOIR).</p>	<p>--- OTIS BEARING OIL</p>
<p><b>7. BRAKE</b> <b>CHECK MONTHLY</b> Magnet Cores (D, C Only) Wiper Stem (see Powdered Graphite on Core Surface and in Brass Shell) at least Every 2 Months Pins &amp; Linkages Lubricate sparingly.</p> <p><b>CHECK EVERY 2 MONTHS</b> A, C Brake Magnets</p>	<p>--- POWDERED GRAPHITE</p> <p>--- OTIS BEARING OIL</p> <p>--- OTIS A, C BRAKE MAGNET OIL</p>
<p><b>8. MOTOR GENERATOR &amp; EXCITER SETS</b> <b>CHECK EVERY 2 WEEKS</b> Sleeve Type Bearings With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFILL RESERVOIR). Ball Bearings Lubricate at least Every 2 Months. (DO NOT FILL OVER 1/2 FULL).</p>	<p>--- OTIS BEARING OIL</p> <p>--- OTIS BALL &amp; ROLLER BEARING GREASE</p>
<p><b>9. REDUCER SHEAVE (USED ON MACHINE SHOWN)</b> <b>CHECK EVERY 2 WEEKS</b> Shaft Lubrication</p> <p><b>10. AUXILIARY SHEAVES (OVERTHEAD, COMPENSATING, ETC.)</b> Sleeve Bearings (Grease Cup) Sleeve Bearings (Oil Cup) Sleeve Bearings (Chain Drive) Ball Bearings Lubricate at least Every 2 Months. (DO NOT FILL OVER 1/2 FULL). Roll Bearings</p>	<p>--- OTIS CUP GREASE</p> <p>--- OTIS CUP GREASE --- OTIS BEARING OIL --- OTIS TRACTION MACHINE OIL --- OTIS BALL &amp; ROLLER BEARING GREASE --- OTIS CUP GREASE</p>
<p><b>11. ROPES (HOISTING, COMPENSATING, ETC.)</b> <b>CHECK EVERY 2 MONTHS</b> Lubricate only when Ropes appear dry or show signs of corroding. (DO NOT OVERSATURATE ROPES).</p>	<p>--- OTIS WIRE ROPE LUBRICANT</p>

**CLEAN ALL OF THE EQUIPMENT REGULARLY . . .** accumulated dust, dirt and oil impairs its efficiency and operation.

**OTIS SERVICE . . .** the Otis Elevator Company maintains a Service Department with facilities convenient at all times, as an aid to owners in securing the best performance from their Elevators.

**OTIS MAINTENANCE . . .** relieves the owner and building manager of the complete care of the Elevator Equipment with the full advantage of all the experience and resources of the manufacturer to properly maintain its operating efficiency. Information on this comprehensive scientific care of Elevators and on the other forms of Otis Contract Services will be furnished gladly and without obligation.

Otis Contract Services are available at a nominal cost per month.

<p><b>12. CAR &amp; COUNTERWEIGHT SAFETY DEVICES</b> <b>CHECK MONTHLY</b> Pins, Adjusting Screws, Tail Rope Drum Bearings Lubricate annually. <b>CAUTION . . .</b> DO NOT TAMPER WITH SAFETY NOR MAKE ANY ADJUSTMENTS. <b>AT LEAST ONCE A YEAR</b> ARRANGE WITH LOCAL OTIS OFFICE FOR SAFETY OPERATING TEST.</p>	<p>--- OTIS BEARING OIL</p>
<p><b>13. GOVERNOR</b> <b>CHECK MONTHLY</b> Grease (8 Grease Cups) (DO NOT USE ANY GREASE ON GEAR SECTOR OF ROPE JAWSL) Oil Pans</p>	<p>--- OTIS CUP GREASE --- OTIS BEARING OIL</p>
<p><b>14. GUIDE RAILS &amp; GUIDES</b> <b>CHECK MONTHLY</b> Roller IMPORTANT . . . CONSULT LOCAL OTIS OFFICE FOR PROPER GRADE OF OIL TO USE ON GUIDE RAILS. Guide (Tapered) <b>CHECK EVERY 2 MONTHS</b></p>	<p>--- OTIS TYPE "C" LUBRICATOR OILS</p> <p>NO RAIL LUBRICATION REQUIRED</p>
<p><b>15. OTIS ROLLER GUIDES</b> Mixed Bearings: Lubricate annually. Strands (for Car Shoes &amp; Guide) Be certain that Strands are free and properly lubricated to permit easy action of the Guide Shoes.</p>	<p>--- OTIS BALL &amp; ROLLER BEARING GREASE --- OTIS CUP GREASE</p>
<p><b>16. CONTROLLER &amp; RELAY PANEL</b> <b>CHECK EVERY 2 WEEKS</b> Switch Wiper Pins Lubricate sparingly; a drop of oil is sufficient. Pins &amp; Overriding Relays Roll if necessary to primary to Gauge level; check oil level Every 3 Months. (USE NO OTHER OIL).</p>	<p>--- OTIS BEARING OIL</p> <p>--- OTIS DASHPOT OIL</p>
<p><b>17. SELECTOR &amp; FLOOR CONTROLLERS</b> <b>CHECK MONTHLY</b> Bullets &amp; Bearings Pressure Type Springs Oil Cups &amp; Oil Pans Square Guides Driving Gears: Only when dry.</p>	<p>--- OTIS CUP GREASE --- OTIS BALL &amp; ROLLER BEARING GREASE --- OTIS BEARING OIL</p>
<p><b>18. BUFFER (OIL TYPE CAR &amp; C.W.C.)</b> <b>CHECK EVERY 2 MONTHS</b> IMPORTANT . . . USE NO OTHER OIL (be certain that Buffers are filled to proper Gauge level at all times).</p>	<p>--- OTIS BUFFER OIL</p>
<p><b>19. PIT TENSION BEARINGS (OVERTHEAD, TAPE, ETC.)</b> <b>CHECK EVERY 2 WEEKS</b> Sleeve Bearing (Grease Cup) Sleeve Bearing (Oil Part or Cup) Sleeve Bearing (Pressure Ring) Weight Guides</p>	<p>--- OTIS CUP GREASE --- OTIS BEARING OIL --- OTIS BALL &amp; ROLLER BEARING GREASE</p>
<p><b>20. DOOR &amp; GATE OPERATORS</b> <b>CHECK MONTHLY</b> Oil Type "A" (Gear Unit) Oil Type "G" (Door Unit) Oil Type "A" &amp; "G" (Gear Unit) IMPORTANT . . . USE ONLY OIL SPECIFIED (see to Gauge Height). Motor Bearings: Link &amp; Cover Pins <b>CHECK EVERY 2 MONTHS</b> Checking Cylinders: Door Sill Trips</p>	<p>--- OTIS WORM GEAR LUBRICANT --- OTIS TRACTION MACHINE OIL --- OTIS BEARING OIL --- OTIS BEARING OIL --- OTIS DOOR CLOSER OIL --- OTIS CUP GREASE</p>

Consult the nearest Otis Office on any repairs or replacements and for information regarding the modernization of your Elevators and Escalators.

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OFFICES IN ALL PRINCIPAL CITIES

THE NEAREST OTIS OFFICE IS LOCATED AT . . . . .

NIGHT PHONE . . . . . DAY PHONE . . . . .

# Otis Elevator Planning Manual

**RD Boyd**



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## **Table of Contents Otis Elevator Planning Manual**

1. Understanding the eBook Otis Elevator Planning Manual
  - The Rise of Digital Reading Otis Elevator Planning Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Otis Elevator Planning Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Otis Elevator Planning Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Otis Elevator Planning Manual

- Personalized Recommendations
- Otis Elevator Planning Manual User Reviews and Ratings
- Otis Elevator Planning Manual and Bestseller Lists
- 5. Accessing Otis Elevator Planning Manual Free and Paid eBooks
  - Otis Elevator Planning Manual Public Domain eBooks
  - Otis Elevator Planning Manual eBook Subscription Services
  - Otis Elevator Planning Manual Budget-Friendly Options
- 6. Navigating Otis Elevator Planning Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Otis Elevator Planning Manual Compatibility with Devices
  - Otis Elevator Planning Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Otis Elevator Planning Manual
  - Highlighting and Note-Taking Otis Elevator Planning Manual
  - Interactive Elements Otis Elevator Planning Manual
- 8. Staying Engaged with Otis Elevator Planning Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Otis Elevator Planning Manual
- 9. Balancing eBooks and Physical Books Otis Elevator Planning Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Otis Elevator Planning Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Otis Elevator Planning Manual
  - Setting Reading Goals Otis Elevator Planning Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Otis Elevator Planning Manual

- Fact-Checking eBook Content of Otis Elevator Planning Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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