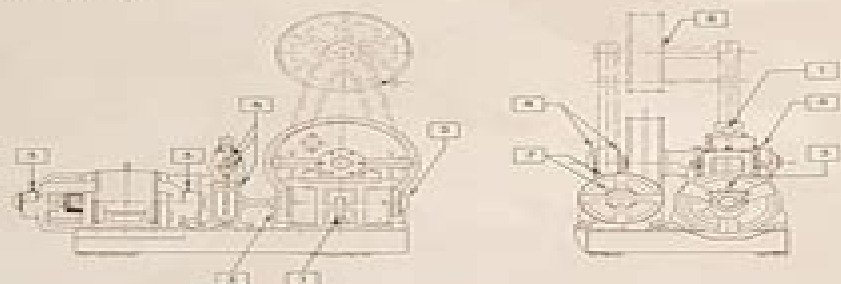


OTIS GEARED ELEVATOR MACHINERY

Lubrication Instructions

WARNING . . . always open the main line electric power switch to the Elevator before cleaning, lubricating or making any adjustments to the moving parts. Make no adjustments or repairs without consulting first . . . the effect on the safety of the equipment. **REGULAR CARE AND LUBRICATION WITH THE PROPER MATERIALS ARE ESSENTIAL** to preserve the life of this Elevator. The correct lubricants for this installation are verified in check by all Otis offices. **THE INTERVALS FOR LUBRICATION** specified in the following instructions are based on average operating conditions. For extraordinary conditions consult the nearest Otis office. **ALWAYS** remove all worn parts with genuine Otis replacements.



1. WORM GEARING CHECK MONTHLY Fill to top of Standpipe Gauge with Machine at rest; with Machine running, examine gear through sight hole or cut in case to determine if it is carrying sufficient lubricant. (DO NOT FILL GAUGE TO DETERMINE OIL LEVEL).	--- OTIS WORM GEAR LUBRICANT
2. THRUST BEARINGS CHECK MONTHLY Self-lubricated from Gear Case.	
3. DRIP PAN EXAMINE FREQUENTLY Drip Pan under Worm Shaft Packing Gland should be watched for excessive leakage. (DO NOT POUR DERRID-OIL BACK INTO GEAR CASE).	
4. SHEAVE SHAFT BEARINGS CHECK EVERY 2 WEEKS Sleeve Type (with Grease Cup) --- OTIS CUP GREASE Sleeve Type (with Oil Reservoir) --- OTIS BEARING OIL CHECK MONTHLY Roller or Ball Type --- OTIS BALL & ROLLER BEARING GREASE Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL).	
5. SHEAVE SHAFT THRUSTS Self-lubricated from Gear Case	
6. MOTOR A, C AND D, C CHECK EVERY 2 WEEKS Bearings: With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR).	--- OTIS BEARING OIL
7. BRAKE CHECK MONTHLY Magnet Cores (D, C Only) --- POWDERED GRAPHITE Wipe clean (use Powdered Graphite on Core Surface and in Brass Shell) at least Every 6 Months. Pins & Linkages: Lubricate sparingly. --- OTIS BEARING OIL CHECK EVERY 2 MONTHS A, C Brake Magnets: --- OTIS A, C BRAKE MAGNET OIL - Fill Magnet Case to within 1/2" of top of Standpipe Gauge. - Brake Motor Bearings (Motor Operated Model): Consult local Otis Office for proper cleaning and lubrication. - CAUTION . . . AVOID GETTING OIL ON BRAKE LINKAGE.	
8. MOTOR GENERATOR & EXCITER SETS CHECK EVERY 2 WEEKS Sleeve Type Bearings: --- OTIS BEARING OIL With Machine at rest, pour in oil to Gauge height; see that Oil Rings are free to rotate with shaft. (DO NOT OVERFLOW RESERVOIR). Ball Bearings: --- OTIS BALL & ROLLER BEARING GREASE Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL).	
9. REDUCER SHEAVE (USED ON MACHINE SHOWN) CHECK EVERY 2 WEEKS Shaft Lubrication: --- OTIS CUP GREASE - AUXILIARY SHEAVES (OVERTHEAD, COMPENSATING, ETC.) Sleeve Bearings (Grease Cup) --- OTIS CUP GREASE Sleeve Bearings (Oil Port on Cup) --- OTIS BEARING OIL Sleeve Bearings (Chain Drive) --- OTIS TRACTION MACHINE OIL Ball Bearings: --- OTIS BALL & ROLLER BEARING GREASE Lubricate at least Every 6 Months. (DO NOT FILL OVER 1/2 FULL). Roll Bearings: --- OTIS CUP GREASE	
10. ROPES (HOISTING, COMPENSATING, ETC.) --- OTIS WIRE ROPE LUBRICANT CHECK EVERY 2 MONTHS Lubricate only when Ropes appear dry or show signs of corroding. (DO NOT OVERSATURATE ROPES).	

11. CAR & COUNTERWEIGHT SAFETY DEVICES CHECK MONTHLY Pins, Actuating Screws, Tail Rope Drum Bearings: Lubricate annually. --- OTIS BEARING OIL CAUTION . . . DO NOT TAMPER WITH SAFETY NOR MAKE ANY ADJUSTMENTS. AT LEAST ONCE A YEAR, ARRANGE WITH LOCAL OTIS OFFICE FOR SAFETY OPERATING TEST.	
12. GOVERNOR CHECK MONTHLY Grease (8 Grease Cups) --- OTIS CUP GREASE (DO NOT USE ANY GREASE ON GEAR SECTOR OF ROPE JAWSL) --- OTIS BEARING OIL Oil Pans:	
13. GUIDE RAILS & GUIDES CHECK MONTHLY Roller --- OTIS TYPE "C" LUBRICATOR OILS IMPORTANT . . . CONSULT LOCAL OTIS OFFICE FOR PROPER GRADE OF OIL TO USE ON GUIDE RAILS. Guide (Treadled): NO RAIL LUBRICATION REQUIRED CHECK EVERY 2 MONTHS - OTIS ROLLER GUIDES: Lubricate annually. --- OTIS BALL & ROLLER BEARING GREASE - OTIS ROLLER GUIDES: Lubricate annually. --- OTIS CUP GREASE - OTIS ROLLER GUIDES: Lubricate annually. --- OTIS CUP GREASE Be certain that Spindles are free and properly lubricated to permit easy action of the Guide Shoes.	
14. CONTROLLER & RELAY PANELS CHECK EVERY 2 WEEKS Switch Winge Pins: Lubricate sparingly; a drop of oil is sufficient. --- OTIS BEARING OIL Pins & Overriding Relays: --- OTIS DASHPOT OIL If it is necessary to remove Gauge level, check oil level Every 3 Months. (USE NO OTHER OIL).	
15. SELECTOR & FLOOR CONTROLLERS CHECK MONTHLY Pins & Bearings: --- OTIS CUP GREASE Pressure Type Springs --- OTIS BALL & ROLLER BEARING GREASE Oil Cups & Oil Pans: --- OTIS BEARING OIL Square Guides: Clean and apply coating of SLIP-IT Driving Gears: Only when dry. Use soft brush and apply OTIS BEARING OIL --- OTIS BUTTER OIL	
16. BUFFERS (OIL TYPE CAR & C.W.C.) CHECK EVERY 2 MONTHS IMPORTANT . . . USE NO OTHER OIL (be certain that Buffers are filled to proper Gauge level at all times). --- OTIS BUTTER OIL	
17. PIT TENSION BEAMS (OVERTHEAD, TAPE, ETC.) CHECK EVERY 2 WEEKS Sleeve Bearing (Grease Cup) --- OTIS CUP GREASE Sleeve Bearing (Oil Port on Cup) --- OTIS BEARING OIL Sleeve Bearing (Pressure Ring) --- OTIS BALL & ROLLER BEARING GREASE Weight Guides: Clean and apply coating of SLIP-IT	
18. DOOR & GATE OPERATORS CHECK MONTHLY Oil Type "A" (Gear Unit) --- OTIS WORM GEAR LUBRICANT Oil Type "G" (Door Unit) --- OTIS TRACTION MACHINE OIL Oil Type "A" & "G" (Gear Unit) --- OTIS TRACTION MACHINE OIL IMPORTANT . . . USE ONLY OIL SPECIFIED (see to Gauge Height). Motor Bearings: --- OTIS BEARING OIL Link & Cover Pins: --- OTIS BEARING OIL CHECK EVERY 2 MONTHS Checking Cylinders: --- OTIS DOOR CLOSER OIL Door Sill Trips: --- OTIS CUP GREASE	

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Otis Traction Elevator Troubleshooting Manual

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