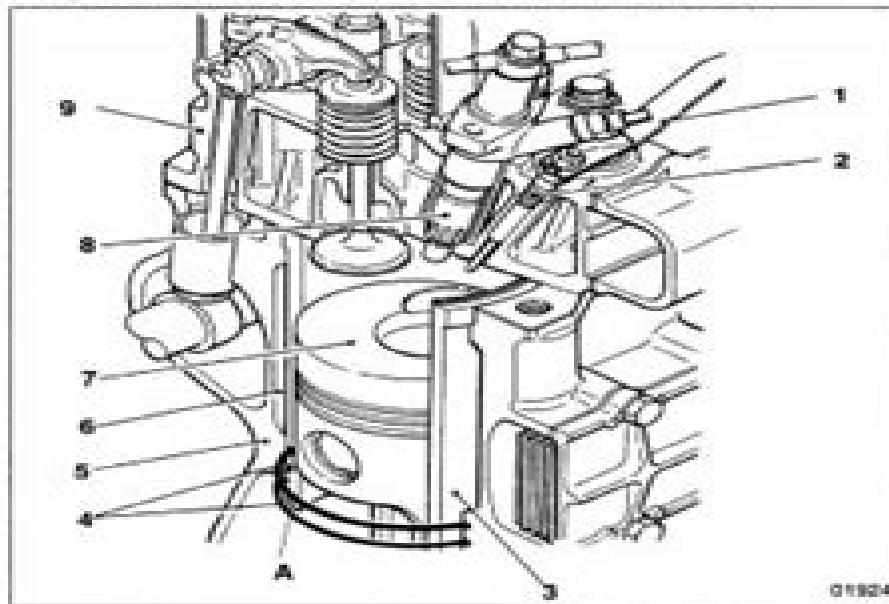


Cylinder Head and Crankcase

•Engines with wet type cylinder liners: 6D14, 14-T, 15-T

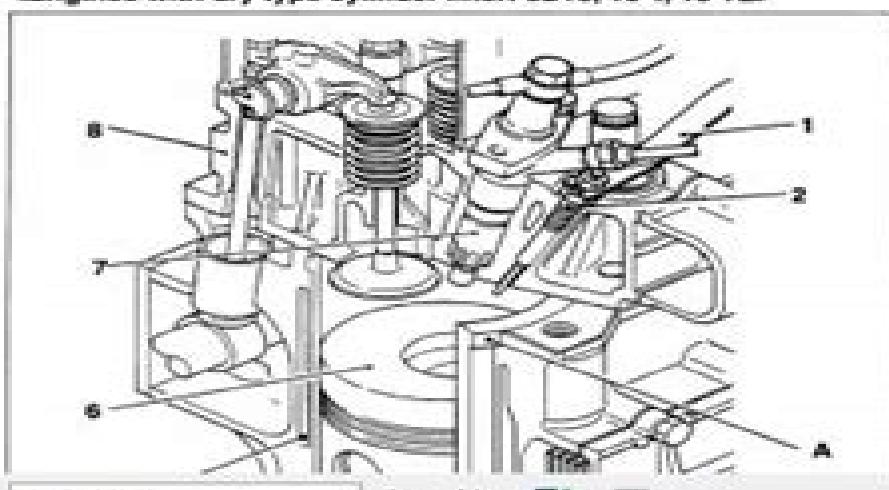


- 1 Connecting plate
- 2 Glow plug
- 3 Cylinder liner
- 4 O-ring
- 5 Crankcase
- 6 Water jacket
- 7 Piston
- 8 Injection nozzle
- 9 Cylinder head

A: Cylinder liner size mark A, B, C

- The cylinder liners 3 are a removable wet-type liners. They are press-fitted into the top of the crankcase 5 and the bottom of the water jacket 6.
- The O-rings 4 are provided to prevent the ingress of coolant.
- The cylinder liners 3 and pistons 7 have size marks. The liner and piston that are paired should be of the same size mark.

Engines with dry type cylinder liner: 6D15, 15-T, 15-TL



- 1 Connecting plate
- 2 Glow plug
- 3 Cylinder liner
- 4 Crankcase
- 5 Water jacket
- 6 Piston
- 7 Injection nozzle
- 8 Cylinder head

A: Cylinder liner size mark
Outer diameter mark: 1, 2, 3
Inner diameter mark: A, B

- The cylinder liners 3 are a dry type liners that are easier to remove than wet liners. Liners are press-fitted into the crankcase 4.
- The cylinder liners 3, crankcase 4, and pistons 6 have size marks. They should be

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