

1. Front belt cover
2. Rear belt cover

To remove belt no. 4, slip the belt over the free edge of existing belt, as shown.



1. Drive belt
2. Drive belt cover

Inspection

Inspect belt for cracks, fraying or abnormal wear. Replace if necessary.

Check drive belt width at cold load. Replace if it is out of specification (see table below).

DRIVE BELT WIDTH	
SERVICE LIMIT	0.00 mm (0.000 in)



1. Front belt cover
2. Rear belt cover
3. Rear cover

Installation

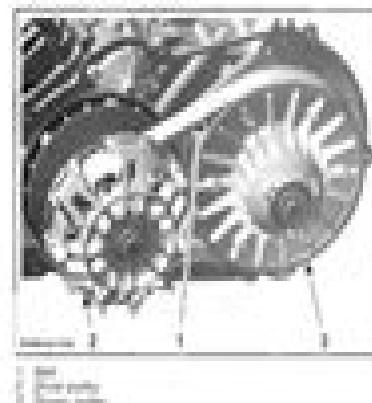
For reassembly, reverse the removal procedure. Pay attention to following notes:

The maximum drive belt life span is attained when the drive belt has the proper tension (pre-tension). Install it so that the outer portion of belt is pointing towards the back of the vehicle.

NOTE: Put a small amount of Liqui Moly 5041 (0.500 g/0.017 oz) in the groove of CVT cover to assist installation of CVT cover with gasket no. 3. Install the center top screw of cover in first.

Install the other screws then torque them in a clockwise sequence.

DRIVE PULLEY



1. Lock nut
2. Lock nut bolt

Removal

Remove bolt no. 4.

NOTE: To remove drive pulley, two procedures can be followed:

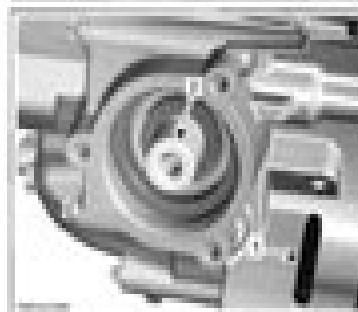
WARNING

Drive pulley sleeve has a left-hand thread.

First possible procedure:

- Remove the lock plug.
- Put piston at TDC and lock crankshaft with the crankshaft locking tool (Wk 529 031 011).

129 029 471



1. Lock nut

Second possible procedure:

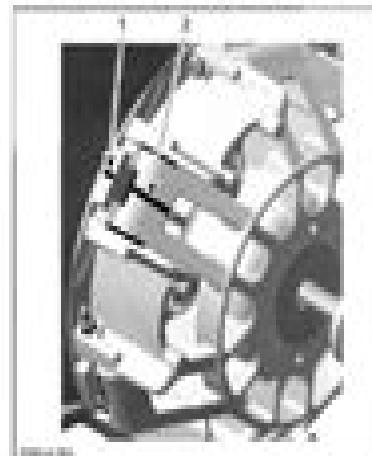
- Hold drive pulley with the pulley holding tool (Wk 529 030 001).

129 029 420



1. Lock nut
2. Lock nut bolt
3. Lock nut holding tool

CAUTION: Prior to reassembling the drive pulley, mark locking half and pressure half together to ensure correct reassembly. There are only 4 levels measured out of 8 possible positions.



1. Lock nut
2. Lock nut bolt

Remove drive pulley sleeve, spring washer and thrust washer.

Outlander 800 Service Manual

Y Pai

Outlander 800 Service Manual:

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