

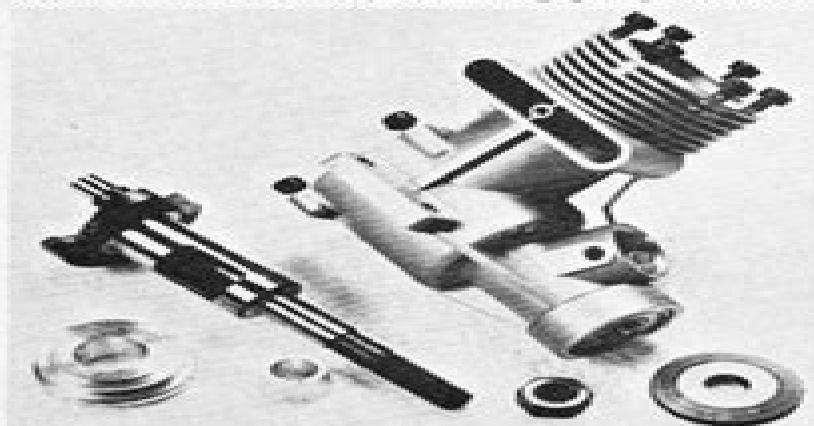
**Peter Chinn  
tests the**

# O.S. MAX 40 R/C

PRODUCTION of this latest .40 cu. in. radio-control engine from O.S. began in September last year and first deliveries were made to the U.K. market about six months ago. The engine has been favourably received in home and overseas markets and demand considerably outstrips supply at the present time.

This new model replaces the O.S.40-SP and O.S.40-P models introduced in 1966 and 1968, respectively, and is a completely new motor (parts are not interchangeable with those of its predecessors) in which the aim has been to improve on both the performance and durability of the previous models.

Among the features of this redesigned O.S.40 is a new piston with phosphor-bronze bushed bosses which, together with a new conrod having phosphor-bronze



bushes at both ends, should stand up rather better to the sort of abuse that occasionally caused wear problems with the 40P. The piston reverts to the Dykes type ring used in the early production 40P and now runs in a cylinder-liner of hardened chromium-molybdenum steel that has a 50 per cent larger exhaust port area. Piston stroke has been reduced (and cylinder bore enlarged correspondingly) but conrod length is slightly increased. The combustion chamber is now of the squish type and the crankshaft is rebalanced for reduced vibration. The shaft continues to run in twin ball-bearings, supplemented by a phosphor-bronze bushing between them. Mounting dimensions are the same as for the 40P except for a very slightly increased (1 mm.) frontal overhang.

A high standard of quality control is maintained during manufacture. This is seen in the finish of the individual parts of the engine and in the accuracy with which they are made, tolerances being such that the performance levels of individual engines are very closely matched. This, one might add, is something that not every manufacturer manages to achieve.

#### Design and Construction Summary *Main Casting.*

This comprises the crankcase, front

housing and full length cylinder casing in pressure diecast aluminium alloy. It includes beam mounting lugs and a short exhaust duct on the right side.

*Cylinder.* Flinned cylinder casing integral with crankcase and fitted with hardened chromium-molybdenum steel liner. Six exhaust ports timed to open and close at 68deg. each side of BDC. Four transfer ports timed to open and close at 56deg. each side of BDC. Two 6 mm. dia. skirt transfer ports.

*Crankshaft and Prop Drive Assembly.* Counterbalanced hardened steel crankshaft with 13 mm. o.d. main journal and 7 mm. front journal. Integral 5.5 mm. o.d. hollow crankpin. Rectangular valve port timed to open at 38deg. after BDC and to close at 48deg. after TDC and admitting gas to 9.8 mm. bore gas passage through main journal. Shaft supported in one 13 x 28 mm. 8-ball steel-caged NTN ball journal bearing at rear and one 7 x 19 mm. 7-ball steel-caged NTN ball journal bearing at front, with phosphor-bronze bush between front and rear bearings. Machined aluminium alloy prop driver on alloy split taper collet.

*Piston and Connecting-rod Assembly.* Pistons machined from A7075-T6 aluminium alloy bar and fitted with phosphor-bronze bushes for gudgeon-pin. Piston has flat crown, straight baffle and two 6 mm. dia. skirt transfer ports and is equipped with single Dykes type compression ring. Connecting-rod machined from A7075-T6 aluminium alloy bar, 3.3 mm. between centres and fitted with phosphor-bronze bushes at both ends. Fully floating 4.5 mm. o.d. tubular gudgeon-pin with Teflon pads.

*Cylinder Head.* Pressure diecast aluminium alloy, flinned, with 3.7 mm. wide squish band, slotted for piston baffle clearance. Bowl shaped combustion chamber with central plug hole having brass thread insert. Recessed 0.4 mm. soft aluminium gasket. Head

# Os Max 90 Rc Manual

**J Elliott**

**Os Max 90 Rc Manual:**

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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Os Max 90 Rc Manual**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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### **Table of Contents Os Max 90 Rc Manual**

1. Understanding the eBook Os Max 90 Rc Manual
  - The Rise of Digital Reading Os Max 90 Rc Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Os Max 90 Rc Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Os Max 90 Rc Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Os Max 90 Rc Manual
  - Personalized Recommendations
  - Os Max 90 Rc Manual User Reviews and Ratings
  - Os Max 90 Rc Manual and Bestseller Lists
5. Accessing Os Max 90 Rc Manual Free and Paid eBooks

- Os Max 90 Rc Manual Public Domain eBooks
- Os Max 90 Rc Manual eBook Subscription Services
- Os Max 90 Rc Manual Budget-Friendly Options

6. Navigating Os Max 90 Rc Manual eBook Formats

- ePUB, PDF, MOBI, and More
- Os Max 90 Rc Manual Compatibility with Devices
- Os Max 90 Rc Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Os Max 90 Rc Manual
- Highlighting and Note-Taking Os Max 90 Rc Manual
- Interactive Elements Os Max 90 Rc Manual

8. Staying Engaged with Os Max 90 Rc Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Os Max 90 Rc Manual

9. Balancing eBooks and Physical Books Os Max 90 Rc Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Os Max 90 Rc Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Os Max 90 Rc Manual

- Setting Reading Goals Os Max 90 Rc Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Os Max 90 Rc Manual

- Fact-Checking eBook Content of Os Max 90 Rc Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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