



10.10 Fit a new seal to the oil pump case



10.11 Put the nuts to secure the case

locking screws are in position. Retain all screws from the front of the pump cover bolts.

10.12 Fit a new seal into the groove around the pump housing section of the case, and apply a smear of suitable sealant (available from Vauxhall/Opel dealers) to the pump case housing surface (see **Illustration**).

11 Carefully manoeuvre the oil pump cover into position. Make sure not to damage the oil seal lip on the cover/cover and cover/cover shell. Locate the case on the cover, fitting both the pump mounting ring retaining screws (see **Illustration**).

12 Align a smear of sealant to the front of both cover retaining bolts (not all bolts are tightened) then fit the specified torque. Note that the torque that corresponds to the front retaining bolt fits in the case.

13 Apply the locking nuts and lock as described in **Section 7** and fit them with the bolts as described in **Section 10**.

14 On completion fit the engine side panel as described in **Chapter 1**.

10.12 Oil pump case removal and refitting

Removal

1 The oil pump case integral oil seal housing is situated on the rear left hand side of the cylinder block. Fully open the bonnet, then pull up the front of the car and support it securely on jack stands (see **Section 1** for refitting).

2 Open the cooling system as described in **Chapter 1**. Alternatively, release the oil pump cover from the cylinder block using the oil pump case (see **Illustration**). Make sure to remove the nuts as described. To remove access to the cylinder block, fit a drain tray underneath.

3 Remove a suitable torque wrench. Fit the oil seal. Use the oil seal retainers from above around the retaining ring and disconnect the oil pump.

4 Remove and remove the retaining bolts and nuts. Then remove the flanged base (see **Illustration**). Do not strip it, as it is re-usable.



10.13 Ensure that the top of the oil pump housing engages, then fit the cover and

- 5 Remove the clips and disconnect the cooling hoses from the cylinder and remove the cooling fan assembly.
- 6 Remove the engine belt securing the oil pump housing to the cylinder block. Secure the retaining ring to the case (not for re-use in assembly).

Refitting

7 Fit a new sealing ring to the base of the top of the case, then fit the case to the cylinder block (see **Illustration**).

8 Ensure that the oil cooler hoses from above are correctly positioned, engage the top of the oil cooler hoses correctly, then pull the case out and tighten it to the specified torque (see **Illustration**).

9 Reconnect the coolant hoses to the cooler and secure them in position with the retaining clips.

10 Lower the engine to the ground. Fit up the engine oil and fit as described in **Chapter 1**.

11 If necessary, refit the engine air cleaner.

12 Hold the top of the cooling fan and secure it as described in **Chapter 1**. Then fit the engine, and check the oil cooler for signs of leakage.

10.13 Oil pump case removal and refitting

Removal

1 Remove the bumper as described in **Chapter 10**. Then remove the headlight assembly. Then pull up the front of the car and support it securely on jack stands (see **Section 1** for refitting).

2 Open the cooling system as described in **Chapter 1**. Alternatively, release the oil pump cover from the cylinder block using the oil pump case (see **Illustration**). Make sure to remove the nuts as described. To remove access to the cylinder block, fit a drain tray underneath.

3 Remove and remove the retaining bolts and nuts. Then remove the flanged base (see **Illustration**). Do not strip it, as it is re-usable.



10.14 Fit the oil pump case to the cylinder block and secure both nuts



10.15 Push out the centre pin and press the retaining tool securing the cylinder to the base of the bumper



10.16 ... and secure both cylinders



10.17 ... and secure both cylinders

10.18 Push out the centre pin and press the retaining tool securing the cylinder to the base of the bumper

10.19 ... and secure both cylinders



10.19 ... and secure both cylinders



10.20 ... and secure both cylinders

10.21 Undo the centre nut and press the retaining tool and base to the bumper

10.22 Undo the bumper retaining nuts

10.23 Undo the bumper retaining nuts

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