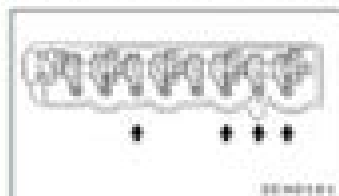


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6. If the clearance is outside the standard value, loosen the lock nut of the rocker arm and adjust by turning the adjusting screw while using a thickness gauge to measure the clearance.
7. Tighten the lock nut while holding the adjusting screw with a screwdriver so that it doesn't turn.
8. Turn the crankshaft 360° clockwise to bring No. 4 cylinder to the top dead centre position.

9. Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.

10. Apply specified paste to the section of the semi-circular packing shown in the illustration.
Specified paste: 3M ATF Part No. 8999 or equivalent.
11. Install the rocker cover.
12. Install the timing belt upper cover.

INJECTION TIMING ADJUSTMENT

1. Warm up the engine and check to be sure that the fuel oil pressure is within the accelerator lever.
2. Turn the crankshaft 360° clockwise to bring No. 1 cylinder to the top dead centre position.
3. Turn the crankshaft 360° clockwise to bring No. 1 cylinder to the top dead centre position.

4. Align the timing marks of the camshaft sprocket and set the No. 1 cylinder to the top dead centre position.

CAMSHAFT AND CAMSHAFT OIL SEAL REMOVAL AND INSTALLATION

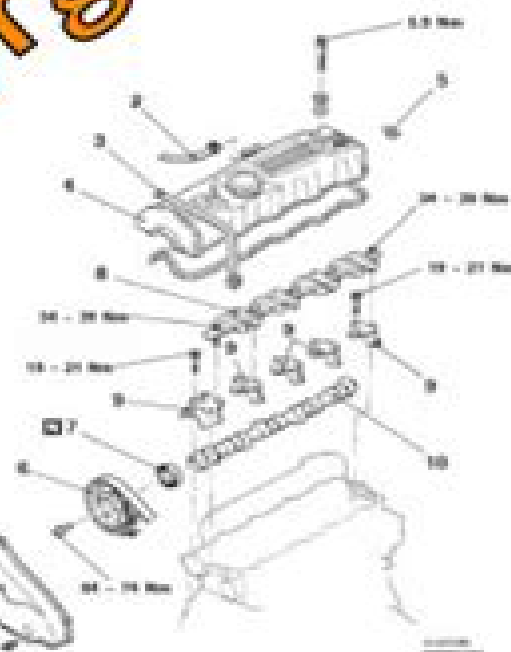
Prevented and Post installation operation
• Intake valve removal and installation (Refer to GROUP 11.)



Camshaft removal steps

1. Timing belt upper cover assembly
2. Breather hose connection
3. Breather hose connection
4. Rocker cover
5. Semi-circular packing
6. Camshaft sprocket
7. Camshaft oil seal
8. Rocker arm and shaft assembly
9. Camshaft bearing cap
10. Camshaft

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Camshaft oil seal removal steps

1. Timing belt upper cover assembly
2. Camshaft sprocket
3. Camshaft oil seal

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