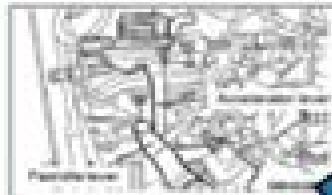
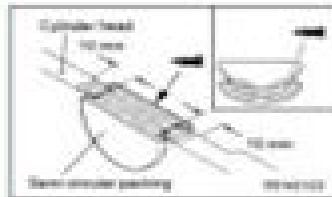
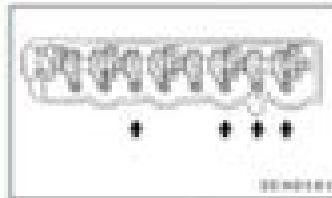


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- If the clearance is outside the standard value, loosen the lock nut of the rocker arm and adjust by turning the adjusting screw while using a thickness gauge to measure the clearance.
- Tighten the lock nut while holding the adjusting screw with a screwdriver so that it doesn't turn.
- Turn the crankshaft 360° clockwise to bring No. 4 cylinder to the top dead centre position.

- Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.

- Apply specified sealer to the section of the new cam follower packing shown in the illustration.

Specified sealer: 3M ATEI Part No. 8800 or equivalent

- Install the rocker cover.
- Install the timing belt upper cover.

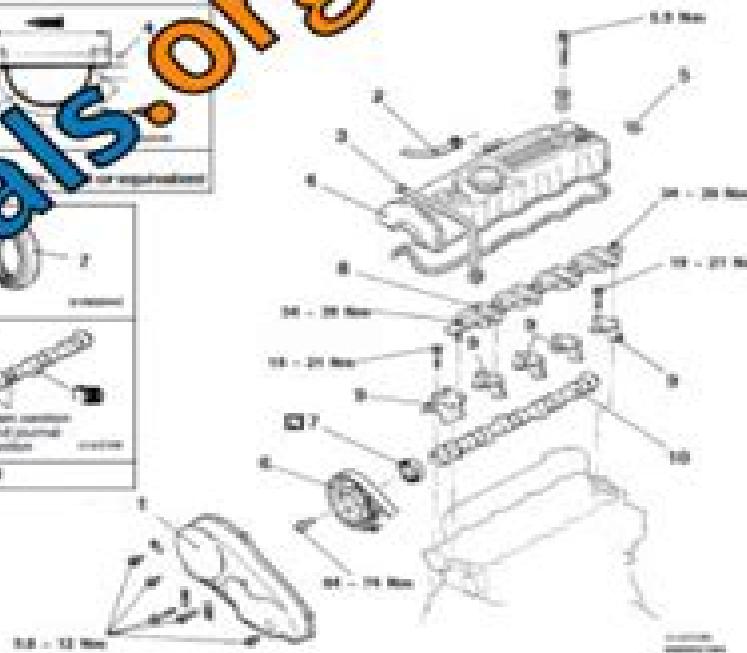
INJECTION TIMING ADJUSTMENT

- Wear up the accelerator lever and check to be sure that the fuel oil is not leaking from the accelerator lever.
- Turn the crankshaft clockwise to bring the No. 1 cylinder to the top dead centre position.

- Turn the timing marks of the camshaft sprocket and set the No. 1 cylinder to the top dead centre position.

CAMSHAFT AND CAMSHAFT OIL SEAL REMOVAL AND INSTALLATION

Preparation and Post installation Operations
• Preparation: Removal and Installation
• Refer to 0000077-101



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