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(HARTWIG INTRO LATHE PROGRAMMING MESSAGE)
(PART NO: ALDI)
(PROGRAMMED BY: RJA)
(DATE: 6/2/2020)
(REV: A)

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```

(NATT) | ROUGH TURN, OD 80 DEC)
(NATT) | FINISH TURN, OD 75 DEC)
(NATT) | DRILL HOLE, .5" DIA. CARBIDE DRILL)

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CLEAR

ORAM

G0 G18 G40 G80 G90 G95

G50 S3000

NATT1

(ROUGH FACE/OD TURN)

(80 DEC, .012 RAD)

G0 X20 Z30

T000101

G97 S1514 M4

X1.2 Z1.1 M8

G96 S3000

Z.000

G1 X-.065 F.01

G0 Z.1

X5

G95 NTURN1 0.03 W.002 D.15 F.015

NTURN1 G81

G0 G42 X2.9 Z.01

G1 Z0 F.008

G75 X3 L-.015

Z-.4

G75 X5 L-.015

Z-.4.05

G0 G40 X1.2

G80

G97 S818 M4

G0 X20 Z30 M9

M1

NATT2

(FINISH FACE/OD TURN)

(75 DEC, .015 RAD)

G0 X20 Z30

T000102

G97 S818 M4

X1.2 Z1.1 M8

G96 S3000

Z0

G1 X-.05 F.01

G0 Z.1

X7.9

G81 NTURN1

G97 S4000 M4

G0 X20 Z30 M9

M1

NATT3

(DRILL HOLE)

(.5" DIA. CARBIDE DRILL)

G0 X20 Z30

G275 SP=1

T000103

G81 S4000 M11

G0 X1.26 Z1.1 M8

G183 X1.26 Z-1.15 C0 0.1 X0 F.005

G180

G0 X20 Z30 M9 M12

G276 SP=1

M2

SAMPLE MULTI-FUNCTION LATHE PROGRAM



Okuma Cnc Lathe Programming Manual

Sebastian Brünink



Okuma Cnc Lathe Programming Manual:

Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level *Fanuc CNC Custom Macros* Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET Huebner's Machine Tool Specs: Threading through turning machines** ,1980

AMTIL the Source Peter Lambeck, 2009 Journal dates 2008 2009 Annual 2008 *Machinery Buyers' Guide* ,2003

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In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has be more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Okuma Cnc Lathe Programming Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we will delve into the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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