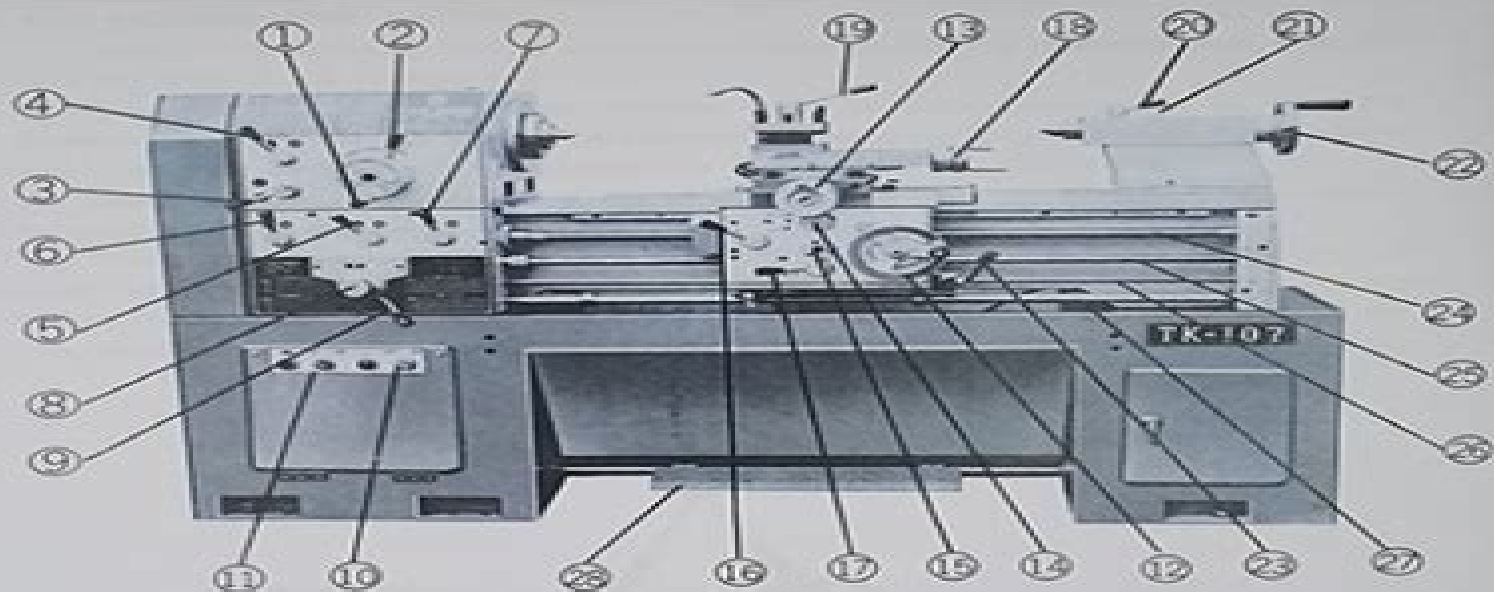


3 DESCRIPTION OF DRIVING UNIT (TK-107)



1	Spindle speed change lever	15	Adjusting bolt for overload
2	Spindle speed change lever	16	Half-nut lever
3	F-R grip for feed and leadscrew	17	Feeds engaging and disengaging lever
4	Feeds and threads change lever	18	Hand wheel for tool slide feeds
5	Feeds and threads change lever	19	Clamping lever for tool post
6	Inch and metric (feeds) change lever	20	Clamping lever for tailstock spindle
7	Inch and metric change lever	21	Clamping lever for tailstock body
8	Feeds and threads change lever	22	Hand wheel for tailstock
9	Engage and disengage clamping lever	23	Starting-up lever
10	Main switch	24	Leadscrew
11	Coolant pump switch	25	Feed rod
12	Hand wheel for longitudinal feeds	26	Start-up rod
13	Hand wheel for cross feeds	27	Stop rod for longitudinal feeds
14	Longitudinal-cross feed change lever	28	Foot brake pedal

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Lei Shi



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In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Morando Lathe User Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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